Safety data sheet
according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Power Adhesive Hybrid
450 g Art.: 6880 18 310, Art.: 6884 18 310

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:
Adhesive
Assembly material

Uses advised against:
No information available at present.

1.3 Details of the supplier of the safety data sheet

Theo Förch GmbH & Co. KG
Theo-Förch-Str. 11 – 15
74196 Neuenstadt
Tel.: 07139/95-0
Fax: 07139/95-199
Email: info@foerch.de
Homepage: www.foerch.com

Details of the supplier of the safety data sheet see section 16 of this safety data sheet.

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:
+49 (0) 700 / 24 112 112 (TFC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

Hazard class	Hazard category	Hazard statement
Eye Irrit.	2	H319-Causes serious eye irritation.

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)

Warning

H319-Causes serious eye irritation.

P280-Wear eye protection.
P305+P351+P338-IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313-If eye irritation persists: Get medical advice / attention.

EUH208-Contains Trimethoxyvinylsilane. May produce an allergic reaction.

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substances

n.a.

3.2 Mixtures

Trimethoxyvinylsilane	
Registration number (REACH)	01-2119513215-52-XXXX
Index	014-049-00-0
EINECS, ELINCS, NLP, REACH-IT List-No.	220-449-8
CAS	2768-02-7
content %	1-5
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Sens. 1B, H317

3-(trimethoxysilyl)propylamine	
Registration number (REACH)	01-2119510159-45-XXXX
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	237-511-5
CAS	13822-56-5
content %	1-<3
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Skin Irrit. 2, H315 Eye Dam. 1, H318

Impurities, test data and additional information may have been taken into account in classifying and labelling the product.
For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.
The substances named in this section are given with their actual, appropriate classification!
For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

SECTION 4: First aid measures

4.1 Description of first aid measures
First-aiders should ensure they are protected!
Never pour anything into the mouth of an unconscious person!

Inhalation
Remove person from danger area.
Supply person with fresh air and consult doctor according to symptoms.

Skin contact
Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.
Unsuitable cleaning product:
Solvent
Thinners

Eye contact
Remove contact lenses.
Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion
Rinse the mouth thoroughly with water.
Do not induce vomiting. Consult doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed
If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.
In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed
n.c.

SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing media
CO2
Extinction powder
Water jet spray
Large fire:
Water jet spray / alcohol resistant foam

Unsuitable extinguishing media
None known

5.2 Special hazards arising from the substance or mixture
In case of fire the following can develop:
Oxides of carbon
Oxides of sulphur
Toxic gases

5.3 Advice for firefighters
For personal protective equipment see Section 8.
In case of fire and/or explosion do not breathe fumes.
Protective respirator with independent air supply.
According to size of fire
Full protection, if necessary.
Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
6.1.1 For non-emergency personnel
In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.
Ensure sufficient ventilation, remove sources of ignition.
Avoid dust formation with solid or powder products.
Leave the danger zone if possible, use existing emergency plans if necessary.
Ensure sufficient supply of air.
Avoid contact with eyes or skin.
If applicable, caution - risk of slipping.

6.1.2 For emergency responders
See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions
If leakage occurs, dam up.
Resolve leaks if this possible without risk.
Prevent surface and ground-water infiltration, as well as ground penetration.
Prevent from entering drainage system.
If accidental entry into drainage system occurs, inform responsible authorities.

6.3 Methods and material for containment and cleaning up
Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth, sawdust) and dispose of according to Section 13.
Or:
Pick up mechanically and dispose of according to Section 13.

6.4 Reference to other sections
For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations
Ensure good ventilation.
Avoid contact with eyes.
Avoid long lasting or intensive contact with skin.
Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.
Observe directions on label and instructions for use.

7.1.2 Notes on general hygiene measures at the workplace
General hygiene measures for the handling of chemicals are applicable.
Wash hands before breaks and at end of work.
Keep away from food, drink and animal feedingstuffs.
Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities
Keep out of access to unauthorised individuals.
Store product closed and only in original packing.
Not to be stored in gangways or stair wells.
Store cool.
Store in a dry place.

7.3 Specific end use(s)
No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The methanol listed below can arise upon contact with water.

GB **Chemical Name**	Calcium carbonate		Content %:
WEL-TWA: 4 mg/m3 (respirable dust), 10 mg/m3 (total inhalable dust)	WEL-STEL: ---	---	
Monitoring procedures:	---		
BMGV: ---		Other information: ---	

GB **Chemical Name**	Silica, amorphous		Content %:
WEL-TWA: 6 mg/m3 (total inh. dust), 2,4 mg/m3 (resp. dust)	WEL-STEL: ---	---	
Monitoring procedures:	---		
BMGV: ---		Other information: ---	

GB **Chemical Name**	Methanol		Content %:
WEL-TWA: 200 ppm (266 mg/m3) (WEL), 200 ppm (260 mg/m3) (EU)	WEL-STEL: 250 ppm (333 mg/m3 (WEL)	---	
Monitoring procedures:	- Draeger - Alcohol 25/a Methanol (81 01 631) - Compur - KITA-119 SA (549 640)		

- Compur - KITA-119 U (549 657)
  DFG Meth. Nr. 6 (D) (Loesungsmittelgemische 6), DFG (E) (Solvent mixtures 6) - 2013,
- 2002 - EU project BC/CEN/ENTR/000/2002-16 card 65-1 (2004)
- NIOSH 2000 (METHANOL) - 1998
- NIOSH 2549 (VOLATILE ORGANIC COMPOUNDS (SCREENING)) - 1996
  NIOSH 3800 (ORGANIC AND INORGANIC GASES BY EXTRACTIVE FTIR
- SPECTROMETRY) - 2016
- Draeger - Alcohol 100/a (CH 29 701)

BMGV: ---

Other information: Sk (WEL, EU)

Trimethoxyvinylsilane

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,4	mg/l	Für entsprechendes Silantriol (Hydrolysprodukt) ermittelt.
	Environment - marine		PNEC	0,04	mg/l	Für entsprechendes Silantriol (Hydrolysprodukt) ermittelt.
	Environment - water, sporadic (intermittent) release		PNEC	2,4	mg/l	Für entsprechendes Silantriol (Hydrolysprodukt) ermittelt.
	Environment - sewage treatment plant		PNEC	6,6	mg/l	Für entsprechendes Silantriol (Hydrolysprodukt) ermittelt.
	Environment - sediment, freshwater		PNEC	1,5	mg/kg dw	Für entsprechendes Silantriol (Hydrolysprodukt) ermittelt.
	Environment - sediment, marine		PNEC	0,15	mg/kg dw	Für entsprechendes Silantriol (Hydrolysprodukt) ermittelt.
	Environment - soil		PNEC	0,06	mg/kg dw	Für entsprechendes Silantriol (Hydrolysprodukt) ermittelt.
Consumer	Human - dermal	Short term, systemic effects	DNEL	0,1	mg/kg bw/day	

Consumer	Human - dermal	Long term, systemic effects	DNEL	0,1	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	0,7	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	0,1	mg/kg bw/day	
Consumer	Human - inhalation	Short term, systemic effects	DNEL	93,4	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	0,2	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	2,6	mg/m3	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	4,9	mg/m3	

3-(trimethoxysilyl)propylamine

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,33	mg/l	
	Environment - marine		PNEC	0,033	mg/l	
	Environment - water, sporadic (intermittent) release		PNEC	3,3	mg/l	
	Environment - sediment, freshwater		PNEC	1,2	mg/kg dry weight	
	Environment - sediment, marine		PNEC	0,12	mg/kg dry weight	
	Environment - soil		PNEC	0,045	mg/kg dry weight	
	Environment - sewage treatment plant		PNEC	13	mg/l	
Consumer	Human - inhalation	Short term, systemic effects	DNEL	17,4	mg/m3	
Consumer	Human - dermal	Short term, systemic effects	DNEL	5	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	17	mg/m3	
Consumer	Human - dermal	Long term, systemic effects	DNEL	5	mg/kg bw/day	
Consumer	Human - oral	Long term, systemic effects	DNEL	5	mg/kg bw/day	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	17,4	mg/m3	
Workers / employees	Human - dermal	Short term, systemic effects	DNEL	8,3	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	58	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	8,3	mg/kg bw/d	

Calcium carbonate

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - sewage treatment plant		PNEC	100	mg/l	
Consumer	Human - oral	Long term, systemic effects	DNEL	6,1	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	10	mg/m3	
Consumer	Human - inhalation	Long term, local effects	DNEL	1,06	mg/m3	
Consumer	Human - oral	Short term, systemic effects	DNEL	6,1	mg/kg bw/day	

Workers / employees	Human - inhalation	Long term, local effects	DNEL	4,26	mg/m3	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	10	mg/m3	

Methanol						
Area of application	**Exposure route / Environmental compartment**	**Effect on health**	**Descriptor**	**Value**	**Unit**	**Note**
	Environment - freshwater		PNEC	154	mg/l	
	Environment - marine		PNEC	15,4	mg/l	
	Environment - sediment, freshwater		PNEC	570,4	mg/kg	
	Environment - sediment, marine		PNEC	57,04	mg/kg	
	Environment - soil		PNEC	23,5	mg/kg	
	Environment - water, sporadic (intermittent) release		PNEC	1540	mg/l	
	Environment - sewage treatment plant		PNEC	100	mg/l	
Consumer	Human - inhalation	Long term, local effects	DNEL	50	mg/m3	
Consumer	Human - inhalation	Short term, local effects	DNEL	50	mg/m3	
Consumer	Human - dermal	Short term, systemic effects	DNEL	8	mg/kg body weight/day	
Consumer	Human - inhalation	Short term, systemic effects	DNEL	50	mg/m3	
Consumer	Human - oral	Short term, systemic effects	DNEL	8	mg/kg body weight/day	
Consumer	Human - dermal	Long term, systemic effects	DNEL	8	mg/kg body weight/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	50	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	8	mg/kg body weight/day	
Workers / employees	Human - dermal	Short term, systemic effects	DNEL	40	mg/kg body weight/day	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	260	mg/m3	
Workers / employees	Human - inhalation	Short term, local effects	DNEL	260	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	40	mg/kg body weight/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	260	mg/m3	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	260	mg/m3	

GB WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany).
(8) = Inhalable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (9) = Respirable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (11) = Inhalable fraction (Directive 2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (Directive 2004/37/CE). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period).
(8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.
** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.
(13) = The substance can cause sensitisation of the skin and of the respiratory tract (Directive 2004/37/CE), (14) = The substance can cause sensitisation of the skin (Directive 2004/37/CE).

8.2 Exposure controls
8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.
If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.
Applies only if maximum permissible exposure values are listed here.
Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.
These are specified by e.g. EN 14042.
EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment
General hygiene measures for the handling of chemicals are applicable.
Wash hands before breaks and at end of work.
Keep away from food, drink and animal feedingstuffs.
Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:
Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:
Chemical resistant protective gloves (EN ISO 374).
Recommended
Protective nitrile gloves (EN ISO 374).
Minimum layer thickness in mm:
>= 0,35
Permeation time (penetration time) in minutes:
>= 120
The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.
The recommended maximum wearing time is 50% of breakthrough time.
Protective hand cream recommended.

Skin protection - Other:
Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:
Normally not necessary.

Thermal hazards:
Not applicable

Additional information on hand protection - No tests have been performed.
In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.
Selection of materials derived from glove manufacturer's indications.
Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.
Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.
In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.
The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls
No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Pastelike, Liquid
Colour:	White
Odour:	Characteristic
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	There is no information available on this parameter.
Flammability:	Combustible.
Lower explosion limit:	There is no information available on this parameter.

Upper explosion limit:	There is no information available on this parameter.
Flash point:	There is no information available on this parameter.
Auto-ignition temperature:	n.a.
Decomposition temperature:	There is no information available on this parameter.
pH:	Mixture is non-soluble (in water).
Kinematic viscosity:	There is no information available on this parameter.
Solubility:	Insoluble
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	There is no information available on this parameter.
Density and/or relative density:	~1,47 g/cm3 (20°C)
Relative vapour density:	n.a.
Particle characteristics:	Does not apply to liquids.

9.2 Other information

Explosives:	Product is not explosive.
Aerosols - Chemical heat of combustion:	There is no information available on this parameter.
Oxidising liquids:	No
Evaporation rate:	n.a.
Bulk density:	n.a.
Molar mass:	There is no information available on this parameter.
Metal content:	There is no information available on this parameter.

SECTION 10: Stability and reactivity

10.1 Reactivity
The product has not been tested.

10.2 Chemical stability
Stable with proper storage and handling.

10.3 Possibility of hazardous reactions
reacts with water

10.4 Conditions to avoid
See also section 7.
Strong heat
Moisture

10.5 Incompatible materials
See also section 7.
None known

10.6 Hazardous decomposition products
See also section 5.2
In case of contact with water:
Methanol

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008
Possibly more information on health effects, see Section 2.1 (classification).

Power Adhesive Hybrid
450 g Art.: 6880 18 310, Art.: 6884 18 310

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:	ATE	>20	mg/l/4h			calculated value, Vapours
Acute toxicity, by inhalation:	ATE	>5	mg/l/4h			calculated value, Aerosol
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:					OECD 429 (Skin Sensitisation - Local Lymph Node Assay)	No (skin contact), Expert judgement
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.

Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

Trimethoxyvinylsilane

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	7120	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by inhalation:	LD50	2773	ppm/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	Aerosol
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Slightly irritant
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	Skin Sens. 1B
Germ cell mutagenicity:					OECD 476 (In Vitro Mammalian Cell Gene Mutation Test)	Negative
Germ cell mutagenicity:				Mouse	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Carcinogenicity:						Negative
Symptoms:						drowsiness, dizziness, nausea, abdominal pain, breathing difficulties, visual disturbances
Specific target organ toxicity - repeated exposure (STOT-RE), oral:	NOAEL	62,5	mg/kg	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	Target organ(s): bladder
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEC	0,058	mg/l	Rat	OECD 413 (Subchronic Inhalation Toxicity - 90-Day Study)	Vapours

3-(trimethoxysilyl)propylamine

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>2000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>10000	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Skin Irrit. 2
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Eye Dam. 1
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact)
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative, Analogous conclusion
Germ cell mutagenicity:				Mouse	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative, Analogous conclusion

Germ cell mutagenicity:				Mammalian	OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative, Analogous conclusion
Germ cell mutagenicity:				Mammalian	OECD 476 (In Vitro Mammalian Cell Gene Mutation Test)	Negative, Analogous conclusion
Reproductive toxicity:	NOAEL	200	mg/kg	Rat	OECD 414 (Prenatal Developmental Toxicity Study)	
Specific target organ toxicity - repeated exposure (STOT-RE), oral:	NOAEL	200	mg/kg	Rat	OECD 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)	Target organ(s): liver, Analogous conclusion
Specific target organ toxicity - repeated exposure (STOT-RE), oral:	LOAEL	600	mg/kg	Rat	OECD 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)	Target organ(s): liver, Analogous conclusion
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEC	147	mg/m3	Rat	OECD 412 (Subacute Inhalation Toxicity - 28-Day Study)	Aerosol

Calcium carbonate

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>2000	mg/kg	Rat	OECD 420 (Acute Oral toxicity - Fixe Dose Procedure)	
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rat	OECD 402 (Acute Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	>3	mg/l/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Mouse	OECD 429 (Skin Sensitisation - Local Lymph Node Assay)	No (skin contact)
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:					OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:					OECD 476 (In Vitro Mammalian Cell Gene Mutation Test)	Negative
Carcinogenicity:						No indications of such an effect.
Reproductive toxicity:	NOEL	1000	mg/kg bw/d	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Specific target organ toxicity - single exposure (STOT-SE):						No indications of such an effect.
Specific target organ toxicity - repeated exposure (STOT-RE):						No indications of such an effect.
Aspiration hazard:						No
Specific target organ toxicity - repeated exposure (STOT-RE), oral:	NOAEL	1000	mg/kg bw/d	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	

Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEC	0,212	mg/l	Rat	OECD 413 (Subchronic Inhalation Toxicity - 90-Day Study)	

Silica, amorphous						
Toxicity / effect	**Endpoint**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat	OECD 423 (Acute Oral Toxicity - Acute Toxic Class Method)	
Acute toxicity, by dermal route:	LD50	> 2000	mg/kg	Rat	OECD 402 (Acute Dermal Toxicity)	
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Aspiration hazard:						No

Methanol						
Toxicity / effect	**Endpoint**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
Acute toxicity, by oral route:	ATE	300	mg/kg	Human being		Experiences on persons.
Acute toxicity, by dermal route:	LD50	17100	mg/kg	Rabbit		Does not conform with EU classification.
Acute toxicity, by inhalation:	LC50	85	mg/l/4h	Rat		Not relevant for classification., Vapours
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact)
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:				Mouse	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative
Carcinogenicity:				Mouse	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Negative
Reproductive toxicity:	NOAEL	1,3	mg/l	Mouse	OECD 416 (Two-generation Reproduction Toxicity Study)	
Specific target organ toxicity - repeated exposure (STOT-RE):	NOAEL	0,13	mg/l	Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	
Symptoms:						abdominal pain, vomiting, headaches, gastrointestinal disturbances, drowsiness, visual disturbances, watering eyes, nausea, mental confusion, intoxication, dizziness

11.2. Information on other hazards

Power Adhesive Hybrid 450 g Art.: 6880 18 310, Art.: 6884 18 310						
Toxicity / effect	**Endpoint**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

Power Adhesive Hybrid 450 g Art.: 6880 18 310, Art.: 6884 18 310							
Toxicity / effect	**Endpoint**	**Time**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.
12.2. Persistence and degradability:							n.d.a.
12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.
12.7. Other adverse effects:							n.d.a.
Other information:							According to the recipe, contains no AOX.
Other information:							DOC-elimination degree(complexing organic substance)>= 80%/28d: n.a.

Trimethoxyvinylsilane							
Toxicity / effect	**Endpoint**	**Time**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
12.1. Toxicity to fish:	LC50	96h	191	mg/l	Oncorhynchus mykiss	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	48h	169	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	28	mg/l	Daphnia magna	OECD 211 (Daphnia magna Reproduction Test)	
12.1. Toxicity to algae:	EC50	72h	>100	mg/l	Selenastrum capricornutum	OECD 201 (Alga, Growth Inhibition Test)	
12.1. Toxicity to algae:	NOEC/NOEL	72h	25	mg/l	Selenastrum capricornutum		
12.2. Persistence and degradability:	BOD	28d	51	%		OECD 301 F (Ready Biodegradability - Manometric Respirometry Test)	Not readily biodegradable

12.2. Persistence and degradability:		28d	51	%		OECD 301 F (Ready Biodegradability - Manometric Respirometry Test)	Readily biodegradable
Toxicity to bacteria:	EC50	3h	>2500	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

3-(trimethoxysilyl)propylamine							
Toxicity / effect	**Endpoint**	**Time**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
12.1. Toxicity to fish:	LC50	96h	>934	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	Analogous conclusion
12.1. Toxicity to daphnia:	EC50	48h	331	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	Analogous conclusion
12.1. Toxicity to algae:	EC50	72h	>1000	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	Analogous conclusion
12.2. Persistence and degradability:		28d	67	%		Regulation (EC) 440/2008 C.4-A (DETERMINATION OF 'READY' BIODEGRADABILITY - DOC DIE-AWAY TEST)	Not readily biodegradable, Analogous conclusion
12.3. Bioaccumulative potential:							No
12.4. Mobility in soil:							Slight
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	EC50		3400	mg/l	activated sludge		
Toxicity to bacteria:	EC10		13	mg/l	Pseudomonas putida		References, Analogous conclusion5,75 h
Toxicity to bacteria:	EC50		43	mg/l	Pseudomonas putida		Analogous conclusion5,75 h

Calcium carbonate							
Toxicity / effect	**Endpoint**	**Time**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
12.1. Toxicity to fish:	LC50	96h			Oncorhynchus mykiss	OECD 203 (Fish, Acute Toxicity Test)	No observation with saturated solution of test material.
12.1. Toxicity to daphnia:	EC50	48h			Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	No observation with saturated solution of test material.
12.1. Toxicity to algae:	EC50	72h	>14	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	
12.1. Toxicity to algae:	NOEC/NOEL	72h	14	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	

12.2. Persistence and degradability:							Not relevant for inorganic substances.
12.3. Bioaccumulative potential:							Not to be expected
12.4. Mobility in soil:							n.a.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	EC50	3h	>1000	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	
Toxicity to bacteria:	NOEC/NOEL	3h	1000	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	
Other organisms:	EC50	21d	>1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Glycine max
Other organisms:	EC50	21d	>1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Lycopersicon esculentum
Other organisms:	EC50	21d	>1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Avena sativa
Other organisms:	NOEC/NOEL	21d	1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Glycine max
Other organisms:	NOEC/NOEL	21d	1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Lycopersicon esculentum
Other organisms:	NOEC/NOEL	21d	1000	mg/kg dw		OECD 208 (Terrestrial Plants, Growth Test)	Avena sativa
Other organisms:	EC50	14d	>1000	mg/kg dw	Eisenia foetida	OECD 207 (Earthworm, Acute Toxicity Tests)	
Other organisms:	NOEC/NOEL	14d	1000	mg/kg dw	Eisenia foetida	OECD 207 (Earthworm, Acute Toxicity Tests)	
Other organisms:	EC50	28d	>1000	mg/kg dw		OECD 216 (Soil Microorganisms - Nitrogen Transformation Test)	
Other organisms:	NOEC/NOEL	28d	1000	mg/kg dw		OECD 216 (Soil Microorganisms - Nitrogen Transformation Test)	
Water solubility:			0,0166	g/l		OECD 105 (Water Solubility)	20°C

Silica, amorphous							
Toxicity / effect	**Endpoint**	**Time**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**

12.1. Toxicity to fish:	EC0	96h	>10000	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC0	24h	>1000	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	ErC50	72h	>=10000	mg/l	Scenedesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:							Inorganic products cannot be eliminated from water through biological purification methods.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

Methanol

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
12.1. Toxicity to fish:	LC50	96h	15400	mg/l	Lepomis macrochirus		EPA-660/3-75-009
12.1. Toxicity to daphnia:	EC50	96h	18260	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	EC50	96h	22000	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:		28d	99	%		OECD 301 D (Ready Biodegradability - Closed Bottle Test)	Readily biodegradable
12.3. Bioaccumulative potential:	BCF		28400		Chlorella vulgaris		Not to be expected
Toxicity to bacteria:	IC50	3h	>1000	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	
Other information:	Log Pow		-0,77				
Other information:	DOC		<70	%			
Other information:	BOD		>60	%			

SECTION 13: Disposal considerations

13.1 Waste treatment methods
For the substance / mixture / residual amounts

EC disposal code no.:
The waste codes are recommendations based on the scheduled use of this product.
Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)
08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

Recommendation:
Sewage disposal shall be discouraged.
Pay attention to local and national official regulations.
E.g. suitable incineration plant.
E.g. dispose at suitable refuse site.

For contaminated packing material

Pay attention to local and national official regulations.
Empty container completely.
Uncontaminated packaging can be recycled.
Dispose of packaging that cannot be cleaned in the same manner as the substance.
15 01 10 packaging containing residues of or contaminated by hazardous substances

SECTION 14: Transport information

General statements

14.1. UN number or ID number:	n.a.

Transport by road/by rail (ADR/RID)

14.2. UN proper shipping name:	
14.3. Transport hazard class(es):	n.a.
14.4. Packing group:	n.a.
Classification code:	n.a.
LQ:	n.a.
14.5. Environmental hazards:	Not applicable
Tunnel restriction code:	

Transport by sea (IMDG-code)

14.2. UN proper shipping name:	
14.3. Transport hazard class(es):	n.a.
14.4. Packing group:	n.a.
Marine Pollutant:	n.a
14.5. Environmental hazards:	Not applicable

Transport by air (IATA)

14.2. UN proper shipping name:	
14.3. Transport hazard class(es):	n.a.
14.4. Packing group:	n.a.
14.5. Environmental hazards:	Not applicable

14.6. Special precautions for user

Unless specified otherwise, general measures for safe transport must be followed.

14.7. Maritime transport in bulk according to IMO instruments

Non-dangerous material according to Transport Regulations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:
Comply with national regulations/laws governing maternity protection (national implementation of the Directive 92/85/EEC)!
Comply with trade association/occupational health regulations.

Directive 2010/75/EU (VOC):	0 %

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections:	1-16

These details refer to the product as it is delivered.
Employee instruction/training in handling hazardous materials is required.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Classification in accordance with regulation (EC) No. 1272/2008 (CLP)	Evaluation method used
Eye Irrit. 2, H319	Classification according to calculation procedure.

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).
H226 Flammable liquid and vapour.
H317 May cause an allergic skin reaction.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H332 Harmful if inhaled.

Eye Irrit. — Eye irritation
Flam. Liq. — Flammable liquid
Acute Tox. — Acute toxicity - inhalation
Skin Sens. — Skin sensitization
Skin Irrit. — Skin irritation
Eye Dam. — Serious eye damage

Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.
Guidelines for the preparation of safety data sheets as amended (ECHA).
Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).
Safety data sheets for the constituent substances.
ECHA Homepage - Information about chemicals.
GESTIS Substance Database (Germany).
German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).
EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.
National Lists of Occupational Exposure Limits for each country as amended.
Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

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Any abbreviations and acronyms used in this document:

acc., acc. to according, according to
ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
AOX Adsorbable organic halogen compounds
approx. approximately
Art., Art. no. Article number
ASTM ASTM International (American Society for Testing and Materials)
ATE Acute Toxicity Estimate
BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)
BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)
BCF Bioconcentration factor
BSEF The International Bromine Council
bw body weight
CAS Chemical Abstracts Service
CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
CMR carcinogenic, mutagenic, reproductive toxic
DMEL Derived Minimum Effect Level
DNEL Derived No Effect Level
DOC Dissolved organic carbon
dw dry weight
e.g. for example (abbreviation of Latin 'exempli gratia'), for instance
EbCx, EyCx, EbLx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)
EC European Community
ECHA European Chemicals Agency
ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect
EEC European Economic Community
EINECS European Inventory of Existing Commercial Chemical Substances
ELINCS European List of Notified Chemical Substances
EN European Norms
EPA United States Environmental Protection Agency (United States of America)
ErCx, EμCx, ErLx (x = 10, 50) Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
etc. et cetera
EU European Union
EVAL Ethylene-vinyl alcohol copolymer
Fax. Fax number
gen. general
GHS Globally Harmonized System of Classification and Labelling of Chemicals
GWP Global warming potential
Koc Adsorption coefficient of organic carbon in the soil
Kow octanol-water partition coefficient

IARC International Agency for Research on Cancer
IATA International Air Transport Association
IBC (Code) International Bulk Chemical (Code)
IMDG-code International Maritime Code for Dangerous Goods
incl. including, inclusive
IUCLID International Uniform Chemical Information Database
IUPAC International Union for Pure Applied Chemistry
LC50 Lethal Concentration to 50 % of a test population
LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)
Log Koc Logarithm of adsorption coefficient of organic carbon in the soil
Log Kow, Log Pow Logarithm of octanol-water partition coefficient
LQ Limited Quantities
MARPOL International Convention for the Prevention of Marine Pollution from Ships
n.a. not applicable
n.av. not available
n.c. not checked
n.d.a. no data available
NIOSH National Institute for Occupational Safety and Health (USA)
NLP No-longer-Polymer
NOEC, NOEL No Observed Effect Concentration/Level
OECD Organisation for Economic Co-operation and Development
org. organic
OSHA Occupational Safety and Health Administration (USA)
PBT persistent, bioaccumulative and toxic
PE Polyethylene
PNEC Predicted No Effect Concentration
ppm parts per million
PVC Polyvinylchloride
REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)
REACH-IT List-No. 9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.
RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)
SVHC Substances of Very High Concern
Tel. Telephone
TOC Total organic carbon
UN RTDG United Nations Recommendations on the Transport of Dangerous Goods
VOC Volatile organic compounds
vPvB very persistent and very bioaccumulative
wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.
No responsibility.
These statements were made by:

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