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Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 21.09.2022 / 0019
Replacing version dated / version: 01.11.2021 / 0018
Valid from: 21.09.2022
PDF print date: 23.09.2022
CU Welding Spray
400 ml Art.: 6200 2200, Art.: 6204 2200

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

CU Welding Spray
400 ml Art.: 6200 2200, Art.: 6204 2200

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:

Corrosion protection

Uses advised against:

No information available at present.

1.3 Details of the supplier of the safety data sheet

Theo Förch GmbH & Co. KG
Theo-Förch-Str. 11 – 15
74196 Neuenstadt
Tel.: 07139/95-0
Fax: 07139/95-199
Email: info@foerch.de
Homepage: www.foerch.com

Details of the supplier of the safety data sheet see section 16 of this safety data sheet.

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (TFC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

Hazard class	Hazard category	Hazard statement
Skin Irrit.	2	H315-Causes skin irritation.
Asp. Tox.	1	H304-May be fatal if swallowed and enters airways.
Aquatic Acute	1	H400-Very toxic to aquatic life.
Aerosol	1	H222-Extremely flammable aerosol.
Aquatic Chronic	1	H410-Very toxic to aquatic life with long lasting effects.
Aerosol	1	H229-Pressurised container: May burst if heated.

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)

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Danger

H315-Causes skin irritation. H222-Extremely flammable aerosol. H410-Very toxic to aquatic life with long lasting effects. H229-Pressurised container: May burst if heated.

P210-Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P211-Do not spray on an open flame or other ignition source. P251-Do not pierce or burn, even after use. P273-Avoid release to the environment. P280-Wear protective gloves.
 P332+P313-If skin irritation occurs: Get medical advice / attention.
 P410+P412-Protect from sunlight. Do not expose to temperatures exceeding 50 °C.

Without adequate ventilation, formation of explosive mixtures may be possible.
 Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane
 Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
 The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
 The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).
 In case of spreading near the ground, flashback to distance sources of ignition is possible.

SECTION 3: Composition/information on ingredients

Aerosol

3.1 Substances

n.a.

3.2 Mixtures

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane	
Registration number (REACH)	01-2119475514-35-XXXX
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	921-024-6
CAS	---
content %	10-<20
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411

Copper flakes (coated with aliphatic acid)	
Registration number (REACH)	---
Index	029-019-01-X
EINECS, ELINCS, NLP, REACH-IT List-No.	(231-159-6)
CAS	(7440-50-8)
content %	1-<10
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Acute Tox. 3, H331 Acute Tox. 4, H302 Eye Irrit. 2, H319 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10)

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Specific Concentration Limits and ATE	ATE (oral): 500 mg/kg ATE (as inhalation, Dusts or mist): 0,733 mg/l/4h
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics	
Registration number (REACH)	---
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	918-481-9
CAS	(64742-48-9)
content %	<2,5
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	EUH066 Asp. Tox. 1, H304

Impurities, test data and additional information may have been taken into account in classifying and labelling the product.
 For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.
 The substances named in this section are given with their actual, appropriate classification!
 For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.
 If, for example, the note P is applied for a hydrocarbon then this has already been taken into account for the classification named here.
 Quote: "Note P - The classification as a carcinogen or mutagen need not apply if it can be shown that the substance contains less than 0,1 % w/w benzene (EINECS No 200-753-7)."
 Article 4 of the regulation (EC) no. 1272/2008 (CLP regulation) was also observed and taken into account for the classification named here.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!
 Never pour anything into the mouth of an unconscious person!

Inhalation

Remove person from danger area.
 Supply person with fresh air and consult doctor according to symptoms.

Skin contact

Wash thoroughly using copious water - remove contaminated clothing immediately. If skin irritation occurs (redness etc.), consult doctor.

Eye contact

Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion

Consult doctor immediately - keep Data Sheet available.
 Do not induce vomiting.
 Danger of aspiration.
 In case of vomiting, keep head low so that the stomach content does not reach the lungs.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.

The following may occur:

- Irritation of the eyes
- Product removes fat.
- Dermatitis (skin inflammation)
- Headaches
- Dizziness
- Fatigue
- Ingestion:
- Danger of aspiration.
- Oedema of the lungs
- Lung damage

In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

Indications for the physician:
 Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water jet spray/foam/CO2/dry extinguisher

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Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:

Oxides of carbon

Hydrocarbons

Copper oxides

Toxic pyrolysis products.

Explosive vapour/air or gas/air mixtures.

Danger of bursting (explosion) when heated

5.3 Advice for firefighters

For personal protective equipment see Section 8.

Protective respirator with independent air supply.

Full protection, if necessary.

Cool container at risk with water.

Dispose of contaminated extinction water according to official regulations.

In case of fire and/or explosion do not breathe fumes.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.

Ensure sufficient ventilation, remove sources of ignition.

Avoid dust formation with solid or powder products.

Leave the danger zone if possible, use existing emergency plans if necessary.

Remove possible causes of ignition - do not smoke.

Ensure sufficient supply of air.

Avoid inhalation, and contact with eyes or skin.

Do not carry cleaning cloths soaked in product in trouser pockets.

6.1.2 For emergency responders

See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions

If leakage occurs, dam up.

Resolve leaks if this possible without risk.

Prevent from entering drainage system.

Prevent surface and ground-water infiltration, as well as ground penetration.

If accidental entry into drainage system occurs, inform responsible authorities.

Prevent penetration into drains, cellars, working pits or other places in which accumulation could be hazardous.

6.3 Methods and material for containment and cleaning up

If spray or gas escapes, ensure ample fresh air is available.

Active substance:

Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth) and dispose of according to Section 13.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.

Keep away from sources of ignition - Do not smoke.

Do not use on hot surfaces.

Take precautions against electrostatic charges.

Observe directions on label and instructions for use.

Use working methods according to operating instructions.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

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Keep away from food, drink and animal feedingstuffs.
 Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Keep out of access to unauthorised individuals.
 Store product closed and only in original packing.
 Not to be stored in gangways or stair wells.
 Observe special regulations for aerosols!
 Observe special storage conditions.
 Keep protected from direct sunlight and temperatures over 50°C.
 Store in a well ventilated place.
 Observe special storage conditions.

7.3 Specific end use(s)

No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Workplace exposure limit (WEL) of the total hydrocarbon solvent content of the mixture (RCP method according to EH40):
 600 mg/m3

Chemical Name	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane		
WEL-TWA: 600 mg/m3	WEL-STEL: ---	---	
Monitoring procedures:	- Compur - KITA-187 S (551 174)		
BMGV: ---	Other information: (OEL acc. to RCP-method, paragraphs 84-87, EH40)		

Chemical Name	Copper flakes (coated with aliphatic acid)		
WEL-TWA: 1 mg/m3 (dusts and mists, as Cu)	WEL-STEL: 2 mg/m3 (dusts and mists, as Cu)	---	
Monitoring procedures:	ISO 15202 (Workplace air - Determination of metals and metalloids in airborne particulate matter by Inductively Coupled Plasma Atomic Emission Spectrometry), Part 1-3 - 2012(Part 1), 2012(Part 2), 2004 (Part 3) - EU project BC/CEN/ENTR/000/2002-16 card 84-1 (2004) - MDHS 91/2 (Metals and metalloids in workplace air by X-ray fluorescence spectrometry) - 2015 - EU project BC/CEN/ENTR/000/2002-16 card 84-2 (2004) - NIOSH 7029 (Copper (dust and fume)) - 1994 - NIOSH 7300 (ELEMENTS by ICP (Nitric/Perchloric Acid Ashing)) - 2003 - NIOSH 7301 (Elements by ICP (aqua regia ashing)) - 2003 - NIOSH 7303 (Elements by ICP (Hot block HCl/HNO3 digestion)) - 2003 - OSHA ID-121 (Metal and metalloid particulates in workplace atmospheres (Atomic absorption)) - 2002 - EU project BC/CEN/ENTR/000/2002-16 card 84-10 (2004) - OSHA ID-125G (Metal and metalloid particulates in workplace atmospheres (ICP)) - 2002 - OSHA ID-206 (ICP analysis of metal/metalloid particulates from solder operations) - 1991		
BMGV: ---	Other information: ---		

Chemical Name	Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics		
WEL-TWA: 800 mg/m3	WEL-STEL: ---	---	
Monitoring procedures:	- Draeger - Hydrocarbons 0,1%/c (81 03 571) - Draeger - Hydrocarbons 2/a (81 03 581) - Compur - KITA-187 S (551 174)		
BMGV: ---	Other information: (OEL acc. to RCP-method, paragraphs 84-87, EH40)		

Chemical Name	Butane		
WEL-TWA: 600 ppm (1450 mg/m3)	WEL-STEL: 750 ppm (1810 mg/m3)	---	
Monitoring procedures:	- Compur - KITA-221 SA (549 459) - OSHA PV2010 (n-Butane) - 1993		
BMGV: ---	Other information: ---		

Chemical Name	Propane		
WEL-TWA: 1000 ppm (ACGIH)	WEL-STEL: ---	---	
Monitoring procedures:	- Compur - KITA-125 SA (549 954) - OSHA PV2077 (Propane) - 1990		
BMGV: ---	Other information: ---		

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Chemical Name		Isobutane	
WEL-TWA: 1000 ppm (EX) (ACGIH)		WEL-STEL: ---	---
Monitoring procedures:		- Compur - KITA-113 SB(C) (549 368)	
BMGV: ---		Other information: ---	

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
Consumer	Human - dermal	Long term, systemic effects	DNEL	699	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	608	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	699	mg/kg bw/day	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	773	mg/kg bw/day	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	300	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	2035	mg/m3	

Copper flakes (coated with aliphatic acid)						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	7,8	µg/l	
	Environment - marine		PNEC	5,2	µg/l	
	Environment - sewage treatment plant		PNEC	230	µg/l	
	Environment - sediment, freshwater		PNEC	87	mg/kg dw	
	Environment - sediment, marine		PNEC	676	mg/kg dw	
	Environment - soil		PNEC	65	mg/kg dw	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	18,2	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	137	mg/kg bw/day	
Workers / employees	Human - dermal	Short term, systemic effects	DNEL	273	mg/kg bw/day	

Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
Consumer	Human - oral	Long term, systemic effects	DNEL	300	mg/kg	
Consumer	Human - dermal	Long term, systemic effects	DNEL	300	mg/kg	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	900	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	300	mg/kg	

Propene						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	1,38	mg/l	
	Environment - marine		PNEC	1,38	mg/l	

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Workers / employees	Human - inhalation	Short term, local effects	DNEL	860	mg/m ³	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	860	mg/m ³	

WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany).
 (8) = Inhalable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (9) = Respirable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (11) = Inhalable fraction (Directive 2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (Directive 2004/37/CE). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period).
 (8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.
 ** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.
 (13) = The substance can cause sensitisation of the skin and of the respiratory tract (Directive 2004/37/CE), (14) = The substance can cause sensitisation of the skin (Directive 2004/37/CE).

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.
 If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.
 Applies only if maximum permissible exposure values are listed here.
 Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.
 These are specified by e.g. EN 14042.
 EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.
 Wash hands before breaks and at end of work.
 Keep away from food, drink and animal feedingstuffs.
 Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:
 Tight fitting protective goggles (EN 166) with side protection, with danger of splashes.

Skin protection - Hand protection:
 Recommended
 Protective nitrile gloves (EN ISO 374).
 Minimum layer thickness in mm:
 0,5
 Permeation time (penetration time) in minutes:
 >= 480
 Protective hand cream recommended.
 The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.
 The recommended maximum wearing time is 50% of breakthrough time.

Skin protection - Other:
 Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:
 If OES or MEL is exceeded.
 Filter AX P3 EN 14387
 Or:
 Filter A P3 (EN 14387), code colour brown, white
 Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:
 If applicable, these are included in the individual protective measures (eye/face protection, skin protection, respiratory protection).

Additional information on hand protection - No tests have been performed.
 In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.

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Selection of materials derived from glove manufacturer's indications.
 Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.
 Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.
 In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.
 The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Aerosol. Active substance: liquid.
Colour:	Copper
Odour:	Slightly
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	There is no information available on this parameter.
Flammability:	Yes
Lower explosion limit:	0,8 Vol-%
Upper explosion limit:	11 Vol-%
Flash point:	-97 °C (The flash-point of the mixture was not tested, but complies with the ingredient with the lowest value.)
Auto-ignition temperature:	Does not apply to aerosols.
Decomposition temperature:	There is no information available on this parameter.
pH:	Mixture is non-soluble (in water).
Kinematic viscosity:	<=20,5 mm ² /s (40°C)
Solubility:	Insoluble
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	3 - 5 bar (20°C)
Density and/or relative density:	0,66 g/ml
Relative vapour density:	Does not apply to aerosols.
Particle characteristics:	Does not apply to aerosols.

9.2 Other information

Explosives:	Possible build up of explosive/highly flammable vapour/air mixture.
Oxidising liquids:	There is no information available on this parameter.
Solvents content:	19 %

SECTION 10: Stability and reactivity

10.1 Reactivity

Formation of highly flammable vapour/air mixtures possible.
 Danger of bursting (explosion) when heated

10.2 Chemical stability

Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

None known
 No decomposition when used as directed.

10.4 Conditions to avoid

Heating, open flame, ignition sources
 Pressure increase will result in danger of bursting.
 Electrostatic charge

10.5 Incompatible materials

Avoid contact with strong oxidizing agents.

10.6 Hazardous decomposition products

No decomposition when used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

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Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	ATE	>2000	mg/kg			calculated value
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:	ATE	>20	mg/l/4h			calculated value
Acute toxicity, by inhalation:	ATE	>5	mg/l/4h			calculated value
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rat	OECD 402 (Acute Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	>20	mg/l/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Skin Irrit. 2
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Mild irritant (Analogous conclusion)
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact)
Carcinogenicity:						Negative
Reproductive toxicity:					OECD 414 (Prenatal Developmental Toxicity Study)	Analogous conclusion, Negative
Specific target organ toxicity - single exposure (STOT-SE):						STOT SE 3, H336
Specific target organ toxicity - repeated exposure (STOT-RE):						Negative
Aspiration hazard:						Yes
Symptoms:						drowsiness, unconsciousness, heart/circulatory disorders, headaches, cramps, drowsiness, mucous membrane irritation, dizziness, nausea and vomiting.
Specific target organ toxicity - single exposure (STOT-SE), inhalative:						Not irritant (respiratory tract).

Copper flakes (coated with aliphatic acid)

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
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Acute toxicity, by oral route:	ATE	500	mg/kg			
Acute toxicity, by inhalation:	ATE	0,733	mg/l/4h			Dusts or mist

Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rat	OECD 402 (Acute Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	>5000	mg/m ³ /8h	Rat	OECD 403 (Acute Inhalation Toxicity)	Vapours
Acute toxicity, by inhalation:	LC50	>5	mg/m ³ /4h	Rat	OECD 403 (Acute Inhalation Toxicity)	Vapours, Analogous conclusion
Skin corrosion/irritation:						Repeated exposure may cause skin dryness or cracking., Product removes fat.
Skin corrosion/irritation:					OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant, Analogous conclusion
Serious eye damage/irritation:					OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact)
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:				Mouse	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative, Analogous conclusion
Carcinogenicity:					OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Negative, Analogous conclusion
Reproductive toxicity:					OECD 421 (Reproduction/Developmental Toxicity Screening Test)	Negative, Analogous conclusion
Reproductive toxicity:	NOAEC	>= 5220	mg/m ³	Rat	OECD 414 (Prenatal Developmental Toxicity Study)	Negative, Analogous conclusioninhalation
Specific target organ toxicity - repeated exposure (STOT-RE):					OECD 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)	No indications of such an effect., Analogous conclusion
Aspiration hazard:						Yes
Symptoms:						unconsciousness, headaches, dizziness, Dermatitis (skin inflammation), Reddening, drying of the skin., mucous membrane irritation, nausea and vomiting., diarrhoea, lower abdominal pain

Butane						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes

Acute toxicity, by inhalation:	LC50	658	mg/l/4h	Rat		
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:					OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:				Human being	OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:				Rat	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative
Aspiration hazard:						No
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEC	21,394	mg/l	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Symptoms:						ataxia, breathing difficulties, drowsiness, unconsciousness, frostbite, disturbed heart rhythm, headaches, cramps, intoxication, dizziness, nausea and vomiting.

Propane						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by inhalation:	LC50	658	mg/l/4h	Rat		
Acute toxicity, by inhalation:	LC50	260000	ppmV/4h	Rat		Gasses, Male, Analogous conclusion
Skin corrosion/irritation:						Not irritant
Serious eye damage/irritation:						Not irritant
Germ cell mutagenicity:					OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Reproductive toxicity (Developmental toxicity):	NOAEC	21,641	mg/l		OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Aspiration hazard:						No
Symptoms:						breathing difficulties, unconsciousness, frostbite, headaches, cramps, mucous membrane irritation, dizziness, nausea and vomiting.

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Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	7,214	mg/l	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	LOAEL	21,641	mg/l	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	

Isobutane						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by inhalation:	LC50	658	mg/l/4h	Rat		
Acute toxicity, by inhalation:	LC50	260000	ppmV/4h	Rat		Gasses, Male
Serious eye damage/irritation:				Rabbit		Not irritant
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Aspiration hazard:						No
Symptoms:						unconsciousness, frostbite, headaches, cramps, dizziness, nausea and vomiting.
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	21,394	mg/l	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	

11.2. Information on other hazards

CU Welding Spray 400 ml Art.: 6200 2200, Art.: 6204 2200						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

CU Welding Spray 400 ml Art.: 6200 2200, Art.: 6204 2200							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.
12.2. Persistence and degradability:							n.d.a.
12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.

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12.7. Other adverse effects:							No information available on other adverse effects on the environment.
Other information:	AOX		0	%			Does not contain any organically bound halogens which can contribute to the AOX value in waste water.
Other information:							DOC-elimination degree(complexing organic substance)>= 80%/28d: n.a.

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.3. Bioaccumulative potential:							Concentration in organisms possible.
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	0,17	mg/l	Daphnia magna		
12.1. Toxicity to daphnia:	LOEC/LOEL	21d	0,32	mg/l	Daphnia magna		
12.2. Persistence and degradability:		28d	98	%		OECD 301 F (Ready Biodegradability - Manometric Respirometry Test)	
12.1. Toxicity to fish:	NOEC/NOEL	28d	2,045	mg/l	Oncorhynchus mykiss		
12.1. Toxicity to fish:	NOELR	28d	2,04	mg/l	Salmo gairdneri		
12.1. Toxicity to fish:	LC50	96h	11,4	mg/l	Oncorhynchus mykiss	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to fish:	LL50	96h	11,4	mg/l	Salmo gairdneri	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	48h	3	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to daphnia:	NOELR	48h	2,1	mg/l	Daphnia magna		
12.1. Toxicity to algae:	EC50	72h	30	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:		28d	81	%	activated sludge	OECD 301 F (Ready Biodegradability - Manometric Respirometry Test)	Readily biodegradable, Analogous conclusion
12.3. Bioaccumulative potential:	BCF		242-253				
12.4. Mobility in soil:							Adsorption in ground., Product is slightly volatile.
Other information:	AOX		0	%			

Copper flakes (coated with aliphatic acid)

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50		0,0068-0,0156	mg/l	Pimephales promelas		
12.1. Toxicity to daphnia:	NOEC/NOEL	24h	0,004	mg/l	Daphnia magna		
12.1. Toxicity to daphnia:	EC50	48h	0,03	mg/l	Daphnia magna		

12.1. Toxicity to algae:	EC50	72h	0,0426-0,0535	mg/l	Pseudokirchneriell a subcapitata		
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Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	>1000	mg/l	Oncorhynchus mykiss	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to fish:	NOELR	28d	0,10	mg/l	Oncorhynchus mykiss	QSAR	
12.1. Toxicity to daphnia:	EC50	48h	>1000	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to daphnia:	NOELR	21d	0,18	mg/l	Daphnia magna	QSAR	
12.1. Toxicity to algae:	ErL50	72h	>1000	mg/l	Pseudokirchneriell a subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.1. Toxicity to algae:	NOELR	72h	1000	mg/l	Pseudokirchneriell a subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:		28d	80	%		OECD 301 F (Ready Biodegradability - Manometric Respirometry Test)	Readily biodegradable
12.3. Bioaccumulative potential:	Log Pow		5,5-7,2				
12.4. Mobility in soil:	Log Koc		>3				
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
12.7. Other adverse effects:							Product floats on the water surface.
Water solubility:			~10	mg/l			Slight

Butane

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	24,11	mg/l		QSAR	
12.1. Toxicity to daphnia:	LC50	48h	14,22	mg/l		QSAR	
12.3. Bioaccumulative potential:	Log Pow		2,98				A notable biological accumulation potential is not to be expected (LogPow 1-3).
12.4. Mobility in soil:							Not to be expected
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

Propane

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.3. Bioaccumulative potential:	Log Pow		2,28				A notable biological accumulation potential is not to be expected (LogPow 1-3).
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

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Isobutane							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.3. Bioaccumulative potential:							A notable biological accumulation potential is not to be expected (LogPow 1-3).
12.1. Toxicity to fish:	LC50	96h	27,98	mg/l			
12.1. Toxicity to algae:	EC50	96h	7,71	mg/l			
12.2. Persistence and degradability:							Readily biodegradable
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

EC disposal code no.:

The waste codes are recommendations based on the scheduled use of this product.

Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)

16 05 04 gases in pressure containers (including halons) containing hazardous substances

Recommendation:

Sewage disposal shall be discouraged.

Pay attention to local and national official regulations.

E.g. suitable incineration plant.

Implement substance recycling.

For contaminated packing material

Pay attention to local and national official regulations.

Recommendation:

Return to manufacturer with residual pressure.

Do not perforate, cut up or weld uncleaned container.

Residues may present a risk of explosion.

SECTION 14: Transport information

General statements

14.1. UN number or ID number: 1950

Transport by road/by rail (ADR/RID)

14.2. UN proper shipping name:

UN 1950 AEROSOLS

14.3. Transport hazard class(es): 2.1

14.4. Packing group: -

Classification code: 5F

LQ: 1 L

14.5. Environmental hazards: environmentally hazardous

Tunnel restriction code: D

Transport by sea (IMDG-code)

14.2. UN proper shipping name:

AEROSOLS

14.3. Transport hazard class(es): 2.1

14.4. Packing group: -

EmS: F-D, S-U

Marine Pollutant: Yes

14.5. Environmental hazards: environmentally hazardous

Transport by air (IATA)

14.2. UN proper shipping name:

Aerosols, flammable

14.3. Transport hazard class(es): 2.1



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14.4. Packing group: -
 14.5. Environmental hazards: Not applicable

14.6. Special precautions for user

Unless specified otherwise, general measures for safe transport must be followed.

14.7. Maritime transport in bulk according to IMO instruments

Non-dangerous material according to Transport Regulations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:

Comply with national regulations/laws governing the protection of young people at work (national implementation of the Directive 94/33/EC)!

Regulation (EC) No 1907/2006, Annex XVII
 Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane
 Comply with trade association/occupational health regulations.

Directive 2012/18/EU ("Seveso III"), Annex I, Part 1 - The following categories apply to this product (others may also need to be considered according to storage, handling etc.):

Hazard categories	Notes to Annex I	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Lower-tier requirements	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Upper-tier requirements
E1		100	200
P3a	11.1	150 (netto)	500 (netto)

The Notes to Annex 1 of Directive 2012/18/EU, in particular those named in the tables here and notes 1-6, must be taken into account when assigning categories and qualifying quantities.

Directive 2012/18/EU ("Seveso III"), Annex I, Part 2 - This product contains the substances listed below:

Entry Nr	Dangerous substances	Notes to Annex I	Qualifying quantity (tonnes) for the application of - Lower-tier requirements	Qualifying quantity (tonnes) for the application of - Upper-tier requirements
18	Liquefied flammable gases, Category 1 or 2 (including LPG) and natural gas	19	50	200

The Notes to Annex 1 of Directive 2012/18/EU, in particular those named in the tables here and notes 1-6, must be taken into account when assigning categories and qualifying quantities.

Directive 2010/75/EU (VOC): 84,9 %

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 2
 These details refer to the product as it is delivered.
 Employee instruction/training in handling hazardous materials is required.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Classification in accordance with regulation (EC) No. 1272/2008 (CLP)	Evaluation method used
Skin Irrit. 2, H315	Classification according to calculation procedure.
Asp. Tox. 1, H304	Classification according to calculation procedure.
Aquatic Acute 1, H400	Classification according to calculation procedure.

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Aerosol 1, H222	Classification according to calculation procedure.
Aquatic Chronic 1, H410	Classification according to calculation procedure.
Aerosol 1, H229	Classification based on the form or physical state.

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).

H225 Highly flammable liquid and vapour.
 H302 Harmful if swallowed.
 H304 May be fatal if swallowed and enters airways.
 H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H331 Toxic if inhaled.
 H336 May cause drowsiness or dizziness.
 H400 Very toxic to aquatic life.
 H410 Very toxic to aquatic life with long lasting effects.
 H411 Toxic to aquatic life with long lasting effects.
 EUH066 Repeated exposure may cause skin dryness or cracking.

Skin Irrit. — Skin irritation
 Asp. Tox. — Aspiration hazard
 Aquatic Acute — Hazardous to the aquatic environment - acute
 Aerosol — Aerosols
 Aquatic Chronic — Hazardous to the aquatic environment - chronic
 Flam. Liq. — Flammable liquid
 STOT SE — Specific target organ toxicity - single exposure - narcotic effects
 Acute Tox. — Acute toxicity - inhalation
 Acute Tox. — Acute toxicity - oral
 Eye Irrit. — Eye irritation

Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.
 Guidelines for the preparation of safety data sheets as amended (ECHA).
 Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).
 Safety data sheets for the constituent substances.
 ECHA Homepage - Information about chemicals.
 GESTIS Substance Database (Germany).
 German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).
 EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.
 National Lists of Occupational Exposure Limits for each country as amended.
 Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

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Any abbreviations and acronyms used in this document:

acc., acc. to according, according to
ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
AOX Adsorbable organic halogen compounds
approx. approximately
Art., Art. no. Article number
ASTM ASTM International (American Society for Testing and Materials)
ATE Acute Toxicity Estimate
BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)
BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)
BCF Bioconcentration factor
BSEF The International Bromine Council
bw body weight
CAS Chemical Abstracts Service
CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
CMR carcinogenic, mutagenic, reproductive toxic
DMEL Derived Minimum Effect Level
DNEL Derived No Effect Level
DOC Dissolved organic carbon
dw dry weight
e.g. for example (abbreviation of Latin 'exempli gratia'), for instance
EbCx, EyCx, EbLx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)
EC European Community
ECHA European Chemicals Agency
ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect
EEC European Economic Community
EINECS European Inventory of Existing Commercial Chemical Substances
ELINCS European List of Notified Chemical Substances
EN European Norms
EPA United States Environmental Protection Agency (United States of America)
ErCx, EµCx, ErLx (x = 10, 50) Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
etc. et cetera
EU European Union
EVAL Ethylene-vinyl alcohol copolymer
Fax. Fax number
gen. general
GHS Globally Harmonized System of Classification and Labelling of Chemicals
GWP Global warming potential
Koc Adsorption coefficient of organic carbon in the soil
Kow octanol-water partition coefficient
IARC International Agency for Research on Cancer
IATA International Air Transport Association
IBC (Code) International Bulk Chemical (Code)
IMDG-code International Maritime Code for Dangerous Goods
incl. including, inclusive
IUCLID International Uniform Chemical Information Database
IUPAC International Union for Pure Applied Chemistry
LC50 Lethal Concentration to 50 % of a test population

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Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

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CU Welding Spray

400 ml Art.: 6200 2200, Art.: 6204 2200

LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)

Log Koc Logarithm of adsorption coefficient of organic carbon in the soil

Log Kow, Log Pow Logarithm of octanol-water partition coefficient

LQ Limited Quantities

MARPOL International Convention for the Prevention of Marine Pollution from Ships

n.a. not applicable

n.av. not available

n.c. not checked

n.d.a. no data available

NIOSH National Institute for Occupational Safety and Health (USA)

NLP No-longer-Polymer

NOEC, NOEL No Observed Effect Concentration/Level

OECD Organisation for Economic Co-operation and Development

org. organic

OSHA Occupational Safety and Health Administration (USA)

PBT persistent, bioaccumulative and toxic

PE Polyethylene

PNEC Predicted No Effect Concentration

ppm parts per million

PVC Polyvinylchloride

REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)

REACH-IT List-No. 9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List

Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.

RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)

SVHC Substances of Very High Concern

Tel. Telephone

TOC Total organic carbon

UN RTDG United Nations Recommendations on the Transport of Dangerous Goods

VOC Volatile organic compounds

vPvB very persistent and very bioaccumulative

wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.

No responsibility.

These statements were made by:

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