Safety data sheet
according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Food Industry Adhesive Grease S471
400 ml Art.: 6560 5680, Art.: 6564 5680

1.2 Relevant identified uses of the substance or mixture and uses advised against
Lubricant

Relevant identified uses of the substance or mixture:

Uses advised against:
No information available at present.

1.3 Details of the supplier of the safety data sheet
Theo Förch GmbH & Co. KG
Theo-Förch-Str. 11 – 15
74196 Neuenstadt
Tel.: 07139/95-0
Fax: 07139/95-199
Email: info@foerch.de
Homepage: www.foerch.com

Details of the supplier of the safety data sheet see section 16 of this safety data sheet.

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number
Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:
+49 (0) 700 / 24 112 112 (TFC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Classification according to Regulation (EC) 1272/2008 (CLP)

Hazard class	Hazard category	Hazard statement
Asp. Tox.	1	H304-May be fatal if swallowed and enters airways.
Aquatic Chronic	3	H412-Harmful to aquatic life with long lasting effects.
Aerosol	1	H222-Extremely flammable aerosol.
Aerosol	1	H229-Pressurised container: May burst if heated.

2.2 Label elements
Labeling according to Regulation (EC) 1272/2008 (CLP)

Danger

H412-Harmful to aquatic life with long lasting effects. H222-Extremely flammable aerosol. H229-Pressurised container: May burst if heated.

P210-Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P211-Do not spray on an open flame or other ignition source. P251-Do not pierce or burn, even after use.
P410+P412-Protect from sunlight. Do not expose to temperatures exceeding 50 °C.

EUH066-Repeated exposure may cause skin dryness or cracking.

Without adequate ventilation, formation of explosive mixtures may be possible.
Pentane

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substances

n.a.

3.2 Mixtures

Pentane	**Substance for which an EU exposure limit value applies.**
Registration number (REACH)	01-2119459286-30-XXXX
Index	601-006-00-1
EINECS, ELINCS, NLP, REACH-IT List-No.	203-692-4
CAS	109-66-0
content %	10-<25
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	EUH066 Flam. Liq. 1, H224 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol	
Registration number (REACH)	---
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	202-414-9
CAS	95-38-5
content %	0,01-<0,1
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 STOT RE 2, H373 (gastrointestinal tract, thymus) (oral) Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=1)

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.
The substances named in this section are given with their actual, appropriate classification!

For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!
Never pour anything into the mouth of an unconscious person!

Inhalation

Remove person from danger area.
Supply person with fresh air and consult doctor according to symptoms.

Skin contact

Wash thoroughly using copious water - remove contaminated clothing immediately. If skin irritation occurs (redness etc.), consult doctor.

Eye contact

Remove contact lenses.
Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion

Rinse the mouth thoroughly with water.
Do not induce vomiting. Consult doctor immediately.
In case of vomiting, keep head low so that the stomach content does not reach the lungs.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.
In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.
drying of the skin.
Dermatitis (skin inflammation)
Ingestion:
Nausea
vomiting
Danger of aspiration.
Oedema of the lungs
Chemical pneumonitis (condition similar to pneumonia)

4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

CO_2
Extinction powder
Sand

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:
Oxides of carbon
Toxic gases
Danger of bursting (explosion) when heated
Possible build up of explosive/highly flammable vapour/air mixture.

5.3 Advice for firefighters

For personal protective equipment see Section 8.
In case of fire and/or explosion do not breathe fumes.
Protective respirator with independent air supply.
Full protection, if necessary.
Cool container at risk with water.
Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel
In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.
Ensure sufficient ventilation, remove sources of ignition.
Avoid dust formation with solid or powder products.
Leave the danger zone if possible, use existing emergency plans if necessary.
Avoid contact with eyes or skin.

6.1.2 For emergency responders
See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions
Prevent from entering drainage system.
Prevent surface and ground-water infiltration, as well as ground penetration.

6.3 Methods and material for containment and cleaning up
If spray or gas escapes, ensure ample fresh air is available.
Active substance:
Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth) and dispose of according to Section 13.
Do not wash away with water or watery cleaning agents.

6.4 Reference to other sections
For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations
Ensure good ventilation.
Keep away from sources of ignition - Do not smoke.
Take measures against electrostatic charging, if appropriate.
Do not use on hot surfaces.
Avoid contact with eyes or skin.
Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.
Observe directions on label and instructions for use.
Use working methods according to operating instructions.

7.1.2 Notes on general hygiene measures at the workplace
General hygiene measures for the handling of chemicals are applicable.
Wash hands before breaks and at end of work.
Keep away from food, drink and animal feedingstuffs.
Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities
Keep out of access to unauthorised individuals.
Store product closed and only in original packing.
Not to be stored in gangways or stair wells.
Observe special regulations for aerosols!
Observe special storage conditions.
Do not store with flammable or self-igniting materials.
Keep protected from direct sunlight and temperatures over 50°C.
Store in a well ventilated place.
Store cool.

7.3 Specific end use(s)
No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

GB **Chemical Name**	Pentane	
WEL-TWA: 1800 mg/m3 (600 ppm) (WEL), 3000 mg/m3 (1000 ppm) (EU)	WEL-STEL: ---	---
Monitoring procedures:	- Draeger - Pentane 100/a (67 24 701) - Compur - KITA-113 SB(C) (549 368)	

	- DFG (D) (Loesungsmittelgemische Meth. Nr. 1), DFG (E) (Solvent mixtures 1) - 1998, 2002 - NIOSH 1500 (HYDROCARBONS, BP 36°-216 °C) - 2003 - NIOSH 2549 (VOLATILE ORGANIC COMPOUNDS (SCREENING)) - 1996	
BMGV: ---		Other information: ---

GB	Chemical Name	Butane	
WEL-TWA: 600 ppm (1450 mg/m3)	WEL-STEL: 750 ppm (1810 mg/m3)	---	
Monitoring procedures:	- Compur - KITA-221 SA (549 459) - OSHA PV2010 (n-Butane) - 1993		
BMGV: ---		Other information: ---	

GB	Chemical Name	Propane	
WEL-TWA: 1000 ppm (ACGIH)	WEL-STEL: ---	---	
Monitoring procedures:	- Compur - KITA-125 SA (549 954) - OSHA PV2077 (Propane) - 1990		
BMGV: ---		Other information: ---	

GB	Chemical Name	Isobutane	
WEL-TWA: 1000 ppm (EX) (ACGIH)	WEL-STEL: ---	---	
Monitoring procedures:	- Compur - KITA-113 SB(C) (549 368)		
BMGV: ---		Other information: ---	

GB	Chemical Name	Oil mist, mineral	
WEL-TWA: 5 mg/m3 (Mineral oil, excluding metal working fluids, ACGIH)	WEL-STEL: ---	---	
Monitoring procedures:	- Draeger - Oil Mist 1/a (67 33 031)		
BMGV: ---		Other information: ---	

Pentane

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - water		PNEC	0,23	mg/l	
	Environment - sediment		PNEC	1,2	mg/kg	
	Environment - soil		PNEC	0,55	mg/kg	
	Environment - sewage treatment plant		DNEL	3,6	mg/l	
	Environment - periodic release		PNEC	0,88	mg/l	
Consumer	Human - dermal	Long term, systemic effects	DNEL	214	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	643	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	214	mg/kg bw/day	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	432	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	3000	mg/m3	

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0	mg/l	
	Environment - marine		PNEC	0	mg/l	
	Environment - sewage treatment plant		PNEC	0,27	mg/l	
	Environment - sediment, freshwater		PNEC	0,376	mg/kg	
	Environment - sediment, marine		PNEC	0,038	mg/kg	
	Environment - soil		PNEC	0,075	mg/kg	

Workers / employees	Human - dermal	Short term, systemic effects	DNEL	2	mg/kg	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	14	mg/m3	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	0,46	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	0,06	mg/kg body weight/day	

White mineral oil (Natural oil)						
Area of application	**Exposure route / Environmental compartment**	**Effect on health**	**Descriptor**	**Value**	**Unit**	**Note**
Consumer	Human - dermal	Long term, systemic effects	DNEL	92	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	35	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	40	mg/kg bw/day	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	220	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	160	mg/m3	

GB WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany).
(8) = Inhalable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (9) = Respirable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (11) = Inhalable fraction (Directive 2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (Directive 2004/37/CE). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period).
(8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.
** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.
(13) = The substance can cause sensitisation of the skin and of the respiratory tract (Directive 2004/37/CE), (14) = The substance can cause sensitisation of the skin (Directive 2004/37/CE).

8.2 Exposure controls
8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.
If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.
Applies only if maximum permissible exposure values are listed here.
Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.
These are specified by e.g. EN 14042.
EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.
Wash hands before breaks and at end of work.
Keep away from food, drink and animal feedingstuffs.
Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:
Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:
Protective nitrile gloves (EN ISO 374).
Minimum layer thickness in mm:
>= 0,3
Permeation time (penetration time) in minutes:
<= 240

Protective hand cream recommended.
The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.
The recommended maximum wearing time is 50% of breakthrough time.

Skin protection - Other:
Solvent resistant protection clothing (EN 13034)

Respiratory protection:
If OES or MEL is exceeded.
Gas mask filter A (EN 14387), code colour brown
In case of emergency:
Protective respirator with independent air supply.
Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:
Not applicable

Additional information on hand protection - No tests have been performed.
In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.
Selection of materials derived from glove manufacturer's indications.
Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.
Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.
In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.
The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls
No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Aerosol. Active substance: liquid.
Colour:	Colourless
Odour:	Characteristic
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	There is no information available on this parameter.
Flammability:	Does not apply to aerosols.
Lower explosion limit:	There is no information available on this parameter.
Upper explosion limit:	There is no information available on this parameter.
Flash point:	-60 °C
Auto-ignition temperature:	Does not apply to aerosols.
Decomposition temperature:	There is no information available on this parameter.
pH:	Mixture is non-soluble (in water).
Kinematic viscosity:	Does not apply to aerosols.
Solubility:	Insoluble
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	3400 hPa (20°C)
Density and/or relative density:	0,81 g/ml (Active substance)
Density and/or relative density:	~0,68 g/cm3
Relative vapour density:	Does not apply to aerosols.
Particle characteristics:	Does not apply to aerosols.

9.2 Other information

Explosives:	Product is not explosive.
Oxidising liquids:	No

SECTION 10: Stability and reactivity

10.1 Reactivity
Not to be expected
The product has not been tested.

10.2 Chemical stability
Stable with proper storage and handling.

10.3 Possibility of hazardous reactions
Hazardous reactions will not occur during storage and handling under normal conditions.

10.4 Conditions to avoid
Heating, open flame, ignition sources
Pressure increase will result in danger of bursting.

10.5 Incompatible materials
Oxidizing agents
Avoid contact with other chemicals.

10.6 Hazardous decomposition products
No decomposition when used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008
Possibly more information on health effects, see Section 2.1 (classification).

Food Industry Adhesive Grease S471
400 ml Art.: 6560 5680, Art.: 6564 5680

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:						n.d.a.
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

Pentane

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat	OECD 423 (Acute Oral Toxicity - Acute Toxic Class Method)	
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rat		
Acute toxicity, by inhalation:	LC50	>25,3	mg/l/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	Vapours
Acute toxicity, by inhalation:	LC50	>5	mg/l/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	Aerosol
Skin corrosion/irritation:					OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant, Repeated exposure may cause skin dryness or cracking.
Serious eye damage/irritation:					OECD 405 (Acute Eye Irritation/Corrosion)	Mild irritant
Respiratory or skin sensitisation:					OECD 406 (Skin Sensitisation)	No (inhalation and skin contact)
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Carcinogenicity:						Negative
Reproductive toxicity:					OECD 416 (Two-generation Reproduction Toxicity Study)	Negative, Analogous conclusion

Specific target organ toxicity - single exposure (STOT-SE):						May cause drowsiness or dizziness.
Specific target organ toxicity - repeated exposure (STOT-RE):					OECD 413 (Subchronic Inhalation Toxicity - 90-Day Study)	Negative
Aspiration hazard:						Yes
Symptoms:						drying of the skin., respiratory distress, coughing, fever, drowsiness, dizziness, nausea, headaches, unconsciousness, burning of the membranes of the nose and throat
Specific target organ toxicity - single exposure (STOT-SE), inhalative:						Not irritant (respiratory tract).

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	1265	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	Analogous conclusion
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Corrosive, Analogous conclusion
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Corrosive, Analogous conclusion
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact), Analogous conclusion
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative, Analogous conclusion
Germ cell mutagenicity:				Mammalian	OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative, Analogous conclusion
Specific target organ toxicity - repeated exposure (STOT-RE), oral:				Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	Target organ(s): gastrointestinal tract, Target organ(s): thymus

Butane

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by inhalation:	LC50	658	mg/l/4h	Rat		
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:					OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:				Human being	OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative

Germ cell mutagenicity:				Rat	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative
Aspiration hazard:						No
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEC	21,394	mg/l	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Symptoms:						ataxia, breathing difficulties, drowsiness, unconsciousness, frostbite, disturbed heart rhythm, headaches, cramps, intoxication, dizziness, nausea and vomiting.

Propane

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by inhalation:	LC50	658	mg/l/4h	Rat		
Acute toxicity, by inhalation:	LC50	260000	ppmV/4h	Rat		Gasses, Male, Analogous conclusion
Skin corrosion/irritation:						Not irritant
Serious eye damage/irritation:						Not irritant
Germ cell mutagenicity:					OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Reproductive toxicity (Developmental toxicity):	NOAEC	21,641	mg/l		OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Aspiration hazard:						No
Symptoms:						breathing difficulties, unconsciousness, frostbite, headaches, cramps, mucous membrane irritation, dizziness, nausea and vomiting.
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	7,214	mg/l	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	LOAEL	21,641	mg/l	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	

Isobutane

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by inhalation:	LC50	658	mg/l/4h	Rat		
Acute toxicity, by inhalation:	LC50	260000	ppmV/4h	Rat		Gasses, Male
Serious eye damage/irritation:				Rabbit		Not irritant
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Aspiration hazard:						No
Symptoms:						unconsciousness, frostbite, headaches, cramps, dizziness, nausea and vomiting.
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	21,394	mg/l	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	

11.2. Information on other hazards

Food Industry Adhesive Grease S471
400 ml Art.: 6560 5680, Art.: 6564 5680

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

Food Industry Adhesive Grease S471
400 ml Art.: 6560 5680, Art.: 6564 5680

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.
12.2. Persistence and degradability:							n.d.a.
12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.
12.7. Other adverse effects:							No information available on other adverse effects on the environment.
Other information:							DOC-elimination degree(complexing organic substance)>= 80%/28d: n.a.

Other information:	AOX			%			According to the recipe, contains no AOX.

Pentane							
Toxicity / effect	**Endpoint**	**Time**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
12.1. Toxicity to fish:	LC50	96h	4,26	mg/l	Oncorhynchus mykiss		
12.1. Toxicity to daphnia:	EC50	48h	2,7	mg/l	Daphnia magna		
12.1. Toxicity to algae:	EC50	72h	10,7	mg/l	Pseudokirchneriella subcapitata		
12.1. Toxicity to algae:	NOEC/NOEL	72h	7,51	mg/l	Pseudokirchneriella subcapitata		
12.2. Persistence and degradability:		28d	87	%			
12.2. Persistence and degradability:							Readily biodegradable, Photochemical decomposition in the atmosphere.
12.3. Bioaccumulative potential:	Log Pow		3,39				
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol							
Toxicity / effect	**Endpoint**	**Time**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
12.1. Toxicity to algae:	EC10	72h	0,014	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	Analogous conclusion
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
12.1. Toxicity to fish:	LC50	96h	0,3	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	48h	0,163	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	Analogous conclusion
12.1. Toxicity to algae:	EC50	72h	0,03	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	Analogous conclusion
12.2. Persistence and degradability:		28d	1	%	activated sludge	OECD 301 B (Ready Biodegradability - Co2 Evolution Test)	Not biodegradable

Butane							
Toxicity / effect	**Endpoint**	**Time**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
12.1. Toxicity to fish:	LC50	96h	24,11	mg/l		QSAR	
12.1. Toxicity to daphnia:	LC50	48h	14,22	mg/l		QSAR	
12.3. Bioaccumulative potential:	Log Pow		2,98				A notable biological accumulation potential is not to be expected (LogPow 1-3).
12.4. Mobility in soil:							Not to be expected
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

Propane							
Toxicity / effect	**Endpoint**	**Time**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
12.3. Bioaccumulative potential:	Log Pow		2,28				A notable biological accumulation potential is not to be expected (LogPow 1-3).
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

Isobutane							
Toxicity / effect	**Endpoint**	**Time**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
12.3. Bioaccumulative potential:							A notable biological accumulation potential is not to be expected (LogPow 1-3).
12.1. Toxicity to fish:	LC50	96h	27,98	mg/l			
12.1. Toxicity to algae:	EC50	96h	7,71	mg/l			
12.2. Persistence and degradability:							Readily biodegradable
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

EC disposal code no.:
The waste codes are recommendations based on the scheduled use of this product.
Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)
16 05 04 gases in pressure containers (including halons) containing hazardous substances
Recommendation:
Sewage disposal shall be discouraged.
Pay attention to local and national official regulations.
Take full aerosol cans to problem waste collection.
Take emptied aerosol cans to valuable material collection.

For contaminated packing material

Pay attention to local and national official regulations.
15 01 04 metallic packaging
Recycling
Do not perforate, cut up or weld uncleaned container.

SECTION 14: Transport information

General statements

14.1. UN number or ID number: 1950

Transport by road/by rail (ADR/RID)

14.2. UN proper shipping name:
UN 1950 AEROSOLS

14.3. Transport hazard class(es): 2.1
14.4. Packing group: -
Classification code: 5F
LQ: 1 L
14.5. Environmental hazards: Not applicable
Tunnel restriction code: D

Transport by sea (IMDG-code)

14.2. UN proper shipping name:
AEROSOLS

14.3. Transport hazard class(es):	2.1
14.4. Packing group:	-
EmS:	F-D, S-U
Marine Pollutant:	n.a
14.5. Environmental hazards:	Not applicable

Transport by air (IATA)

14.2. UN proper shipping name:
Aerosols, flammable

14.3. Transport hazard class(es):	2.1
14.4. Packing group:	-
14.5. Environmental hazards:	Not applicable

14.6. Special precautions for user

Persons employed in transporting dangerous goods must be trained.
All persons involved in transporting must observe safety regulations.
Precautions must be taken to prevent damage.

14.7. Maritime transport in bulk according to IMO instruments

Freighted as packaged goods rather than in bulk, therefore not applicable.
Minimum amount regulations have not been taken into account.
Danger code and packing code on request.
Comply with special provisions.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:
Comply with national regulations/laws governing the protection of young people at work (national implementation of the Directive 94/33/EC)!
Comply with trade association/occupational health regulations.

Directive 2012/18/EU ("Seveso III"), Annex I, Part 1 - The following categories apply to this product (others may also need to be considered according to storage, handling etc.):

Hazard categories	Notes to Annex I	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Lower-tier requirements	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Upper-tier requirements
P3a	11.1	150 (netto)	500 (netto)

The Notes to Annex 1 of Directive 2012/18/EU, in particular those named in the tables here and notes 1-6, must be taken into account when assigning categories and qualifying quantities.

Directive 2012/18/EU ("Seveso III"), Annex I, Part 2 - This product contains the substances listed below:

Entry Nr	Dangerous substances	Notes to Annex I	Qualifying quantity (tonnes) for the application of - Lower-tier requirements	Qualifying quantity (tonnes) for the application of - Upper-tier requirements
18	Liquefied flammable gases, Category 1 or 2 (including LPG) and natural gas	19	50	200

The Notes to Annex 1 of Directive 2012/18/EU, in particular those named in the tables here and notes 1-6, must be taken into account when assigning categories and qualifying quantities.

Directive 2010/75/EU (VOC): 65 %

Observe incident regulations.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 2, 3, 4, 6, 7, 8, 11, 12, 15, 16
Employee training in handling dangerous goods is required.
These details refer to the product as it is delivered.
Employee instruction/training in handling hazardous materials is required.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Classification in accordance with regulation (EC) No. 1272/2008 (CLP)	Evaluation method used
Asp. Tox. 1, H304	Classification according to calculation procedure.
Aquatic Chronic 3, H412	Classification according to calculation procedure.
Aerosol 1, H222	Classification according to calculation procedure.
Aerosol 1, H229	Classification based on the form or physical state.

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).
H224 Extremely flammable liquid and vapour.
H314 Causes severe skin burns and eye damage.
H373 May cause damage to organs through prolonged or repeated exposure if swallowed.
H302 Harmful if swallowed.
H304 May be fatal if swallowed and enters airways.
H318 Causes serious eye damage.
H336 May cause drowsiness or dizziness.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
EUH066 Repeated exposure may cause skin dryness or cracking.

Asp. Tox. — Aspiration hazard
Aquatic Chronic — Hazardous to the aquatic environment - chronic
Aerosol — Aerosols
Flam. Liq. — Flammable liquid
STOT SE — Specific target organ toxicity - single exposure - narcotic effects
Acute Tox. — Acute toxicity - oral
Skin Corr. — Skin corrosion
Eye Dam. — Serious eye damage
STOT RE — Specific target organ toxicity - repeated exposure
Aquatic Acute — Hazardous to the aquatic environment - acute

Key literature references and sources for data:
Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.
Guidelines for the preparation of safety data sheets as amended (ECHA).
Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).
Safety data sheets for the constituent substances.
ECHA Homepage - Information about chemicals.
GESTIS Substance Database (Germany).
German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).
EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.
National Lists of Occupational Exposure Limits for each country as amended.
Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

Förch SAS
ZAE Le Marchais Renard
CS 50125 Montereau-sur-le-Jard
77019 Melun Cedex
Frankreich
Tel. +33 1 64 14 48 48
Fax. +33 1 64 14 48 49
E-Mail: info@forch.fr
Internet: www.forch.fr

S.C. Foerch S.R.L.
Str. Zizinului nr.110
500407 Brasov
Rumänien
Tel. +40 368 408192
Fax. +40 368 408193
E-Mail: info@foerch.ro
Internet: www.foerch.ro

Foerch AG
Muttenzerstrasse 143
4133 Pratteln
Schweiz
Tel. +41 61 8262031
Fax. +41 61 8262039
E-Mail: info@foerch.ch
Internet: www.foerch.ch

Foerch Bulgaria EOOD
475 Botevgradsko Shose Blvd.
BG 1517 Sofia, Bulgaria
Tel. 00359 2 981 2841
Fax. 00359 982 10 30 86
E-Mail: info@foerch.bg

Förch d.o.o.
Buzinska cesta 58
10010 Zagreb
Kroatien
Tel. +385 1 2912900
Fax. +385 1 2912901
E-Mail: info@foerch.hr
internet: www.foerch.hr

Theo Förch GmbH
Röcklbrunnstraße 39A
5020 Salzburg
Österreich
Tel. +43 662 875574-0
Fax +43 662 878677-21
Verkauf Tel. +43 662 875574-900
Verkauf Fax +43 662 875574-30
E-Mail: info@foerch.at
Internet: www.foerch.at

Förch Componentes para Taller S.L.
Camino de San Antón, S/N
18102 Ambroz (Granada)
Spanien
Tel. +34 958 40 17 76
Fax. +34 958 40 17 87
E-Mail: info@forch.es
Internet: www.forch.es

Förch A/S
Hagemannsvej 3
8600 Silkeborg
Dänemark
Tel. +45 86 823711
Fax. +45 86 800617
E-Mail: info@foerch.dk
Internet: www.foerch.dk

Lhomme Tools & Fasteners BV
Seinhuisstraat 5 B4
Poort 0331
3600 Genk
Belgien
Tel. +32 89 71 66 61
E-Mail: info@lhommetools.be
Internet: www.lhommetools.be

Ziebe Limited
7 Century Court, Westcott,
Aylesbury, Bucks, HP18 0XP (UK)
Grossbritannien
Tel +44 12 96 65 52 82
E-Mail: sales@ziebe.co.uk
Internet: www.ziebe.co.uk

Fφrch Polska Sp. z.o.o
Mikdzyrzecze Gσrne 379
43-392 K/Bielska-Bialej
Polen
Tel. +48 338196000
Fax. +48 338158548
E-Mail: info@forch.pl
Internet: www.forch.pl

Vardalis SM P.C.
Ethnikis Antistasis 62
57007 Chalkidona-Thessaloniki
Griechenland
Tel. +30 23910 21222
Fax. +30 23910 21223
E-Mail: info@forch.gr
Internet: www.forch.gr

Förch Kereskedelmi Kft
Börgöndi út 14
8000 Székesfehérvár
Ungarn
Tel. +36 22 348348
Fax. +36 22 348355
E-Mail: info@foerch.hu
Internet: www.foerch.hu

Förch S.r.l.
Via Antonio Stradivari 4
39100 Bolzano (BZ)
Italien
Tel: +39 0471 204330
Fax: +39 0471 204290
E-Mail: info@forch.it
Internet: www.forch.it

Förch Nederland BV
Twentepoort Oost 51
7609 RG Almelo
Niederlande
Tel. +31 85 77 32 420
E-Mail: info@foerch.nl
Internet: www.foerch.nl

AB varahlutir ehf
Funahöfði 9
110 Reykjavík
Tel. +354 567 6020
E-mail: ab@ab.is
Internet: www.ab.is

Förch Slovensko s.r.o.
Rosinská cesta 8
010 08 Žilina
Slowakei
Tel +421 41 5002454
E-Mail: info@forch.sk
Internet: www.forch.sk

Förch Sverige AB
Brännarevägen 1
151 55 Södertälje
Schweden
Tel. +46 855089264
E-mail: info@foerch.se
Internet: www.foerch.se

Förch, s.r.o.
Dopravní 1314/1
104 00 Praha 10 – Uhøínìves
Tschechien
Tel. +420 271 001 984-9
E-Mail: info@foerch.cz
Internet: www.foerch.cz

FORCH d.o.o.
Ljubljanska cesta 51A
1236 Trzin
Slowenien
Tel. +386 1 2442490
Fax. +386 1 2442492
E-Mail: info@foerch.si
Internet: www.foerch.si

Forch Australia
2 Forward Street
Gnangara WA 6077
Tel. +61 (08) 9303 9113
Fax. +61 (08) 9303 9114
Emergency telephone: +614 13 550 330
Email : sales@forch.com.au
Internet: www.forch.com.au

Troscoe Ltd
Unit 6, 13 Highbrook Drive
East Tamaki 2013, New Zealand
Tel: +64 21 081 30780 / +64 21 024 05583
Email:sales@forchnz.co.nz
Internet: www.forchnz.co.nz

Förch Portugal Lda
Centro Empresarial Sintra-Estoril III
Rua Pé de Mouro, Nţ 33, Armazém J
2710-335 Sintra
Portugal
Tel. +351 917314442
E-Mail: info@forch.pt
Internet: www.forch.pt

Trigers SIA
Straupes iela 3
1073 Riga
Lettland
Tel. +371 6 7 90 25 15
Fax. +371 67 90 24 96
E-Mail: trigers@trigers.lv
Internet: www.trigers.lv

Förch Otom.Ins.ve San.Ürün.Paz.Ltd.Sti.
Haramidere Mevkii Beysan Sanayi
Sitesi Birlik Caddesi No:6/3
34524 Beylikdüzü / Istanbul
Türkei
Tel. +90 (0)212 422 8744-45
Fax. +90 (0)212 422 8788
E-Mail: info@forch.com.tr
Internet: www.forch.com.tr

Total Consumables Ltd
Coolnafearagh
Monasterevin
Co. Kildare
W34 TX29
Irland
Tel. +353871271473

Venus Arma d.o.o.
Partner Theo Förch GmbH & Co. KG
Batajnicki drum 18a
11080 Zemun
Republika Srbija
Tel. +381 11 407-20-91
Fax. +381 11 407-20-91
E-Mail: office@foerch.rs
Internet: www.foerch.rs

Any abbreviations and acronyms used in this document:

acc., acc. to according, according to
ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
AOX Adsorbable organic halogen compounds
approx. approximately
Art., Art. no. Article number
ASTM ASTM International (American Society for Testing and Materials)
ATE Acute Toxicity Estimate
BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)
BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)
BCF Bioconcentration factor
BSEF The International Bromine Council
bw body weight
CAS Chemical Abstracts Service
CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
CMR carcinogenic, mutagenic, reproductive toxic
DMEL Derived Minimum Effect Level
DNEL Derived No Effect Level
DOC Dissolved organic carbon
dw dry weight
e.g. for example (abbreviation of Latin 'exempli gratia'), for instance
EbCx, EyCx, EbLx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)
EC European Community
ECHA European Chemicals Agency
ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect
EEC European Economic Community
EINECS European Inventory of Existing Commercial Chemical Substances
ELINCS European List of Notified Chemical Substances

EN European Norms
EPA United States Environmental Protection Agency (United States of America)
ErCx, EμCx, ErLx (x = 10, 50) Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
etc. et cetera
EU European Union
EVAL Ethylene-vinyl alcohol copolymer
Fax. Fax number
gen. general
GHS Globally Harmonized System of Classification and Labelling of Chemicals
GWP Global warming potential
Koc Adsorption coefficient of organic carbon in the soil
Kow octanol-water partition coefficient
IARC International Agency for Research on Cancer
IATA International Air Transport Association
IBC (Code) International Bulk Chemical (Code)
IMDG-code International Maritime Code for Dangerous Goods
incl. including, inclusive
IUCLID International Uniform Chemical Information Database
IUPAC International Union for Pure Applied Chemistry
LC50 Lethal Concentration to 50 % of a test population
LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)
Log Koc Logarithm of adsorption coefficient of organic carbon in the soil
Log Kow, Log Pow Logarithm of octanol-water partition coefficient
LQ Limited Quantities
MARPOL International Convention for the Prevention of Marine Pollution from Ships
n.a. not applicable
n.av. not available
n.c. not checked
n.d.a. no data available
NIOSH National Institute for Occupational Safety and Health (USA)
NLP No-longer-Polymer
NOEC, NOEL No Observed Effect Concentration/Level
OECD Organisation for Economic Co-operation and Development
org. organic
OSHA Occupational Safety and Health Administration (USA)
PBT persistent, bioaccumulative and toxic
PE Polyethylene
PNEC Predicted No Effect Concentration
ppm parts per million
PVC Polyvinylchloride
REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)
REACH-IT List-No. 9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.
RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)
SVHC Substances of Very High Concern
Tel. Telephone
TOC Total organic carbon
UN RTDG United Nations Recommendations on the Transport of Dangerous Goods
VOC Volatile organic compounds
vPvB very persistent and very bioaccumulative
wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.
No responsibility.
These statements were made by:

Chemical Check GmbH, Chemical Check Platz 1-7, D-32839 Steinheim, Tel.: +49 5233 94 17 0, Fax: +49 5233 94 17 90