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Safety data sheet according to Regulation (EC) No 1907/2006, Annex II  
Revision date / version: 21.02.2022 / 0021  
Replacing version dated / version: 01.11.2021 / 0020  
Valid from: 21.02.2022  
PDF print date: 21.02.2022  
Drilling and Cutting Fluid  
500 ml Art.: 6580 5800, Art.: 6584 5800

## Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

**Drilling and Cutting Fluid**  
**500 ml Art.: 6580 5800, Art.: 6584 5800**

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Relevant identified uses of the substance or mixture:**

Cutting oil

**Uses advised against:**

No information available at present.

#### 1.3 Details of the supplier of the safety data sheet

Theo Förch GmbH & Co. KG  
Theo-Förch-Str. 11 – 15  
74196 Neuenstadt  
Tel.: 07139/95-0  
Fax: 07139/95-199  
Email: [info@foerch.de](mailto:info@foerch.de)  
Homepage: [www.foerch.com](http://www.foerch.com)

Details of the supplier of the safety data sheet see section 16 of this safety data sheet.

Qualified person's e-mail address: [info@chemical-check.de](mailto:info@chemical-check.de), [k.schnurbusch@chemical-check.de](mailto:k.schnurbusch@chemical-check.de) Please DO NOT use for requesting Safety Data Sheets.

#### 1.4 Emergency telephone number

**Emergency information services / official advisory body:**

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**Telephone number of the company in case of emergencies:**

+49 (0) 700 / 24 112 112 (TFC)

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

**Classification according to Regulation (EC) 1272/2008 (CLP)**

Hazard class	Hazard category	Hazard statement
Skin Irrit.	2	H315-Causes skin irritation.
Asp. Tox.	1	H304-May be fatal if swallowed and enters airways.
Aquatic Chronic	3	H412-Harmful to aquatic life with long lasting effects.
Aerosol	1	H222-Extremely flammable aerosol.
Aerosol	1	H229-Pressurised container: May burst if heated.

#### 2.2 Label elements

**Labeling according to Regulation (EC) 1272/2008 (CLP)**

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**Danger**

H315-Causes skin irritation. H412-Harmful to aquatic life with long lasting effects. H222-Extremely flammable aerosol. H229-Pressurised container: May burst if heated.

P210-Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P211-Do not spray on an open flame or other ignition source. P251-Do not pierce or burn, even after use. P280-Wear protective gloves.  
 P332+P313-If skin irritation occurs: Get medical advice / attention.  
 P410+P412-Protect from sunlight. Do not expose to temperatures exceeding 50 °C.

Without adequate ventilation, formation of explosive mixtures may be possible.  
 Distillates (petroleum), hydrotreated light paraffinic  
 Hydrocarbons, C6, isoalkanes, <5% n-hexane

**2.3 Other hazards**

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).  
 The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).  
 The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

**SECTION 3: Composition/information on ingredients**

Aerosol

**3.1 Substances**

n.a.

**3.2 Mixtures**

<b>Butane</b>	
Registration number (REACH)	---
Index	601-004-00-0
EINECS, ELINCS, NLP, REACH-IT List-No.	203-448-7
CAS	106-97-8
content %	20-30
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Flam. Gas 1A, H220

<b>Hydrocarbons, C6, isoalkanes, &lt;5% n-hexane</b>	
Registration number (REACH)	01-2119484651-34-XXXX
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	931-254-9
CAS	(64742-49-0)
content %	10-<20
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411

<b>Distillates (petroleum), hydrotreated light paraffinic</b>	
Registration number (REACH)	01-2119487077-29-XXXX
Index	649-468-00-3
EINECS, ELINCS, NLP, REACH-IT List-No.	265-158-7

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<b>CAS</b>	64742-55-8
<b>content %</b>	10-20
<b>Classification according to Regulation (EC) 1272/2008 (CLP), M-factors</b>	Asp. Tox. 1, H304

<b>Isobutane</b>	
<b>Registration number (REACH)</b>	---
<b>Index</b>	601-004-00-0
<b>EINECS, ELINCS, NLP, REACH-IT List-No.</b>	200-857-2
<b>CAS</b>	75-28-5
<b>content %</b>	1-10
<b>Classification according to Regulation (EC) 1272/2008 (CLP), M-factors</b>	Flam. Gas 1A, H220

<b>Propane</b>	
<b>Registration number (REACH)</b>	---
<b>Index</b>	601-003-00-5
<b>EINECS, ELINCS, NLP, REACH-IT List-No.</b>	200-827-9
<b>CAS</b>	74-98-6
<b>content %</b>	1-10
<b>Classification according to Regulation (EC) 1272/2008 (CLP), M-factors</b>	Flam. Gas 1A, H220

<b>O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl) phosphorothioate</b>	
<b>Registration number (REACH)</b>	---
<b>Index</b>	015-171-00-7
<b>EINECS, ELINCS, NLP, REACH-IT List-No.</b>	406-940-1
<b>CAS</b>	126019-82-7
<b>content %</b>	1-2,5
<b>Classification according to Regulation (EC) 1272/2008 (CLP), M-factors</b>	Aquatic Chronic 2, H411

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.  
 The substances named in this section are given with their actual, appropriate classification!  
 For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

First-aiders should ensure they are protected!  
 Never pour anything into the mouth of an unconscious person!

#### Inhalation

Remove person from danger area.  
 Supply person with fresh air and consult doctor according to symptoms.  
 If the person is unconscious, place in a stable side position and consult a doctor.

#### Skin contact

Wash thoroughly using copious water - remove contaminated clothing immediately. If skin irritation occurs (redness etc.), consult doctor.

#### Eye contact

Remove contact lenses.  
 Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

#### Ingestion

Typically no exposure pathway.  
 Rinse the mouth thoroughly with water.  
 Do not induce vomiting. Consult doctor immediately.  
 Danger of aspiration.

### 4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.  
 In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

### 4.3 Indication of any immediate medical attention and special treatment needed

n.c.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

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### **Suitable extinguishing media**

CO2  
Extinguishing powder  
Sand

### **Unsuitable extinguishing media**

High volume water jet

## **5.2 Special hazards arising from the substance or mixture**

In case of fire the following can develop:

Oxides of carbon  
Toxic gases  
Explosive vapour/air or gas/air mixtures.  
Danger of bursting (explosion) when heated

## **5.3 Advice for firefighters**

For personal protective equipment see Section 8.  
In case of fire and/or explosion do not breathe fumes.  
Protective respirator with independent air supply.  
Full protection, if necessary.  
Cool container at risk with water.  
Dispose of contaminated extinction water according to official regulations.

## **SECTION 6: Accidental release measures**

### **6.1 Personal precautions, protective equipment and emergency procedures**

#### **6.1.1 For non-emergency personnel**

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.  
Ensure sufficient ventilation, remove sources of ignition.  
Avoid dust formation with solid or powder products.  
Leave the danger zone if possible, use existing emergency plans if necessary.  
Remove possible causes of ignition - do not smoke.  
Ensure sufficient supply of air.  
Avoid inhalation, and contact with eyes or skin.

#### **6.1.2 For emergency responders**

See section 8 for suitable protective equipment and material specifications.

### **6.2 Environmental precautions**

If leakage occurs, dam up.  
Resolve leaks if this possible without risk.  
Prevent from entering drainage system.  
Prevent surface and ground-water infiltration, as well as ground penetration.

### **6.3 Methods and material for containment and cleaning up**

If spray or gas escapes, ensure ample fresh air is available.  
Active substance:  
Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth) and dispose of according to Section 13.  
Do not wash away with water or watery cleaning agents.

### **6.4 Reference to other sections**

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

## **SECTION 7: Handling and storage**

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

### **7.1 Precautions for safe handling**

#### **7.1.1 General recommendations**

Ensure good ventilation.  
Keep away from sources of ignition - Do not smoke.  
Do not use on hot surfaces.  
Do not use the product in enclosed spaces.  
Observe directions on label and instructions for use.  
Use working methods according to operating instructions.

#### **7.1.2 Notes on general hygiene measures at the workplace**

General hygiene measures for the handling of chemicals are applicable.  
Wash hands before breaks and at end of work.

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Keep away from food, drink and animal feedingstuffs.  
 Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

**7.2 Conditions for safe storage, including any incompatibilities**

Keep out of access to unauthorised individuals.  
 Store product closed and only in original packing.  
 Not to be stored in gangways or stair wells.  
 Observe special regulations for aerosols!  
 Observe special storage conditions.  
 Observe special storage conditions.  
 Keep protected from direct sunlight and temperatures over 50°C.  
 Store in a well ventilated place.

**7.3 Specific end use(s)**

No information available at present.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

Workplace exposure limit (WEL) of the total hydrocarbon solvent content of the mixture (RCP method according to EH40):  
 800 mg/m3

<b>Chemical Name</b>	Butane	Content %:20-30	
WEL-TWA: 600 ppm (1450 mg/m3)	WEL-STEL: 750 ppm (1810 mg/m3)	---	
Monitoring procedures:	- Compur - KITA-221 SA (549 459)		
	- OSHA PV2010 (n-Butane) - 1993		
BMGV: ---	Other information: ---		

<b>Chemical Name</b>	Hydrocarbons, C6, isoalkanes, <5% n-hexane	Content %:10- <20	
WEL-TWA: 800 mg/m3	WEL-STEL: ---	---	
Monitoring procedures:	- Draeger - Hydrocarbons 0,1%/c (81 03 571)		
	- Draeger - Hydrocarbons 2/a (81 03 581)		
	- Compur - KITA-187 S (551 174)		
BMGV: ---	Other information: (OEL acc. to RCP-method, paragraphs 84-87, EH40)		

<b>Chemical Name</b>	Isobutane	Content %:1-10	
WEL-TWA: 1000 ppm (EX) (ACGIH)	WEL-STEL: ---	---	
Monitoring procedures:	- Compur - KITA-113 SB(C) (549 368)		
BMGV: ---	Other information: ---		

<b>Chemical Name</b>	Propane	Content %:1-10	
WEL-TWA: 1000 ppm (ACGIH)	WEL-STEL: ---	---	
Monitoring procedures:	- Compur - KITA-125 SA (549 954)		
	- OSHA PV2077 (Propane) - 1990		
BMGV: ---	Other information: ---		

<b>Chemical Name</b>	Oil mist, mineral	Content %:	
WEL-TWA: 5 mg/m3 (Mineral oil, excluding metal working fluids, ACGIH)	WEL-STEL: ---	---	
Monitoring procedures:	- Draeger - Oil Mist 1/a (67 33 031)		
BMGV: ---	Other information: ---		

Hydrocarbons, C6, isoalkanes, <5% n-hexane						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
Consumer	Human - oral	Long term, systemic effects	DNEL	1301	mg/kg bw/day	
Consumer	Human - dermal	Long term, systemic effects	DNEL	1377	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	1131	mg/m3	

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Workers / employees	Human - dermal	Long term, systemic effects	DNEL	13964	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	5306	mg/m3	

Distillates (petroleum), hydrotreated light paraffinic						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - oral (animal feed)		PNEC	9,33	mg/kg feed	
Consumer	Human - inhalation	Long term, local effects	DNEL	1,19	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	0,74	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	5,6	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	0,97	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	2,7	mg/m3	

WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany).  
 (8) = Inhalable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (9) = Respirable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (11) = Inhalable fraction (Directive 2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (Directive 2004/37/CE). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period).  
 (8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.  
 \*\* = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.  
 (13) = The substance can cause sensitisation of the skin and of the respiratory tract (Directive 2004/37/CE), (14) = The substance can cause sensitisation of the skin (Directive 2004/37/CE).

## 8.2 Exposure controls

### 8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.  
 If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.  
 Applies only if maximum permissible exposure values are listed here.  
 Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.  
 These are specified by e.g. EN 14042.  
 EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

### 8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.  
 Wash hands before breaks and at end of work.  
 Keep away from food, drink and animal feedingstuffs.  
 Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:  
 Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:  
 Protective nitrile gloves (EN ISO 374).  
 Minimum layer thickness in mm:  
 >= 0,4  
 Permeation time (penetration time) in minutes:  
 >= 480  
 Protective hand cream recommended.  
 The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.  
 The recommended maximum wearing time is 50% of breakthrough time.

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**Skin protection - Other:**  
 Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

**Respiratory protection:**  
 If OES or MEL is exceeded.  
 Filter A P2 (EN 14387), code colour brown, white  
 Observe wearing time limitations for respiratory protection equipment.

**Thermal hazards:**  
 Not applicable

Additional information on hand protection - No tests have been performed.  
 In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.  
 Selection of materials derived from glove manufacturer's indications.  
 Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.  
 Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.  
 In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.  
 The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

### 8.2.3 Environmental exposure controls

No information available at present.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state:	Aerosol. Active substance: liquid.
Colour:	Brown
Odour:	Characteristic
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	There is no information available on this parameter.
Flammability:	Does not apply to aerosols.
Lower explosion limit:	1,0 Vol-%
Upper explosion limit:	8,5 Vol-%
Flash point:	-60 °C
Auto-ignition temperature:	200 °C
Decomposition temperature:	There is no information available on this parameter.
pH:	Mixture is non-soluble (in water).
Kinematic viscosity:	Does not apply to aerosols.
Solubility:	Insoluble
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	3500 hPa
Density and/or relative density:	0,69 g/ml
Relative vapour density:	Does not apply to aerosols.
Particle characteristics:	Does not apply to aerosols.

### 9.2 Other information

Explosives:	Product is not explosive. Possible build up of explosive/highly flammable vapour/air mixture.
Oxidising liquids:	There is no information available on this parameter.
Solvents content:	54,53 %

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

The product has not been tested.

### 10.2 Chemical stability

Stable with proper storage and handling.

### 10.3 Possibility of hazardous reactions

No dangerous reactions are known.

### 10.4 Conditions to avoid

Heating, open flame, ignition sources  
 Pressure increase will result in danger of bursting.

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### 10.5 Incompatible materials

Avoid contact with strong oxidizing agents.

### 10.6 Hazardous decomposition products

No decomposition when used as directed.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

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Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:						n.d.a.
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

#### Butane

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by inhalation:	LC50	658	mg/l/4h	Rat		
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:					OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:				Human being	OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:				Rat	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative
Aspiration hazard:						No
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEC	21,394	mg/l	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Symptoms:						ataxia, breathing difficulties, drowsiness, unconsciousness, frostbite, disturbed heart rhythm, headaches, cramps, intoxication, dizziness, nausea and vomiting.



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Hydrocarbons, C6, isoalkanes, <5% n-hexane						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>16750	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>3350	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	259354	mg/m3	Rat	OECD 403 (Acute Inhalation Toxicity)	Vapours
Skin corrosion/irritation:						Skin Irrit. 2
Respiratory or skin sensitisation:				Mouse	OECD 429 (Skin Sensitisation - Local Lymph Node Assay)	No (skin contact)
Aspiration hazard:						Asp. Tox. 1
Symptoms:						drowsiness, unconsciousness, heart/circulatory disorders, headaches, cramps, drowsiness, mucous membrane irritation, dizziness, nausea and vomiting.

Distillates (petroleum), hydrotreated light paraffinic						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	Analogous conclusion
Acute toxicity, by dermal route:	LD50	>5000	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	Analogous conclusion
Acute toxicity, by inhalation:	LC50	>5,53	mg/l/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	Aerosol, Analogous conclusion
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant, Analogous conclusion
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant, Analogous conclusion
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact), Analogous conclusion
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative, Analogous conclusion
Germ cell mutagenicity:				Mammalian	OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative, Analogous conclusion Chinese hamster
Reproductive toxicity (Developmental toxicity):				Rat	OECD 414 (Prenatal Developmental Toxicity Study)	Negative, Analogous conclusion
Carcinogenicity:				Mouse	OECD 451 (Carcinogenicity Studies)	Negative, Analogous conclusion dermal
Reproductive toxicity:	NOAEL	1000	mg/kg bw/d	Rat	OECD 421 (Reproduction/Developmental Toxicity Screening Test)	Analogous conclusion dermal
Aspiration hazard:						Yes

Specific target organ toxicity - repeated exposure (STOT-RE), oral:	NOAEL	125	mg/kg bw/d	Rat	OECD 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)	Analogous conclusion
Specific target organ toxicity - repeated exposure (STOT-RE), dermal:	NOAEL	<30	mg/kg bw/d	Rat	OECD 411 (Subchronic Dermal Toxicity - 90-day Study)	Analogous conclusion
Specific target organ toxicity - repeated exposure (STOT-RE), dermal:	NOAEL	1000	mg/kg	Rabbit	OECD 410 (Repeated Dose Dermal Toxicity - 90-Day)	Analogous conclusion
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	0,05	mg/l	Rat	OECD 412 (Subacute Inhalation Toxicity - 28-Day Study)	Aerosol, Analogous conclusion
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	0,15	mg/l	Rat		Aerosol, Analogous conclusion 13 weeks

<b>Isobutane</b>						
<b>Toxicity / effect</b>	<b>Endpoint</b>	<b>Value</b>	<b>Unit</b>	<b>Organism</b>	<b>Test method</b>	<b>Notes</b>
Acute toxicity, by inhalation:	LC50	658	mg/l/4h	Rat		
Acute toxicity, by inhalation:	LC50	260000	ppmV/4h	Rat		Gasses, Male
Serious eye damage/irritation:				Rabbit		Not irritant
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Aspiration hazard:						No
Symptoms:						unconsciousness, frostbite, headaches, cramps, dizziness, nausea and vomiting.
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	21,394	mg/l	Rat	OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	

<b>Propane</b>						
<b>Toxicity / effect</b>	<b>Endpoint</b>	<b>Value</b>	<b>Unit</b>	<b>Organism</b>	<b>Test method</b>	<b>Notes</b>
Acute toxicity, by inhalation:	LC50	658	mg/l/4h	Rat		
Acute toxicity, by inhalation:	LC50	260000	ppmV/4h	Rat		Gasses, Male, Analogous conclusion
Skin corrosion/irritation:						Not irritant
Serious eye damage/irritation:						Not irritant
Germ cell mutagenicity:					OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Reproductive toxicity (Developmental toxicity):	NOAEC	21,641	mg/l		OECD 422 (Combined Repeated Dose Tox. Study with the Reproduction/Developm. Tox. Screening Test)	
Aspiration hazard:						No



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12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.
12.7. Other adverse effects:							No information available on other adverse effects on the environment.
Other information:							According to the recipe, contains no AOX.
Other information:							DOC-elimination degree(complexing organic substance)>= 80%/28d: n.a.

#### Butane

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	24,11	mg/l		QSAR	
12.1. Toxicity to daphnia:	LC50	48h	14,22	mg/l		QSAR	
12.3. Bioaccumulative potential:	Log Pow		2,98				A notable biological accumulation potential is not to be expected (LogPow 1-3).
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

#### Hydrocarbons, C6, isoalkanes, <5% n-hexane

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	NOEC/NOEL	28d	4,09	mg/l	Oncorhynchus mykiss	QSAR	
12.1. Toxicity to fish:	EC50	96h	18,27	mg/l	Oncorhynchus mykiss		
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	7,14	mg/l	Daphnia magna	QSAR	
12.1. Toxicity to daphnia:	LC50	48h	3,87	mg/l	Daphnia magna		Analogous conclusion
12.1. Toxicity to algae:	EC50	72h	13,56	mg/l	Pseudokirchneriella subcapitata	QSAR	
12.1. Toxicity to algae:	ErL50	72h	55	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	Analogous conclusion
12.2. Persistence and degradability:		28d	98	%		OECD 301 F (Ready Biodegradability - Manometric Respirometry Test)	Readily biodegradable (Analogous conclusion), Analogous conclusion
12.3. Bioaccumulative potential:	Log Kow		4				
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

#### Distillates (petroleum), hydrotreated light paraffinic

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	NOEC/NOEL	28d	>1000	mg/l	Oncorhynchus mykiss	QSAR	
12.1. Toxicity to fish:	LL50	96h	>100	mg/l	Pimephales promelas	OECD 203 (Fish, Acute Toxicity Test)	Analogous conclusion

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12.1. Toxicity to fish:	NOEC/NOEL	14d	1000	mg/l	Oncorhynchus mykiss	QSAR	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	10	mg/l	Daphnia magna	OECD 211 (Daphnia magna Reproduction Test)	Analogous conclusion
12.3. Bioaccumulative potential:							Not to be expected
12.1. Toxicity to daphnia:	EL50	48h	> 10000	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	Analogous conclusion
12.1. Toxicity to algae:	NOEC/NOEL	72h	>=100	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	Analogous conclusion
12.1. Toxicity to algae:	EC50	72h	>100	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	Analogous conclusion
12.2. Persistence and degradability:		28d	31	%	activated sludge	OECD 301 F (Ready Biodegradability - Manometric Respirometry Test)	Not readily biodegradable, Analogous conclusion
12.3. Bioaccumulative potential:	Log Pow		>6				@20°C
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

Isobutane							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.3. Bioaccumulative potential:							A notable biological accumulation potential is not to be expected (LogPow 1-3).
12.1. Toxicity to fish:	LC50	96h	27,98	mg/l			
12.1. Toxicity to algae:	EC50	96h	7,71	mg/l			
12.2. Persistence and degradability:							Readily biodegradable
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

Propane							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.3. Bioaccumulative potential:	Log Pow		2,28				A notable biological accumulation potential is not to be expected (LogPow 1-3).
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl) phosphorothioate							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	>25	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	

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12.2. Persistence and degradability:		28d	2-4	%		OECD 301 B (Ready Biodegradability - Co2 Evolution Test)	Not readily biodegradable
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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### For the substance / mixture / residual amounts

EC disposal code no.:  
 The waste codes are recommendations based on the scheduled use of this product.  
 Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)  
 16 05 04 gases in pressure containers (including halons) containing hazardous substances  
 Recommendation:  
 Sewage disposal shall be discouraged.  
 Pay attention to local and national official regulations.  
 Take full aerosol cans to problem waste collection.  
 Take emptied aerosol cans to valuable material collection.

#### For contaminated packing material


Pay attention to local and national official regulations.  
 Recommendation:  
 Do not perforate, cut up or weld uncleaned container.  
 Recycling  
 15 01 04 metallic packaging

## SECTION 14: Transport information

### General statements

14.1. UN number or ID number: 1950

#### Transport by road/by rail (ADR/RID)

14.2. UN proper shipping name:  
 UN 1950 AEROSOLS  
 14.3. Transport hazard class(es): 2.1   
 14.4. Packing group: -  
 Classification code: 5F  
 LQ: 1 L  
 14.5. Environmental hazards: Not applicable  
 Tunnel restriction code: D

#### Transport by sea (IMDG-code)

14.2. UN proper shipping name:  
 AEROSOLS  
 14.3. Transport hazard class(es): 2.1   
 14.4. Packing group: -  
 EmS: F-D, S-U  
 Marine Pollutant: n.a.  
 14.5. Environmental hazards: Not applicable

#### Transport by air (IATA)

14.2. UN proper shipping name:  
 Aerosols, flammable  
 14.3. Transport hazard class(es): 2.1   
 14.4. Packing group: -  
 14.5. Environmental hazards: Not applicable

### 14.6. Special precautions for user

Persons employed in transporting dangerous goods must be trained.  
 All persons involved in transporting must observe safety regulations.  
 Precautions must be taken to prevent damage.

### 14.7. Maritime transport in bulk according to IMO instruments

Freighted as packaged goods rather than in bulk, therefore not applicable.  
 Minimum amount regulations have not been taken into account.

GB

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Danger code and packing code on request.  
 Comply with special provisions.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:

Comply with national regulations/laws governing the protection of young people at work (national implementation of the Directive 94/33/EC)!  
 Comply with trade association/occupational health regulations.  
 Regulation (EU) No 649/2012 'concerning the export and import of hazardous chemicals' must be adhered to, as the product contains a substance that falls within the scope of this Regulation.

Directive 2012/18/EU ("Seveso III"), Annex I, Part 1 - The following categories apply to this product (others may also need to be considered according to storage, handling etc.):

Hazard categories	Notes to Annex I	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Lower-tier requirements	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Upper-tier requirements
P3a	11.1	150 (netto)	500 (netto)

The Notes to Annex 1 of Directive 2012/18/EU, in particular those named in the tables here and notes 1-6, must be taken into account when assigning categories and qualifying quantities.

Directive 2012/18/EU ("Seveso III"), Annex I, Part 2 - This product contains the substances listed below:

Entry Nr	Dangerous substances	Notes to Annex I	Qualifying quantity (tonnes) for the application of - Lower-tier requirements	Qualifying quantity (tonnes) for the application of - Upper-tier requirements
18	Liquefied flammable gases, Category 1 or 2 (including LPG) and natural gas	19	50	200

The Notes to Annex 1 of Directive 2012/18/EU, in particular those named in the tables here and notes 1-6, must be taken into account when assigning categories and qualifying quantities.

Directive 2010/75/EU (VOC): 54,53 %

### 15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

## SECTION 16: Other information

Revised sections: 15  
 Employee training in handling dangerous goods is required.  
 These details refer to the product as it is delivered.  
 Employee instruction/training in handling hazardous materials is required.

### Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Classification in accordance with regulation (EC) No. 1272/2008 (CLP)	Evaluation method used
Skin Irrit. 2, H315	Classification according to calculation procedure.
Asp. Tox. 1, H304	Classification according to calculation procedure.
Aquatic Chronic 3, H412	Classification according to calculation procedure.
Aerosol 1, H222	Classification according to calculation procedure.
Aerosol 1, H229	Classification based on the form or physical state.

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The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).

H225 Highly flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H336 May cause drowsiness or dizziness.  
H411 Toxic to aquatic life with long lasting effects.  
H220 Extremely flammable gas.

Skin Irrit. — Skin irritation  
Asp. Tox. — Aspiration hazard  
Aquatic Chronic — Hazardous to the aquatic environment - chronic  
Aerosol — Aerosols  
Flam. Gas — Flammable gases - Flammable gas  
Flam. Liq. — Flammable liquid  
STOT SE — Specific target organ toxicity - single exposure - narcotic effects

### Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.  
Guidelines for the preparation of safety data sheets as amended (ECHA).  
Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).  
Safety data sheets for the constituent substances.  
ECHA Homepage - Information about chemicals.  
GESTIS Substance Database (Germany).  
German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).  
EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.  
National Lists of Occupational Exposure Limits for each country as amended.  
Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

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### Any abbreviations and acronyms used in this document:

acc., acc. to according, according to  
 ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)  
 AOX Adsorbable organic halogen compounds  
 approx. approximately  
 Art., Art. no. Article number  
 ASTM ASTM International (American Society for Testing and Materials)  
 ATE Acute Toxicity Estimate  
 BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)  
 BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)  
 BCF Bioconcentration factor  
 BSEF The International Bromine Council  
 bw body weight  
 CAS Chemical Abstracts Service  
 CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)  
 CMR carcinogenic, mutagenic, reproductive toxic  
 DMEL Derived Minimum Effect Level  
 DNEL Derived No Effect Level  
 DOC Dissolved organic carbon  
 dw dry weight  
 e.g. for example (abbreviation of Latin 'exempli gratia'), for instance  
 EbCx, EyCx, Eblx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)  
 EC European Community  
 ECHA European Chemicals Agency  
 ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect  
 EEC European Economic Community  
 EINECS European Inventory of Existing Commercial Chemical Substances  
 ELINCS European List of Notified Chemical Substances  
 EN European Norms  
 EPA United States Environmental Protection Agency (United States of America)  
 ErCx, EµCx, Erlx (x = 10, 50) Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)  
 etc. et cetera  
 EU European Union  
 EVAL Ethylene-vinyl alcohol copolymer  
 Fax. Fax number  
 gen. general  
 GHS Globally Harmonized System of Classification and Labelling of Chemicals  
 GWP Global warming potential  
 Koc Adsorption coefficient of organic carbon in the soil  
 Kow octanol-water partition coefficient  
 IARC International Agency for Research on Cancer  
 IATA International Air Transport Association  
 IBC (Code) International Bulk Chemical (Code)  
 IMDG-code International Maritime Code for Dangerous Goods  
 incl. including, inclusive  
 IUCLID International Uniform Chemical Information Database  
 IUPAC International Union for Pure Applied Chemistry  
 LC50 Lethal Concentration to 50 % of a test population  
 LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)  
 Log Koc Logarithm of adsorption coefficient of organic carbon in the soil  
 Log Kow, Log Pow Logarithm of octanol-water partition coefficient

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Safety data sheet according to Regulation (EC) No 1907/2006, Annex II  
Revision date / version: 21.02.2022 / 0021  
Replacing version dated / version: 01.11.2021 / 0020  
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PDF print date: 21.02.2022  
Drilling and Cutting Fluid  
500 ml Art.: 6580 5800, Art.: 6584 5800

LQ Limited Quantities  
MARPOL International Convention for the Prevention of Marine Pollution from Ships  
n.a. not applicable  
n.av. not available  
n.c. not checked  
n.d.a. no data available  
NIOSH National Institute for Occupational Safety and Health (USA)  
NLP No-longer-Polymer  
NOEC, NOEL No Observed Effect Concentration/Level  
OECD Organisation for Economic Co-operation and Development  
org. organic  
OSHA Occupational Safety and Health Administration (USA)  
PBT persistent, bioaccumulative and toxic  
PE Polyethylene  
PNEC Predicted No Effect Concentration  
ppm parts per million  
PVC Polyvinylchloride  
REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)  
REACH-IT List-No. 9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.  
RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)  
SVHC Substances of Very High Concern  
Tel. Telephone  
TOC Total organic carbon  
UN RTDG United Nations Recommendations on the Transport of Dangerous Goods  
VOC Volatile organic compounds  
vPvB very persistent and very bioaccumulative  
wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.

No responsibility.

These statements were made by:

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