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Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 01.11.2021 / 0021
Replacing version dated / version: 06.01.2020 / 0020
Valid from: 01.11.2021
PDF print date: 01.11.2021
2K-Power Bond K140
50 g Art.: 6660 4240 (A), Art.: 6664 4240 (A)

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

2K-Power Bond K140
50 g Art.: 6660 4240 (A), Art.: 6664 4240 (A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:

Adhesive

Uses advised against:

No information available at present.

1.3 Details of the supplier of the safety data sheet

Theo Förch GmbH & Co. KG
Theo-Förch-Str. 11 – 15
74196 Neuenstadt
Tel.: 07139/95-0
Fax: 07139/95-199
Email: info@foerch.de
Homepage: www.foerch.com

Details of the supplier of the safety data sheet see section 16 of this safety data sheet.

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (TFC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

Hazard class	Hazard category	Hazard statement
Flam. Liq.	2	H225-Highly flammable liquid and vapour.
Eye Irrit.	2	H319-Causes serious eye irritation.
STOT SE	3	H335-May cause respiratory irritation.
Skin Irrit.	2	H315-Causes skin irritation.
Skin Sens.	1	H317-May cause an allergic skin reaction.
Aquatic Chronic	3	H412-Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)

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Danger

H225-Highly flammable liquid and vapour. H319-Causes serious eye irritation. H335-May cause respiratory irritation. H315-Causes skin irritation. H317-May cause an allergic skin reaction. H412-Harmful to aquatic life with long lasting effects.

P210-Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261-Avoid breathing vapours or spray. P273-Avoid release to the environment. P280-Wear protective gloves / eye protection / face protection. P312-Call a POISON CENTRE / doctor if you feel unwell.

Methyl methacrylate
 Methacrylic acid

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substances

n.a.

3.2 Mixtures

Methyl methacrylate	Substance for which an EU exposure limit value applies.
Registration number (REACH)	01-2119452498-28-XXXX
Index	607-035-00-6
EINECS, ELINCS, NLP, REACH-IT List-No.	201-297-1
CAS	80-62-6
content %	60-95
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335

Methacrylic acid	
Registration number (REACH)	01-2119463884-26-XXXX
Index	607-088-00-5
EINECS, ELINCS, NLP, REACH-IT List-No.	201-204-4
CAS	79-41-4
content %	1-<3
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Acute Tox. 3, H311 Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1A, H314 Eye Dam. 1, H318
Specific Concentration Limits and ATE	STOT SE 3, H335: >=1 %

2,6-di-tert-butyl-p-cresol	
Registration number (REACH)	01-2119555270-46-XXXX

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Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	204-881-4
CAS	128-37-0
content %	1-<2,5
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)

Impurities, test data and additional information may have been taken into account in classifying and labelling the product.
 For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.
 The substances named in this section are given with their actual, appropriate classification!
 For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!
 Never pour anything into the mouth of an unconscious person!

Inhalation

Remove person from danger area.
 Supply person with fresh air and consult doctor according to symptoms.
 If the person is unconscious, place in a stable side position and consult a doctor.

Skin contact

Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.

Eye contact

Remove contact lenses.
 Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion

Rinse the mouth thoroughly with water.
 Do not induce vomiting - give copious water to drink. Consult doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.
 In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

CO2
 Extinction powder
 Water jet spray
 Alcohol resistant foam

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:
 Oxides of carbon
 Toxic gases
 Explosive vapour/air or gas/air mixtures.

5.3 Advice for firefighters

For personal protective equipment see Section 8.
 In case of fire and/or explosion do not breathe fumes.
 Protective respirator with independent air supply.
 According to size of fire
 Full protection, if necessary.
 Cool container at risk with water.
 Dispose of contaminated extinction water according to official regulations.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.
Ensure sufficient ventilation, remove sources of ignition.
Avoid dust formation with solid or powder products.
Leave the danger zone if possible, use existing emergency plans if necessary.
Keep unprotected persons away.
Remove possible causes of ignition - do not smoke.
Ensure sufficient supply of air.
Avoid inhalation, and contact with eyes or skin.
If applicable, caution - risk of slipping.

6.1.2 For emergency responders

See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions

If leakage occurs, dam up.
Resolve leaks if this possible without risk.
Prevent surface and ground-water infiltration, as well as ground penetration.
Prevent from entering drainage system.
If accidental entry into drainage system occurs, inform responsible authorities.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth) and dispose of according to Section 13.
Fill the absorbed material into lockable containers.
Clean soiled bottles immediately.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.
Avoid inhalation of the vapours.
Keep away from sources of ignition - Do not smoke.
Take measures against electrostatic charging, if appropriate.
Avoid contact with eyes or skin.
Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.
Observe directions on label and instructions for use.
Use working methods according to operating instructions.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.
Wash hands before breaks and at end of work.
Keep away from food, drink and animal feedingstuffs.
Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Keep out of access to unauthorised individuals.
Not to be stored in gangways or stair wells.
Store product closed and only in original packing.
Do not store with flammable or self-igniting materials.
Observe special storage conditions.
Store in a well ventilated place.
Protect from direct sunlight and warming.
Store cool.

7.3 Specific end use(s)

No information available at present.

SECTION 8: Exposure controls/personal protection

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8.1 Control parameters

Chemical Name	Methyl methacrylate	Content %:60-95
WEL-TWA: 50 ppm (208 mg/m ³) (WEL), 50 ppm (EU)	WEL-STEL: 100 ppm (416 mg/m ³) (WEL), 100 ppm (EU)	---
Monitoring procedures:	<ul style="list-style-type: none"> - Compur - KITA-184 S (548 618) - NIOSH 2537 (Methyl and ethyl metacrylate) - 2003 - EU project - BC/CEN/ENTR/000/2002-16 card 109-2 (2004) - OSHA 94 (Methyl Methacrylate) - 1992 	
BMGV: ---	Other information: ---	
Chemical Name	Methacrylic acid	Content %:1-<3
WEL-TWA: 20 ppm (72 mg/m ³)	WEL-STEL: 40 ppm (143 mg/m ³)	---
Monitoring procedures:	---	
BMGV: ---	Other information: ---	
Chemical Name	2,6-di-tert-butyl-p-cresol	Content %:1-<2,5
WEL-TWA: 10 mg/m ³	WEL-STEL: ---	---
Monitoring procedures:	---	
BMGV: ---	Other information: ---	

Methyl methacrylate						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,94	mg/l	
	Environment - soil		PNEC	1,47	mg/kg	
	Environment - sewage treatment plant		PNEC	10	mg/l	
	Environment - marine		PNEC	0,094	mg/l	
	Environment - sediment		PNEC	5,74	mg/kg	
	Environment - sediment, freshwater		PNEC	10,2	mg/kg	
	Environment - sediment, marine		PNEC	0,102	mg/kg	
Consumer	Human - inhalation	Short term, local effects	DNEL	208	mg/m ³	
Consumer	Human - oral	Long term, systemic effects	DNEL	8,2	mg/kg	
Consumer	Human - dermal	Short term, local effects	DNEL	1,5	mg/cm ²	
Consumer	Human - inhalation	Long term, local effects	DNEL	104	mg/m ³	
Consumer	Human - dermal	Long term, local effects	DNEL	1,5	mg/cm ²	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	74,3	mg/m ³	
Consumer	Human - dermal	Long term, systemic effects	DNEL	8,2	mg/kg bw/day	
Consumer	Human - oral	Long term, local effects	DNEL	1,5	mg/cm ²	
Industrial / commercial	Human - dermal	Long term, local effects	DNEL	1,5	mg/cm ²	
Industrial / commercial	Human - inhalation	Long term, local effects	DNEL	208	mg/m ³	
Industrial / commercial	Human - inhalation	Long term, systemic effects	DNEL	208	mg/m ³	
Industrial / commercial	Human - dermal	Long term, systemic effects	DNEL	13,67	mg/kg	
Industrial / commercial	Human - dermal	Short term, local effects	DNEL	1,5	mg/cm ²	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	208	mg/m ³	
Workers / employees	Human - dermal	Long term, local effects	DNEL	1,5	mg/cm ²	
Workers / employees	Human - inhalation	Short term, local effects	DNEL	416	mg/m ³	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	13,67	mg/kg	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	348,4	mg/m ³	

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Workers / employees	Human - dermal	Short term, local effects	DNEL	1,5	mg/cm2	
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Methacrylic acid						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,82	mg/l	
	Environment - marine		PNEC	0,82	mg/l	
	Environment - water, sporadic (intermittent) release		PNEC	0,82	mg/l	
	Environment - sewage treatment plant		PNEC	10	mg/l	
	Environment - soil		PNEC	1,2	mg/kg dry weight	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	6,3	mg/m3	
Consumer	Human - inhalation	Long term, local effects	DNEL	6,55	mg/m3	
Consumer	Human - dermal	Long term, systemic effects	DNEL	2,55	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	88	mg/m3	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	29,6	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	4,25	mg/kg bw/d	

2,6-di-tert-butyl-p-cresol						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - soil		PNEC	1,04	mg/kg ww	
	Environment - sewage treatment plant		PNEC	0,17	mg/l	
	Environment - sediment		PNEC	1,29	mg/kg ww	
	Environment - marine		PNEC	0,02	µg/l	
	Environment - water, sporadic (intermittent) release		PNEC	1,99	µg/l	
	Environment - freshwater		PNEC	0,199	µg/l	
	Environment - oral (animal feed)		PNEC	8,33	mg/kg feed	
	Environment - soil		PNEC	0,04769	mg/kg dw	
	Environment - sediment, freshwater		PNEC	0,0996	mg/kg dw	
	Environment - sediment, marine		PNEC	0,00996	mg/kg dw	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	0,86	mg/m3	
Consumer	Human - dermal	Long term, systemic effects	DNEL	0,25	mg/kg bw/d	
Consumer	Human - oral	Long term, systemic effects	DNEL	0,25	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	3,5	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	0,5	mg/kg bw/day	

GB WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany).
 (8) = Inhalable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (9) = Respirable fraction (Directive 2017/164/EU, Directive 2004/37/CE).
 (11) = Inhalable fraction (Directive 2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (Directive 2004/37/CE). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period).

(8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.

** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.

(13) = The substance can cause sensitisation of the skin and of the respiratory tract (Directive 2004/37/CE), (14) = The substance can cause sensitisation of the skin (Directive 2004/37/CE).

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.

Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.

These are specified by e.g. EN 14042.

EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:

Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:

Chemical resistant protective gloves (EN ISO 374).

Recommended

Protective gloves made of butyl (EN ISO 374).

Protective Neoprene® / polychloroprene gloves (EN ISO 374).

Minimum layer thickness in mm:

0,5

Protective gloves made of fluorocarbon rubber (EN ISO 374).

Minimum layer thickness in mm:

0,4

Permeation time (penetration time) in minutes:

>= 480

Protective hand cream recommended.

The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Skin protection - Other:

Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:

If OES or MEL is exceeded.

Gas mask filter A (EN 14387), code colour brown

Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:

Not applicable

Additional information on hand protection - No tests have been performed.

In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.

Selection of materials derived from glove manufacturer's indications.

Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.

Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.

The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

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No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Viscous, Liquid
Colour:	off-white (not pure white)
Odour:	Characteristic
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	100 °C ((Particulars of main substances contained))
Flammability:	Flammable
Lower explosion limit:	There is no information available on this parameter.
Upper explosion limit:	There is no information available on this parameter.
Flash point:	10 °C ((Particulars of main substances contained))
Auto-ignition temperature:	There is no information available on this parameter.
Decomposition temperature:	There is no information available on this parameter.
pH:	Mixture is non-soluble (in water).
Kinematic viscosity:	There is no information available on this parameter.
Solubility:	Insoluble
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	There is no information available on this parameter.
Density and/or relative density:	1,02 g/cm ³ (20°C)
Relative vapour density:	There is no information available on this parameter.
Particle characteristics:	Does not apply to liquids.

9.2 Other information

Explosives:	There is no information available on this parameter.
Oxidising liquids:	There is no information available on this parameter.

SECTION 10: Stability and reactivity

10.1 Reactivity

The product has not been tested.

10.2 Chemical stability

Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

No dangerous reactions are known.

10.4 Conditions to avoid

See also section 7.

Heating, open flame, ignition sources

Electrostatic charge

10.5 Incompatible materials

Avoid contact with strong oxidizing agents.

Avoid contact with strong alkalis.

Avoid contact with strong acids.

10.6 Hazardous decomposition products

No decomposition when used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

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Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	ATE	>2000	mg/kg			calculated value
Acute toxicity, by dermal route:	ATE	>2000	mg/kg			calculated value
Acute toxicity, by inhalation:	ATE	>20	mg/l/4h			calculated value, Vapours
Acute toxicity, by inhalation:	ATE	>5	mg/l/4h			calculated value, Mist
Skin corrosion/irritation:						n.d.a.

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Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

Methyl methacrylate						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>6000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>5000	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	29,8	mg/l/4h	Rat		Vapours
Skin corrosion/irritation:				Rabbit		Skin Irrit. 2
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Mild irritant
Respiratory or skin sensitisation:				Human being		Skin Sens. 1
Respiratory or skin sensitisation:				Mouse	OECD 429 (Skin Sensitisation - Local Lymph Node Assay)	Yes (skin contact)
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Carcinogenicity:						Negative
Reproductive toxicity:						Negative
Specific target organ toxicity - repeated exposure (STOT-RE):	NOAEL	2000	ppm	Rat		
Aspiration hazard:						No indications of such an effect.
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	25	ppm	Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	
Symptoms:						breathing difficulties, respiratory distress, drowsiness, drop in blood pressure, coughing, headaches, fatigue, mucous membrane irritation, watering eyes, mental confusion

Methacrylic acid						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	1320	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	500-1000	mg/kg	Rabbit		
Acute toxicity, by inhalation:	LC50	7,1	mg/l/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	Does not conform with EU classification.
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Corrosive

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Serious eye damage/irritation:				Rabbit	(Draize-Test)	Risk of serious damage to eyes.
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	Not sensitising

2,6-di-tert-butyl-p-cresol						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>2930	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	
Skin corrosion/irritation:				Rabbit		Not irritant
Serious eye damage/irritation:				Rabbit	(Draize-Test)	Not irritant
Respiratory or skin sensitisation:				Human being		No (skin contact)
Germ cell mutagenicity:					(Ames-Test)	Negative
Germ cell mutagenicity:				Mouse	in vivo	Negative
Carcinogenicity:	NOAEL	247	mg/kg bw/d	Rat		Negative
Reproductive toxicity (Developmental toxicity):	NOAEL	100	mg/kg	Rat		
Reproductive toxicity (Effects on fertility):	NOAEL	500	mg/kg	Rat		
Specific target organ toxicity - repeated exposure (STOT-RE):	NOEL	25	mg/kg	Rat		(28 d)
Aspiration hazard:						No
Symptoms:						mucous membrane irritation

11.2. Information on other hazards

2K-Power Bond K140 50 g Art.: 6660 4240 (A), Art.: 6664 4240 (A)						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

2K-Power Bond K140 50 g Art.: 6660 4240 (A), Art.: 6664 4240 (A)							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.
12.2. Persistence and degradability:							n.d.a.
12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.

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12.7. Other adverse effects:							No information available on other adverse effects on the environment.
Other information:							According to the recipe, contains no AOX.
Other information:							DOC-elimination degree (complexing organic substance) \geq 80%/28d: n.a.

Methyl methacrylate							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to algae:	NOEC/NOEL	72h	49	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	37	mg/l	Daphnia magna	OECD 211 (Daphnia magna Reproduction Test)	
12.1. Toxicity to fish:	LC50	96h	130	mg/l	Pimephales promelas	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	48h	69	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	EC50	96h	37	mg/l	Selenastrum capricornutum	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:		28d	>95	%		OECD 302 B (Inherent Biodegradability - Zahn-Wellens/EMPA Test)	Readily biodegradable
12.3. Bioaccumulative potential:	Log Pow		1,32-1,38			OECD 107 (Partition Coefficient (n-octanol/water) - Shake Flask Method)	A notable biological accumulation potential is not to be expected (LogPow 1-3).
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

Methacrylic acid							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	NOEC/NOEL	35d	10	mg/l	Brachydanio rerio		
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	53	mg/l	Daphnia magna		
12.1. Toxicity to algae:	LOEC/LOEL	72h	45	mg/l	Selenastrum capricornutum		
Toxicity to bacteria:	EC20	17h	270	mg/l	Pseudomonas putida		
12.1. Toxicity to fish:	LC50	96h	85	mg/l	Oncorhynchus mykiss		
12.1. Toxicity to daphnia:	EC50	48h	>130	mg/l	Daphnia magna		
12.1. Toxicity to algae:	ErC50	72h	45	mg/l	Pseudokirchneriella subcapitata		

2,6-di-tert-butyl-p-cresol							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.4. Mobility in soil:	Log Koc		3,9-4,2				

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Other information:	Koc		14750				
Other information:	Log Koc		3,9-4,2				
12.1. Toxicity to fish:	LC50	96h	>0,57	mg/l	Brachydanio rerio	84/449/EEC C.1	
12.1. Toxicity to fish:	NOEC/NOEL	42d	0,053	mg/l	Oryzias latipes	OECD 210 (Fish, Early-Life Stage Toxicity Test)	
12.3. Bioaccumulative potential:			230-2500		Cyprinus carpio	OECD 305 (Bioconcentration - Flow-Through Fish Test)	56d
12.1. Toxicity to daphnia:	EC50	48h	0,45	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	0,023	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	NOEC/NOEL	72h	0,4	mg/l	Desmodesmus subspicatus	84/449/EEC C.3	
12.1. Toxicity to algae:	EC50	72h	>0,4	mg/l	Desmodesmus subspicatus	84/449/EEC C.3	
12.2. Persistence and degradability:		28d	4,5	%		OECD 301 C (Ready Biodegradability - Modified MITI Test (I))	Not readily biodegradable
12.3. Bioaccumulative potential:	Log Pow		5,1				High
12.3. Bioaccumulative potential:	BCF		>2000		Cyprinus caprio	OECD 305 (Bioconcentration - Flow-Through Fish Test)	
12.4. Mobility in soil:	Koc		14750				
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	EC50	3h	>10000	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	
Other information:	AOX						Does not contain any organically bound halogens which can contribute to the AOX value in waste water.
Water solubility:			0,00076	g/l			

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

EC disposal code no.:

The waste codes are recommendations based on the scheduled use of this product.

Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)

08 04 09 waste adhesives and sealants containing organic solvents or other hazardous substances

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Recommendation:
 Sewage disposal shall be discouraged.
 Pay attention to local and national official regulations.
 E.g. suitable incineration plant.

For contaminated packing material

Pay attention to local and national official regulations.
 Empty container completely.
 Uncontaminated packaging can be recycled.
 Dispose of packaging that cannot be cleaned in the same manner as the substance.
 Do not perforate, cut up or weld uncleaned container.
 Residues may present a risk of explosion.
 15 01 10 packaging containing residues of or contaminated by hazardous substances

SECTION 14: Transport information

General statements

14.1. UN number or ID number: 1133

Transport by road/by rail (ADR/RID)

14.2. UN proper shipping name:
 UN 1133 ADHESIVES
 14.3. Transport hazard class(es): 3
 14.4. Packing group: II
 Classification code: F1
 LQ: 5 L
 14.5. Environmental hazards: Not applicable
 Tunnel restriction code: D/E



Transport by sea (IMDG-code)

14.2. UN proper shipping name:
 ADHESIVES
 14.3. Transport hazard class(es): 3
 14.4. Packing group: II
 EmS: F-E, S-D
 Marine Pollutant: n.a
 14.5. Environmental hazards: Not applicable



Transport by air (IATA)

14.2. UN proper shipping name:
 Adhesives
 14.3. Transport hazard class(es): 3
 14.4. Packing group: II
 14.5. Environmental hazards: Not applicable



14.6. Special precautions for user

Persons employed in transporting dangerous goods must be trained.
 All persons involved in transporting must observe safety regulations.
 Precautions must be taken to prevent damage.

14.7. Maritime transport in bulk according to IMO instruments

Freighted as packaged goods rather than in bulk, therefore not applicable.
 Minimum amount regulations have not been taken into account.
 Danger code and packing code on request.
 Comply with special provisions.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:
 Comply with national regulations/laws governing the protection of young people at work (national implementation of the Directive 94/33/EC)!
 Comply with trade association/occupational health regulations.

Directive 2012/18/EU ("Seveso III"), Annex I, Part 1 - The following categories apply to this product (others may also need to be considered according to storage, handling etc.):

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Hazard categories	Notes to Annex I	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Lower-tier requirements	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Upper-tier requirements
P5c		5000	50000

The Notes to Annex 1 of Directive 2012/18/EU, in particular those named in the tables here and notes 1-6, must be taken into account when assigning categories and qualifying quantities.

Directive 2010/75/EU (VOC): ~ 97,7 %

Observe incident regulations.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 1-16
 Employee training in handling dangerous goods is required.
 These details refer to the product as it is delivered.
 Employee instruction/training in handling hazardous materials is required.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Classification in accordance with regulation (EC) No. 1272/2008 (CLP)	Evaluation method used
Flam. Liq. 2, H225	Classification based on test data.
Eye Irrit. 2, H319	Classification according to calculation procedure.
STOT SE 3, H335	Classification according to calculation procedure.
Skin Irrit. 2, H315	Classification according to calculation procedure.
Skin Sens. 1, H317	Classification according to calculation procedure.
Aquatic Chronic 3, H412	Classification according to calculation procedure.

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).

H314 Causes severe skin burns and eye damage.
 H225 Highly flammable liquid and vapour.
 H302 Harmful if swallowed.
 H311 Toxic in contact with skin.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H332 Harmful if inhaled.
 H335 May cause respiratory irritation.
 H400 Very toxic to aquatic life.
 H410 Very toxic to aquatic life with long lasting effects.

Flam. Liq. — Flammable liquid
 Eye Irrit. — Eye irritation
 STOT SE — Specific target organ toxicity - single exposure - respiratory tract irritation
 Skin Irrit. — Skin irritation
 Skin Sens. — Skin sensitization
 Aquatic Chronic — Hazardous to the aquatic environment - chronic
 Acute Tox. — Acute toxicity - dermal
 Acute Tox. — Acute toxicity - oral
 Acute Tox. — Acute toxicity - inhalation
 Skin Corr. — Skin corrosion
 Eye Dam. — Serious eye damage
 Aquatic Acute — Hazardous to the aquatic environment - acute

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Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.
Guidelines for the preparation of safety data sheets as amended (ECHA).
Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).
Safety data sheets for the constituent substances.
ECHA Homepage - Information about chemicals.
GESTIS Substance Database (Germany).
German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).
EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.
National Lists of Occupational Exposure Limits for each country as amended.
Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

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Any abbreviations and acronyms used in this document:

acc., acc. to according, according to
ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
AOX Adsorbable organic halogen compounds
approx. approximately
Art., Art. no. Article number
ASTM ASTM International (American Society for Testing and Materials)
ATE Acute Toxicity Estimate
BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)
BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)

BCF Bioconcentration factor
 BSEF The International Bromine Council
 bw body weight
 CAS Chemical Abstracts Service
 CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
 CMR carcinogenic, mutagenic, reproductive toxic
 DMEL Derived Minimum Effect Level
 DNEL Derived No Effect Level
 DOC Dissolved organic carbon
 dw dry weight
 e.g. for example (abbreviation of Latin 'exempli gratia'), for instance
 EbCx, EyCx, EBLx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)
 EC European Community
 ECHA European Chemicals Agency
 ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect
 EEC European Economic Community
 EINECS European Inventory of Existing Commercial Chemical Substances
 ELINCS European List of Notified Chemical Substances
 EN European Norms
 EPA United States Environmental Protection Agency (United States of America)
 ErCx, EµCx, ErLx (x = 10, 50) Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
 etc. et cetera
 EU European Union
 EVAL Ethylene-vinyl alcohol copolymer
 Fax. Fax number
 gen. general
 GHS Globally Harmonized System of Classification and Labelling of Chemicals
 GWP Global warming potential
 Koc Adsorption coefficient of organic carbon in the soil
 Kow octanol-water partition coefficient
 IARC International Agency for Research on Cancer
 IATA International Air Transport Association
 IBC (Code) International Bulk Chemical (Code)
 IMDG-code International Maritime Code for Dangerous Goods
 incl. including, inclusive
 IUCLID International Uniform Chemical Information Database
 IUPAC International Union for Pure Applied Chemistry
 LC50 Lethal Concentration to 50 % of a test population
 LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)
 Log Koc Logarithm of adsorption coefficient of organic carbon in the soil
 Log Kow, Log Pow Logarithm of octanol-water partition coefficient
 LQ Limited Quantities
 MARPOL International Convention for the Prevention of Marine Pollution from Ships
 n.a. not applicable
 n.av. not available
 n.c. not checked
 n.d.a. no data available
 NIOSH National Institute for Occupational Safety and Health (USA)
 NLP No-longer-Polymer
 NOEC, NOEL No Observed Effect Concentration/Level
 OECD Organisation for Economic Co-operation and Development
 org. organic
 OSHA Occupational Safety and Health Administration (USA)
 PBT persistent, bioaccumulative and toxic
 PE Polyethylene
 PNEC Predicted No Effect Concentration
 ppm parts per million
 PVC Polyvinylchloride
 REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)
 REACH-IT List-No. 9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.
 RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)
 SVHC Substances of Very High Concern

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Tel. Telephone
TOC Total organic carbon
UN RTDG United Nations Recommendations on the Transport of Dangerous Goods
VOC Volatile organic compounds
vPvB very persistent and very bioaccumulative
wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.
No responsibility.

These statements were made by:

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

2K-Power Bond K140
50 g Art.: 6660 4240 (B), Art.: 6664 4240 (B)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:

Adhesive

Uses advised against:

No information available at present.

1.3 Details of the supplier of the safety data sheet

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Homepage: www.foerch.com

Details of the supplier of the safety data sheet see section 16 of this safety data sheet.

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (TFC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

Hazard class	Hazard category	Hazard statement
Flam. Liq.	2	H225-Highly flammable liquid and vapour.
Eye Irrit.	2	H319-Causes serious eye irritation.
STOT SE	3	H335-May cause respiratory irritation.
Skin Irrit.	2	H315-Causes skin irritation.
Skin Sens.	1	H317-May cause an allergic skin reaction.
Aquatic Acute	1	H400-Very toxic to aquatic life.
Aquatic Chronic	1	H410-Very toxic to aquatic life with long lasting effects.

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)

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Danger

H225-Highly flammable liquid and vapour. H319-Causes serious eye irritation. H335-May cause respiratory irritation. H315-Causes skin irritation. H317-May cause an allergic skin reaction. H410-Very toxic to aquatic life with long lasting effects.

P210-Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261-Avoid breathing vapours or spray. P273-Avoid release to the environment. P280-Wear protective gloves / eye protection / face protection. P312-Call a POISON CENTRE / doctor if you feel unwell.

Methyl methacrylate

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substances

n.a.

3.2 Mixtures

Methyl methacrylate	Substance for which an EU exposure limit value applies.
Registration number (REACH)	01-2119452498-28-XXXX
Index	607-035-00-6
EINECS, ELINCS, NLP, REACH-IT List-No.	201-297-1
CAS	80-62-6
content %	70-90
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335

3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine	
Registration number (REACH)	01-2120769712-47-XXXX
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	252-091-3
CAS	34562-31-7
content %	10-15
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10)

Impurities, test data and additional information may have been taken into account in classifying and labelling the product.

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.

The substances named in this section are given with their actual, appropriate classification!

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For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!
Never pour anything into the mouth of an unconscious person!

Inhalation

Remove person from danger area.
Supply person with fresh air and consult doctor according to symptoms.
If the person is unconscious, place in a stable side position and consult a doctor.

Skin contact

Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.

Eye contact

Remove contact lenses.
Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion

Rinse the mouth thoroughly with water.
Do not induce vomiting - give copious water to drink. Consult doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.
In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

CO₂
Extinction powder
Water jet spray
Alcohol resistant foam

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:

Oxides of carbon
Oxides of nitrogen
Toxic gases
Explosive vapour/air or gas/air mixtures.

5.3 Advice for firefighters

For personal protective equipment see Section 8.
In case of fire and/or explosion do not breathe fumes.
Protective respirator with independent air supply.
According to size of fire
Full protection, if necessary.
Cool container at risk with water.
Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.
Ensure sufficient ventilation, remove sources of ignition.
Avoid dust formation with solid or powder products.

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Leave the danger zone if possible, use existing emergency plans if necessary.
 Keep unprotected persons away.
 Remove possible causes of ignition - do not smoke.
 Ensure sufficient supply of air.
 Avoid inhalation, and contact with eyes or skin.
 If applicable, caution - risk of slipping.

6.1.2 For emergency responders

See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions

If leakage occurs, dam up.
 Resolve leaks if this possible without risk.
 Prevent from entering drainage system.
 Prevent surface and ground-water infiltration, as well as ground penetration.
 If accidental entry into drainage system occurs, inform responsible authorities.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth) and dispose of according to Section 13.
 Fill the absorbed material into lockable containers.
 Clean soiled bottles immediately.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.
 Avoid inhalation of the vapours.
 Avoid contact with eyes or skin.
 Keep away from sources of ignition - Do not smoke.
 Take measures against electrostatic charging, if appropriate.
 Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.
 Observe directions on label and instructions for use.
 Use working methods according to operating instructions.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.
 Wash hands before breaks and at end of work.
 Keep away from food, drink and animal feedingstuffs.
 Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Keep out of access to unauthorised individuals.
 Store product closed and only in original packing.
 Not to be stored in gangways or stair wells.
 Do not store with flammable or self-igniting materials.
 Observe special storage conditions.
 Store in a well ventilated place.
 Protect from direct sunlight and warming.
 Store cool.

7.3 Specific end use(s)

No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Chemical Name	Methyl methacrylate		Content %:70-90
WEL-TWA: 50 ppm (208 mg/m3) (WEL), 50 ppm (EU)	WEL-STEL: 100 ppm (416 mg/m3) (WEL), 100 ppm (EU)	---	
Monitoring procedures:	- Compur - KITA-184 S (548 618) - NIOSH 2537 (Methyl and ethyl metacrylate) - 2003 - EU project - BC/CEN/ENTR/000/2002-16 card 109-2 (2004)		

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- OSHA 94 (Methyl Methacrylate) - 1992

BMGV: ---

Other information: ---

Methyl methacrylate						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,94	mg/l	
	Environment - soil		PNEC	1,47	mg/kg	
	Environment - sewage treatment plant		PNEC	10	mg/l	
	Environment - marine		PNEC	0,094	mg/l	
	Environment - sediment		PNEC	5,74	mg/kg	
	Environment - sediment, freshwater		PNEC	10,2	mg/kg	
	Environment - sediment, marine		PNEC	0,102	mg/kg	
Consumer	Human - inhalation	Short term, local effects	DNEL	208	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	8,2	mg/kg	
Consumer	Human - dermal	Short term, local effects	DNEL	1,5	mg/cm2	
Consumer	Human - inhalation	Long term, local effects	DNEL	104	mg/m3	
Consumer	Human - dermal	Long term, local effects	DNEL	1,5	mg/cm2	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	74,3	mg/m3	
Consumer	Human - dermal	Long term, systemic effects	DNEL	8,2	mg/kg bw/day	
Consumer	Human - oral	Long term, local effects	DNEL	1,5	mg/cm2	
Industrial / commercial	Human - dermal	Long term, local effects	DNEL	1,5	mg/cm2	
Industrial / commercial	Human - inhalation	Long term, local effects	DNEL	208	mg/m3	
Industrial / commercial	Human - inhalation	Long term, systemic effects	DNEL	208	mg/m3	
Industrial / commercial	Human - dermal	Long term, systemic effects	DNEL	13,67	mg/kg	
Industrial / commercial	Human - dermal	Short term, local effects	DNEL	1,5	mg/cm2	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	208	mg/m3	
Workers / employees	Human - dermal	Long term, local effects	DNEL	1,5	mg/cm2	
Workers / employees	Human - inhalation	Short term, local effects	DNEL	416	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	13,67	mg/kg	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	348,4	mg/m3	
Workers / employees	Human - dermal	Short term, local effects	DNEL	1,5	mg/cm2	

96 WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany).

(8) = Inhalable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (9) = Respirable fraction (Directive 2017/164/EU, Directive 2004/37/CE).

(11) = Inhalable fraction (Directive 2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (Directive 2004/37/CE). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period).

(8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.

** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.

(13) = The substance can cause sensitisation of the skin and of the respiratory tract (Directive 2004/37/CE), (14) = The substance can cause sensitisation of the skin (Directive 2004/37/CE).

8.2 Exposure controls

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8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.

Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.

These are specified by e.g. EN 14042.

EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:

Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:

Chemical resistant protective gloves (EN ISO 374).

Recommended

Protective gloves in butyl rubber (EN ISO 374).

Protective Neoprene® / polychloroprene gloves (EN ISO 374).

Minimum layer thickness in mm:

0,5

Protective gloves made of fluorocarbon rubber (EN ISO 374).

Minimum layer thickness in mm:

0,4

Permeation time (penetration time) in minutes:

>= 480

Protective hand cream recommended.

The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Skin protection - Other:

Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:

If OES or MEL is exceeded.

Gas mask filter A (EN 14387), code colour brown

Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:

Not applicable

Additional information on hand protection - No tests have been performed.

In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.

Selection of materials derived from glove manufacturer's indications.

Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.

Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.

The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:

Viscous, Liquid

Colour:

off-white (not pure white)

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Odour:	Characteristic
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	100 °C ((Particulars of main substances contained))
Flammability:	Flammable
Lower explosion limit:	There is no information available on this parameter.
Upper explosion limit:	There is no information available on this parameter.
Flash point:	10 °C ((Particulars of main substances contained))
Auto-ignition temperature:	There is no information available on this parameter.
Decomposition temperature:	There is no information available on this parameter.
pH:	Mixture is non-soluble (in water).
Kinematic viscosity:	There is no information available on this parameter.
Solubility:	Insoluble
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	There is no information available on this parameter.
Density and/or relative density:	1,02 g/cm ³ (20°C, There is no information available on this parameter.)
Relative vapour density:	There is no information available on this parameter.
Particle characteristics:	Does not apply to liquids.
9.2 Other information	
Explosives:	There is no information available on this parameter.
Oxidising liquids:	There is no information available on this parameter.

SECTION 10: Stability and reactivity

10.1 Reactivity

The product has not been tested.

10.2 Chemical stability

Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

No dangerous reactions are known.

10.4 Conditions to avoid

See also section 7.

Heating, open flame, ignition sources

Electrostatic charge

10.5 Incompatible materials

See also section 7.

Avoid contact with strong oxidizing agents.

Avoid contact with strong alkalis.

Avoid contact with strong acids.

10.6 Hazardous decomposition products

See also section 5.2

No decomposition when used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

2K-Power Bond K140

50 g Art.: 6660 4240 (B), Art.: 6664 4240 (B)

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:						n.d.a.
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.

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Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

Methyl methacrylate						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>6000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>5000	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	29,8	mg/l/4h	Rat		Vapours
Skin corrosion/irritation:				Rabbit		Skin Irrit. 2
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Mild irritant
Respiratory or skin sensitisation:				Human being		Skin Sens. 1
Respiratory or skin sensitisation:				Mouse	OECD 429 (Skin Sensitisation - Local Lymph Node Assay)	Yes (skin contact)
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Carcinogenicity:						Negative
Reproductive toxicity:						Negative
Specific target organ toxicity - repeated exposure (STOT-RE):	NOAEL	2000	ppm	Rat		
Aspiration hazard:						No indications of such an effect.
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	25	ppm	Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	
Symptoms:						breathing difficulties, respiratory distress, drowsiness, drop in blood pressure, coughing, headaches, fatigue, mucous membrane irritation, watering eyes, mental confusion

11.2. Information on other hazards

2K-Power Bond K140 50 g Art.: 6660 4240 (B), Art.: 6664 4240 (B)						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

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2K-Power Bond K140

50 g Art.: 6660 4240 (B), Art.: 6664 4240 (B)

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.
12.2. Persistence and degradability:							n.d.a.
12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.
12.7. Other adverse effects:							No information available on other adverse effects on the environment.
Other information:							Does not contain any organically bound halogens which can contribute to the AOX value in waste water.
Other information:							DOC-elimination degree(complexing organic substance)>= 80%/28d: n.a.

Methyl methacrylate

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to algae:	NOEC/NOEL	72h	49	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	37	mg/l	Daphnia magna	OECD 211 (Daphnia magna Reproduction Test)	
12.1. Toxicity to fish:	LC50	96h	130	mg/l	Pimephales promelas	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	48h	69	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	EC50	96h	37	mg/l	Selenastrum capricornutum	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:		28d	>95	%		OECD 302 B (Inherent Biodegradability - Zahn-Wellens/EMPA Test)	Readily biodegradable
12.3. Bioaccumulative potential:	Log Pow		1,32-1,38			OECD 107 (Partition Coefficient (n-octanol/water) - Shake Flask Method)	A notable biological accumulation potential is not to be expected (LogPow 1-3).

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12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
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SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

EC disposal code no.:
 The waste codes are recommendations based on the scheduled use of this product.
 Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)
 08 04 09 waste adhesives and sealants containing organic solvents or other hazardous substances
 Recommendation:
 Sewage disposal shall be discouraged.
 Pay attention to local and national official regulations.
 E.g. suitable incineration plant.
 E.g. dispose at suitable refuse site.

For contaminated packing material

Pay attention to local and national official regulations.
 Empty container completely.
 Uncontaminated packaging can be recycled.
 Dispose of packaging that cannot be cleaned in the same manner as the substance.
 Do not perforate, cut up or weld uncleaned container.
 Residues may present a risk of explosion.
 15 01 10 packaging containing residues of or contaminated by hazardous substances

SECTION 14: Transport information

General statements

14.1. UN number or ID number: 1133

Transport by road/by rail (ADR/RID)

14.2. UN proper shipping name:
 UN 1133 ADHESIVES

14.3. Transport hazard class(es): 3

14.4. Packing group: II

Classification code: F1

LQ: 5 L

14.5. Environmental hazards: environmentally hazardous

Tunnel restriction code: D/E



Transport by sea (IMDG-code)

14.2. UN proper shipping name:
 ADHESIVES(3,5-DIETHYL-1,2-DIHYDRO-1-PHENYL-2-PROPYLPYRIDINE)

14.3. Transport hazard class(es): 3

14.4. Packing group: II

EmS: F-E, S-D

Marine Pollutant: Yes

14.5. Environmental hazards: environmentally hazardous



Transport by air (IATA)

14.2. UN proper shipping name:
 Adhesives

14.3. Transport hazard class(es): 3

14.4. Packing group: II

14.5. Environmental hazards: Not applicable



14.6. Special precautions for user

Persons employed in transporting dangerous goods must be trained.
 All persons involved in transporting must observe safety regulations.
 Precautions must be taken to prevent damage.

14.7. Maritime transport in bulk according to IMO instruments

Freighted as packaged goods rather than in bulk, therefore not applicable.
 Minimum amount regulations have not been taken into account.

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Danger code and packing code on request.
 Comply with special provisions.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:

Comply with national regulations/laws governing the protection of young people at work (national implementation of the Directive 94/33/EC)!
 Comply with trade association/occupational health regulations.

Directive 2012/18/EU ("Seveso III"), Annex I, Part 1 - The following categories apply to this product (others may also need to be considered according to storage, handling etc.):

Hazard categories	Notes to Annex I	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Lower-tier requirements	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Upper-tier requirements
P5c		5000	50000
E1		100	200

The Notes to Annex 1 of Directive 2012/18/EU, in particular those named in the tables here and notes 1-6, must be taken into account when assigning categories and qualifying quantities.

Directive 2010/75/EU (VOC): 85 %

Observe incident regulations.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 1-16
 Employee training in handling dangerous goods is required.
 These details refer to the product as it is delivered.
 Employee instruction/training in handling hazardous materials is required.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Classification in accordance with regulation (EC) No. 1272/2008 (CLP)	Evaluation method used
Flam. Liq. 2, H225	Classification based on test data.
Eye Irrit. 2, H319	Classification according to calculation procedure.
STOT SE 3, H335	Classification according to calculation procedure.
Skin Irrit. 2, H315	Classification according to calculation procedure.
Skin Sens. 1, H317	Classification according to calculation procedure.
Aquatic Acute 1, H400	Classification according to calculation procedure.
Aquatic Chronic 1, H410	Classification according to calculation procedure.

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).

H225 Highly flammable liquid and vapour.
 H302 Harmful if swallowed.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H335 May cause respiratory irritation.
 H400 Very toxic to aquatic life.

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2K-Power Bond K140
50 g Art.: 6660 4240 (B), Art.: 6664 4240 (B)

H410 Very toxic to aquatic life with long lasting effects.

Flam. Liq. — Flammable liquid
Eye Irrit. — Eye irritation
STOT SE — Specific target organ toxicity - single exposure - respiratory tract irritation
Skin Irrit. — Skin irritation
Skin Sens. — Skin sensitization
Aquatic Acute — Hazardous to the aquatic environment - acute
Aquatic Chronic — Hazardous to the aquatic environment - chronic
Acute Tox. — Acute toxicity - oral

Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.
Guidelines for the preparation of safety data sheets as amended (ECHA).
Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).
Safety data sheets for the constituent substances.
ECHA Homepage - Information about chemicals.
GESTIS Substance Database (Germany).
German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).
EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.
National Lists of Occupational Exposure Limits for each country as amended.
Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

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acc., acc. to according, according to
 ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
 AOX Adsorbable organic halogen compounds
 approx. approximately
 Art., Art. no. Article number
 ASTM ASTM International (American Society for Testing and Materials)
 ATE Acute Toxicity Estimate
 BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)
 BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)
 BCF Bioconcentration factor
 BSEF The International Bromine Council
 bw body weight
 CAS Chemical Abstracts Service
 CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
 CMR carcinogenic, mutagenic, reproductive toxic
 DMEL Derived Minimum Effect Level
 DNEL Derived No Effect Level
 DOC Dissolved organic carbon
 dw dry weight
 e.g. for example (abbreviation of Latin 'exempli gratia'), for instance
 EbCx, EyCx, EbLx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)
 EC European Community
 ECHA European Chemicals Agency
 ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect
 EEC European Economic Community
 EINECS European Inventory of Existing Commercial Chemical Substances
 ELINCS European List of Notified Chemical Substances
 EN European Norms
 EPA United States Environmental Protection Agency (United States of America)
 ErCx, EµCx, ErLx (x = 10, 50) Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
 etc. et cetera
 EU European Union
 EVAL Ethylene-vinyl alcohol copolymer
 Fax. Fax number
 gen. general
 GHS Globally Harmonized System of Classification and Labelling of Chemicals
 GWP Global warming potential
 Koc Adsorption coefficient of organic carbon in the soil
 Kow octanol-water partition coefficient
 IARC International Agency for Research on Cancer
 IATA International Air Transport Association
 IBC (Code) International Bulk Chemical (Code)
 IMDG-code International Maritime Code for Dangerous Goods
 incl. including, inclusive
 IUCLID International Uniform Chemical Information Database
 IUPAC International Union for Pure Applied Chemistry
 LC50 Lethal Concentration to 50 % of a test population
 LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)
 Log Koc Logarithm of adsorption coefficient of organic carbon in the soil
 Log Kow, Log Pow Logarithm of octanol-water partition coefficient
 LQ Limited Quantities
 MARPOL International Convention for the Prevention of Marine Pollution from Ships
 n.a. not applicable
 n.av. not available
 n.c. not checked
 n.d.a. no data available
 NIOSH National Institute for Occupational Safety and Health (USA)
 NLP No-longer-Polymer
 NOEC, NOEL No Observed Effect Concentration/Level
 OECD Organisation for Economic Co-operation and Development
 org. organic
 OSHA Occupational Safety and Health Administration (USA)
 PBT persistent, bioaccumulative and toxic
 PE Polyethylene

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2K-Power Bond K140

50 g Art.: 6660 4240 (B), Art.: 6664 4240 (B)

PNEC Predicted No Effect Concentration

ppm parts per million

PVC Polyvinylchloride

REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)

REACH-IT List-No. 9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.

RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)

SVHC Substances of Very High Concern

Tel. Telephone

TOC Total organic carbon

UN RTDG United Nations Recommendations on the Transport of Dangerous Goods

VOC Volatile organic compounds

vPvB very persistent and very bioaccumulative

wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.

No responsibility.

These statements were made by:

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