

Page 1 of 14
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 01.11.2021 / 0007
Replacing version dated / version: 04.05.2020 / 0006
Valid from: 01.11.2021
PDF print date: 01.11.2021
WELD PRIMER
400 ml Art.: 6730 0900, Art.: 6734 0900

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

WELD PRIMER

400 ml Art.: 6730 0900, Art.: 6734 0900

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:

Eluent

Uses advised against:

No information available at present.

1.3 Details of the supplier of the safety data sheet

Theo Förch GmbH & Co. KG
Theo-Förch-Str. 11 – 15
74196 Neuenstadt
Tel.: 07139/95-0
Fax: 07139/95-199
Email: info@foerch.de
Homepage: www.foerch.com

Details of the supplier of the safety data sheet see section 16 of this safety data sheet.

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (TFC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

Hazard class	Hazard category	Hazard statement
Aerosol	1	H222-Extremely flammable aerosol.
Aerosol	1	H229-Pressurised container: May burst if heated.

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 01.11.2021 / 0007
 Replacing version dated / version: 04.05.2020 / 0006
 Valid from: 01.11.2021
 PDF print date: 01.11.2021
 WELD PRIMER
 400 ml Art.: 6730 0900, Art.: 6734 0900



Danger

H222-Extremely flammable aerosol. H229-Pressurised container: May burst if heated.

P210-Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P211-Do not spray on an open flame or other ignition source. P251-Do not pierce or burn, even after use.
 P410+P412-Protect from sunlight. Do not expose to temperatures exceeding 50 °C.

Without adequate ventilation, formation of explosive mixtures may be possible.

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

3.1 Substances

n.a.

3.2 Mixtures

Dimethyl ether	Substance for which an EU exposure limit value applies.
Registration number (REACH)	---
Index	603-019-00-8
EINECS, ELINCS, NLP, REACH-IT List-No.	204-065-8
CAS	115-10-6
content %	30-50
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Flam. Gas 1A, H220

SECTION 3: Composition/information on ingredients

Aerosol

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.

The substances named in this section are given with their actual, appropriate classification!

For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!

Never pour anything into the mouth of an unconscious person!

Inhalation

Remove person from danger area.

Supply person with fresh air and consult doctor according to symptoms.

If the person is unconscious, place in a stable side position and consult a doctor.

Skin contact

Wash thoroughly using copious water - remove contaminated clothing immediately. If skin irritation occurs (redness etc.), consult doctor.

Eye contact

Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 01.11.2021 / 0007
Replacing version dated / version: 04.05.2020 / 0006
Valid from: 01.11.2021
PDF print date: 01.11.2021
WELD PRIMER
400 ml Art.: 6730 0900, Art.: 6734 0900

Ingestion

Typically no exposure pathway.
Medical attention necessary.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.

The following may occur:

Irritation of the respiratory tract

Headaches

Dizziness

In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

n.c.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

CO₂

Extinction powder

Unsuitable extinguishing media

n.c.

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:

Oxides of carbon

Toxic gases

Danger of bursting (explosion) when heated

Explosive vapour/air or gas/air mixtures.

5.3 Advice for firefighters

For personal protective equipment see Section 8.

Protective respirator with independent air supply.

Cool container at risk with water.

Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.

Ensure sufficient ventilation, remove sources of ignition.

Avoid dust formation with solid or powder products.

Leave the danger zone if possible, use existing emergency plans if necessary.

Remove possible causes of ignition - do not smoke.

Ensure sufficient supply of air.

Avoid inhalation, and contact with eyes or skin.

6.1.2 For emergency responders

See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions

If leakage occurs, dam up.

Resolve leaks if this possible without risk.

Prevent from entering drainage system.

Prevent surface and ground-water infiltration, as well as ground penetration.

6.3 Methods and material for containment and cleaning up

If spray or gas escapes, ensure ample fresh air is available.

Active substance:

Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth) and dispose of according to Section 13.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 01.11.2021 / 0007
 Replacing version dated / version: 04.05.2020 / 0006
 Valid from: 01.11.2021
 PDF print date: 01.11.2021
 WELD PRIMER
 400 ml Art.: 6730 0900, Art.: 6734 0900

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.
 Do not use the product in enclosed spaces.
 Keep away from sources of ignition - Do not smoke.
 Do not use on hot surfaces.
 Take measures against electrostatic charging, if appropriate.
 Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.
 Observe directions on label and instructions for use.
 Use working methods according to operating instructions.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.
 Wash hands before breaks and at end of work.
 Keep away from food, drink and animal feedingstuffs.
 Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Keep out of access to unauthorised individuals.
 Store product closed and only in original packing.
 Not to be stored in gangways or stair wells.
 Observe special regulations for aerosols!
 Do not store with flammable or self-igniting materials.
 Keep protected from direct sunlight and temperatures over 50°C.
 Store in a well ventilated place.

7.3 Specific end use(s)

No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Chemical Name	Dimethyl ether		Content %:30-50
WEL-TWA: 400 ppm (766 mg/m ³) (WEL), 1000 ppm (1920 mg/m ³) (EU)	WEL-STEL: 500 ppm (958 mg/m ³) (WEL)	---	
Monitoring procedures:	- Compur - KITA-123 S (549 129)		
BMGV: ---	Other information: ---		

Dimethyl ether						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,155	mg/l	
	Environment - sediment, freshwater		PNEC	0,681	mg/kg	
	Environment - soil		PNEC	0,045	mg/kg	
	Environment - sewage treatment plant		PNEC	160	mg/l	
	Environment - marine		PNEC	0,016	mg/l	
	Environment - water, sporadic (intermittent) release		PNEC	1,549	mg/l	
	Environment - sediment, marine		PNEC	0,069	mg/kg	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	471	mg/m ³	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	1894	mg/m ³	

Page 5 of 14
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 01.11.2021 / 0007
Replacing version dated / version: 04.05.2020 / 0006
Valid from: 01.11.2021
PDF print date: 01.11.2021
WELD PRIMER
400 ml Art.: 6730 0900, Art.: 6734 0900

"Arbeitsplatzgrenzwert" (workplace limit value, Germany).

(8) = Inhalable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (9) = Respirable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (11) = Inhalable fraction (Directive 2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (Directive 2004/37/CE). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period).

(8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.

** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.

(13) = The substance can cause sensitisation of the skin and of the respiratory tract (Directive 2004/37/CE), (14) = The substance can cause sensitisation of the skin (Directive 2004/37/CE).

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.

Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.

These are specified by e.g. EN 14042.

EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:

Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:

Protective gloves made of butyl (EN ISO 374).

Minimum layer thickness in mm:

0,5

Permeation time (penetration time) in minutes:

>= 480

Protective hand cream recommended.

The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Skin protection - Other:

Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:

If OES or MEL is exceeded.

Filter AX P3 (EN 14387)

If applicable

Protective respirator with independent air supply.

Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:

If applicable, these are included in the individual protective measures (eye/face protection, skin protection, respiratory protection).

Additional information on hand protection - No tests have been performed.

In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.

Selection of materials derived from glove manufacturer's indications.

Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.

Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.

The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 01.11.2021 / 0007
 Replacing version dated / version: 04.05.2020 / 0006
 Valid from: 01.11.2021
 PDF print date: 01.11.2021
 WELD PRIMER
 400 ml Art.: 6730 0900, Art.: 6734 0900

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Aerosol. Active substance: liquid.
Colour:	White
Odour:	Ether
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	There is no information available on this parameter.
Flammability:	Does not apply to aerosols.
Lower explosion limit:	3 Vol-% (Dimethyl ether)
Upper explosion limit:	18,6 Vol-% (Dimethyl ether)
Flash point:	-41 °C (Propellant gas)
Auto-ignition temperature:	>250 °C
Decomposition temperature:	There is no information available on this parameter.
pH:	~8,5
Kinematic viscosity:	
Solubility:	Mixable
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	There is no information available on this parameter.
Density and/or relative density:	0,85 g/ml
Relative vapour density:	Does not apply to aerosols.
Particle characteristics:	Does not apply to aerosols.

9.2 Other information

Explosives:	There is no information available on this parameter.
Oxidising liquids:	No

SECTION 10: Stability and reactivity

10.1 Reactivity

See also Subsection 10.2 to 10.6.
 The product has not been tested.

10.2 Chemical stability

See also Subsection 10.1 to 10.6.
 Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

See also Subsection 10.1 to 10.6.
 No decomposition if used as intended.

10.4 Conditions to avoid

See also section 7.
 Heating, open flame, ignition sources
 Pressure increase will result in danger of bursting.

10.5 Incompatible materials

See also section 7.
 Avoid contact with strong oxidizing agents.

10.6 Hazardous decomposition products

See also Subsection 10.1 to 10.5.
 See also section 5.2
 No decomposition when used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

WELD PRIMER

400 ml Art.: 6730 0900, Art.: 6734 0900

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.

96

Page 7 of 14
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 01.11.2021 / 0007
 Replacing version dated / version: 04.05.2020 / 0006
 Valid from: 01.11.2021
 PDF print date: 01.11.2021
 WELD PRIMER
 400 ml Art.: 6730 0900, Art.: 6734 0900

Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:						n.d.a.
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

Dimethyl ether						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by inhalation:	LC50	164	mg/l/4h	Rat		
Skin corrosion/irritation:						Not irritant
Serious eye damage/irritation:						Not irritant
Respiratory or skin sensitisation:						No (skin contact)
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:					OECD 473 (In Vitro Mammalian Chromosome Aberration Test)	Negative
Germ cell mutagenicity:					OECD 477 (Genetic Toxicology - Sex-Linked Recessive Lethal Test in Drosophila melanogaster)	Negative
Carcinogenicity:	NOAEC	47000	mg/m3	Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Negative
Reproductive toxicity:	NOAEL	5000	ppm	Rat	OECD 414 (Prenatal Developmental Toxicity Study)	
Specific target organ toxicity - repeated exposure (STOT-RE):	NOAEC	47106	mg/kg	Rat	OECD 452 (Chronic Toxicity Studies)	Negative(2 a)
Aspiration hazard:						No
Symptoms:						unconsciousness , headaches, mucous membrane irritation, dizziness, nausea and vomiting., frostbite, gastrointestinal disturbances, respiratory distress, circulatory collapse

11.2. Information on other hazards

WELD PRIMER 400 ml Art.: 6730 0900, Art.: 6734 0900						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes

Page 8 of 14
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 01.11.2021 / 0007
 Replacing version dated / version: 04.05.2020 / 0006
 Valid from: 01.11.2021
 PDF print date: 01.11.2021
 WELD PRIMER
 400 ml Art.: 6730 0900, Art.: 6734 0900

Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

WELD PRIMER

400 ml Art.: 6730 0900, Art.: 6734 0900

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.
12.2. Persistence and degradability:							n.d.a.
12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							Product is slightly volatile. n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.
12.7. Other adverse effects:							No information available on other adverse effects on the environment.
Other information:							According to the recipe, contains no AOX.

Dimethyl ether

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC0	96h	2695	mg/l	Pimephales promelas		
12.1. Toxicity to fish:	LC50	96h	3082	mg/l	Salmo gairdneri		
12.1. Toxicity to fish:	LC50	96h	>4,1	mg/l	Poecilia reticulata		
12.1. Toxicity to daphnia:	EC50	48h	>4,4	mg/l	Daphnia magna		
12.1. Toxicity to algae:	EC50	96h	154,9	mg/l	Chlorella vulgaris		
12.2. Persistence and degradability:		28d	5	%		OECD 301 D (Ready Biodegradability - Closed Bottle Test)	Not readily biodegradable
12.3. Bioaccumulative potential:	Log Pow		-0,07				Bioaccumulation is unlikely (LogPow < 1). 25°C (pH 7)
12.4. Mobility in soil:	H (Henry)		518,6	Pa*m3/mol			No adsorption in soil.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	EC10		>1600	mg/l	Pseudomonas putida		

GB

Page 9 of 14
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 01.11.2021 / 0007
 Replacing version dated / version: 04.05.2020 / 0006
 Valid from: 01.11.2021
 PDF print date: 01.11.2021
 WELD PRIMER
 400 ml Art.: 6730 0900, Art.: 6734 0900

Other information:							Does not contain any organically bound halogens which can contribute to the AOX value in waste water.DIN EN 1485
Water solubility:			45,60	mg/l			25°C

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

EC disposal code no.:
 The waste codes are recommendations based on the scheduled use of this product.
 Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)
 16 05 04 gases in pressure containers (including halons) containing hazardous substances
 Recommendation:
 Sewage disposal shall be discouraged.
 Pay attention to local and national official regulations.
 E.g. suitable incineration plant.

For contaminated packing material

Pay attention to local and national official regulations.
 15 01 04 metallic packaging
 15 01 10 packaging containing residues of or contaminated by hazardous substances
 Recycling
 Do not perforate, cut up or weld uncleaned container.

SECTION 14: Transport information

General statements

14.1. UN number or ID number: 1950

Transport by road/by rail (ADR/RID)

14.2. UN proper shipping name:
 UN 1950 AEROSOLS

14.3. Transport hazard class(es): 2.1

14.4. Packing group: -

Classification code: 5F

LQ: 1 L

14.5. Environmental hazards: Not applicable

Tunnel restriction code: D



Transport by sea (IMDG-code)

14.2. UN proper shipping name:
 AEROSOLS

14.3. Transport hazard class(es): 2.1

14.4. Packing group: -

EmS: F-D, S-U

Marine Pollutant: n.a

14.5. Environmental hazards: Not applicable



Transport by air (IATA)

14.2. UN proper shipping name:
 Aerosols, flammable

14.3. Transport hazard class(es): 2.1

14.4. Packing group: -

14.5. Environmental hazards: Not applicable



14.6. Special precautions for user

Persons employed in transporting dangerous goods must be trained.
 All persons involved in transporting must observe safety regulations.
 Precautions must be taken to prevent damage.

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 01.11.2021 / 0007
 Replacing version dated / version: 04.05.2020 / 0006
 Valid from: 01.11.2021
 PDF print date: 01.11.2021
 WELD PRIMER
 400 ml Art.: 6730 0900, Art.: 6734 0900

14.7. Maritime transport in bulk according to IMO instruments

Freighted as packaged goods rather than in bulk, therefore not applicable.
 Minimum amount regulations have not been taken into account.
 Danger code and packing code on request.
 Comply with special provisions.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:
 Comply with national regulations/laws governing the protection of young people at work (national implementation of the Directive 94/33/EC)!
 Comply with trade association/occupational health regulations.

Directive 2012/18/EU ("Seveso III"), Annex I, Part 1 - The following categories apply to this product (others may also need to be considered according to storage, handling etc.):

Hazard categories	Notes to Annex I	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Lower-tier requirements	Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of - Upper-tier requirements
P3a	11.1	150 (netto)	500 (netto)

The Notes to Annex 1 of Directive 2012/18/EU, in particular those named in the tables here and notes 1-6, must be taken into account when assigning categories and qualifying quantities.

Directive 2010/75/EU (VOC): 35,5 %

Observe incident regulations.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 1-16
 Employee training in handling dangerous goods is required.
 These details refer to the product as it is delivered.
 Employee instruction/training in handling hazardous materials is required.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Classification in accordance with regulation (EC) No. 1272/2008 (CLP)	Evaluation method used
Aerosol 1, H222	Classification based on test data.
Aerosol 1, H229	Classification based on test data.

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).
 H220 Extremely flammable gas.

Aerosol — Aerosols
 Flam. Gas — Flammable gases - Flammable gas

Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.
 Guidelines for the preparation of safety data sheets as amended (ECHA).
 Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).
 Safety data sheets for the constituent substances.
 ECHA Homepage - Information about chemicals.

Page 11 of 14
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 01.11.2021 / 0007
Replacing version dated / version: 04.05.2020 / 0006
Valid from: 01.11.2021
PDF print date: 01.11.2021
WELD PRIMER
400 ml Art.: 6730 0900, Art.: 6734 0900

GESTIS Substance Database (Germany).
German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).
EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.
National Lists of Occupational Exposure Limits for each country as amended.
Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

Förch SAS
ZAE Le Marchais Renard
CS 50125 Montereau-sur-le-Jard
77019 Melun Cedex
Frankreich
Tel. +33 1 64 14 48 48
Fax. +33 1 64 14 48 49
E-Mail: info@forch.fr
Internet: www.forch.fr

Förch SAS
17 rue de Marbourg
9764 MARNACH
Luxemburg
Tel. +352 269 03267
Fax +352 269 03368
E-Mail: info@forch.fr
Internet: www.forch.fr

S.C. Foerch S.R.L.
Str. Zizinului nr.110
500407 Brasov
Rumänien
Tel. +40 368 408192
Fax. +40 368 408193
E-Mail: info@foerch.ro
Internet: www.foerch.ro

Foerch AG
Muttenzerstrasse 143
4133 Pratteln
Schweiz
Tel. +41 61 8262031
Fax. +41 61 8262039
E-Mail: info@foerch.ch
Internet: www.foerch.ch

Foerch Bulgaria EOOD
475 Botevgradsko Shose Blvd.
BG 1517 Sofia, Bulgaria
Tel. 00359 2 981 2841
Fax. 00359 982 10 30 86
E-Mail: info@foerch.bg

Förch d.o.o.
Buzinska cesta 58
10010 Zagreb
Kroatien
Tel. +385 1 2912900
Fax. +385 1 2912901
E-Mail: info@foerch.hr
internet: www.foerch.hr

Theo Förch GmbH
Röcklbrunnstraße 39A
5020 Salzburg
Österreich
Tel. +43 662 875574-0
Fax +43 662 878677-21
Verkauf Tel. +43 662 875574-900
Verkauf Fax +43 662 875574-30
E-Mail: info@foerch.at
Internet: www.foerch.at

Förch Componentes para Taller S.L.
Camino de San Antón, S/N
18102 Ambroz (Granada)
Spanien
Tel. +34 958 40 17 76
Fax. +34 958 40 17 87
E-Mail: info@forch.es
Internet: www.forch.es

Förch A/S
Hagemannsvej 3
8600 Silkeborg
Dänemark
Tel. +45 86 823711
Fax. +45 86 800617
E-Mail: info@foerch.dk
Internet: www.foerch.dk

Lhomme Tools & Fasteners BV
Seinhuisstraat 5 B4
Poort 0331
3600 Genk
Belgien
Tel. +32 89 71 66 61
E-Mail: info@lhommetools.be
Internet: www.lhommetools.be

Ziebe Limited
7 Century Court, Westcott,
Aylesbury, Bucks, HP18 0XP (UK)
Grossbritannien
Tel +44 12 96 65 52 82
E-Mail: sales@ziebe.co.uk
Internet: www.ziebe.co.uk

SKY NORD
Sofia Kovalevskaya ul.
D.1, ST.2, K.1
RUS 127247 MOSCOW
Russland
E-Mail: skynord.office@gmail.com

Förch Polska Sp. z o.o.
Międzyrzecze Górne 379
43-392 K/Bielska-Bialej
Polen
Tel. +48 338196000
Fax. +48 338158548
E-Mail: info@forch.pl
Internet: www.forch.pl

Vardalis SM P.C.
Ethnikis Antistasis 62
57007 Chalkidona-Thessaloniki
Griechenland
Tel. +30 23910 21222
Fax. +30 23910 21223
E-Mail: info@forch.gr
Internet: www.forch.gr

Förch Kereskedelmi Kft
Börgöndi út 14
8000 Székesfehérvár
Ungarn
Tel. +36 22 348348
Fax. +36 22 348355
E-Mail: info@foerch.hu
Internet: www.foerch.hu

Page 12 of 14
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 01.11.2021 / 0007
Replacing version dated / version: 04.05.2020 / 0006
Valid from: 01.11.2021
PDF print date: 01.11.2021
WELD PRIMER
400 ml Art.: 6730 0900, Art.: 6734 0900

Förch S.r.l.
Via Antonio Stradivari 4
39100 Bolzano (BZ)
Italien
Tel: +39 0471 204330
Fax: +39 0471 204290
E-Mail: info@forch.it
Internet: www.forch.it

Förch Nederland BV
Twentepoort Oost 51
7609 RG Almelo
Niederlande
Tel. +31 85 77 32 420
E-Mail: info@foerch.nl
Internet: www.foerch.nl

AB varahlutir ehf
Funahöfði 9
110 Reykjavík
Tel. +354 567 6020
E-mail: ab@ab.is
Internet: www.ab.is

Förch Slovensko s.r.o.
Rosinská cesta 12
010 08 Žilina
Slowakei
Tel +421 41 5002454
E-Mail: info@forch.sk
Internet: www.forch.sk

Förch Sverige AB
Brännarevägen 1
151 55 Södertälje
Schweden
Tel. +46 855089264
E-mail: info@foerch.se
Internet: www.foerch.se

Förch, s.r.o.
Dopravní 1314/1
104 00 Praha 10 – Uhřetěves
Tschechien
Tel. +420 271 001 984-9
E-Mail: info@foerch.cz
Internet: www.foerch.cz

FORCH d.o.o.
Ljubljanska cesta 51A
1236 Trzin
Slowenien
Tel. +386 1 2442490
Fax. +386 1 2442492
E-Mail: info@foerch.si
Internet: www.foerch.si

Forch Australia
2 Forward Street
Gnangara WA 6077
Tel. +61 (08) 9303 9113
Fax. +61 (08) 9303 9114
Emergency telephone: +614 13 550 330
Email : sales@forch.com.au
Internet: www.forch.com.au

Troscoe Ltd
Unit 6, 13 Highbrook Drive
East Tamaki 2013, New Zealand
Tel: +64 21 081 30780 / +64 21 024 05583
Email:sales@forchnz.co.nz
Internet: www.forchnz.co.nz

Förch Portugal Lda
Rua República da Bolivia No. 69, 1 esq
1500-544 Lisboa
Portugal
Tel. +351 917314442
E-Mail: info@forch.pt
Internet: www.forch.pt

Trigers SIA
Straupes iela 3
1073 Riga
Lettland
Tel. +371 6 7 90 25 15
Fax. +371 67 90 24 96
E-Mail: trigers@trigers.lv
Internet: www.trigers.lv

Förch Otom.İns.ve San.Ürün.Paz.Ltd.Sti.
Haramidere Mevkii Beysan Sanayi
Sitesi Birlik Caddesi No:6/3
34524 Beylikdüzü / Istanbul
Türkei
Tel. +90 (0)212 422 8744-45
Fax. +90 (0)212 422 8788
E-Mail: info@forch.com.tr
Internet: www.forch.com.tr

Total Consumables Ltd
Coolnafearagh
Monasterevin
Co. Kildare
W34 TX29
Irland
Tel. +353871271473

Any abbreviations and acronyms used in this document:

acc., acc. to according, according to
ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
AOX Adsorbable organic halogen compounds
approx. approximately
Art., Art. no. Article number
ASTM ASTM International (American Society for Testing and Materials)
ATE Acute Toxicity Estimate
BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)
BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)
BCF Bioconcentration factor
BSEF The International Bromine Council

bw	body weight
CAS	Chemical Abstracts Service
CLP	Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
CMR	carcinogenic, mutagenic, reproductive toxic
DMEL	Derived Minimum Effect Level
DNEL	Derived No Effect Level
DOC	Dissolved organic carbon
dw	dry weight
e.g.	for example (abbreviation of Latin 'exempli gratia'), for instance
EbCx, EyCx, EbLx (x = 10, 50)	Effect Concentration/Level of x % on reduction of the biomass (algae, plants)
EC	European Community
ECHA	European Chemicals Agency
ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100)	Effect Concentration/Level for x % effect
EEC	European Economic Community
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
EN	European Norms
EPA	United States Environmental Protection Agency (United States of America)
ErCx, EμCx, ErLx (x = 10, 50)	Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
etc.	et cetera
EU	European Union
EVAL	Ethylene-vinyl alcohol copolymer
Fax.	Fax number
gen.	general
GHS	Globally Harmonized System of Classification and Labelling of Chemicals
GWP	Global warming potential
Koc	Adsorption coefficient of organic carbon in the soil
Kow	octanol-water partition coefficient
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC (Code)	International Bulk Chemical (Code)
IMDG-code	International Maritime Code for Dangerous Goods
incl.	including, inclusive
IUCLID	International Uniform Chemical Information Database
IUPAC	International Union for Pure Applied Chemistry
LC50	Lethal Concentration to 50 % of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
Log Koc	Logarithm of adsorption coefficient of organic carbon in the soil
Log Kow, Log Pow	Logarithm of octanol-water partition coefficient
LQ	Limited Quantities
MARPOL	International Convention for the Prevention of Marine Pollution from Ships
n.a.	not applicable
n.av.	not available
n.c.	not checked
n.d.a.	no data available
NIOSH	National Institute for Occupational Safety and Health (USA)
NLP	No-longer-Polymer
NOEC, NOEL	No Observed Effect Concentration/Level
OECD	Organisation for Economic Co-operation and Development
org.	organic
OSHA	Occupational Safety and Health Administration (USA)
PBT	persistent, bioaccumulative and toxic
PE	Polyethylene
PNEC	Predicted No Effect Concentration
ppm	parts per million
PVC	Polyvinylchloride
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)
REACH-IT List-No.	9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.
RID	Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)
SVHC	Substances of Very High Concern
Tel.	Telephone
TOC	Total organic carbon

98

Page 14 of 14
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 01.11.2021 / 0007
Replacing version dated / version: 04.05.2020 / 0006
Valid from: 01.11.2021
PDF print date: 01.11.2021
WELD PRIMER
400 ml Art.: 6730 0900, Art.: 6734 0900

UN RTDG United Nations Recommendations on the Transport of Dangerous Goods
VOC Volatile organic compounds
vPvB very persistent and very bioaccumulative
wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.

No responsibility.

These statements were made by:

Chemical Check GmbH, Chemical Check Platz 1-7, D-32839 Steinheim, Tel.: +49 5233 94 17 0, Fax: +49 5233 94 17 90

© by Chemical Check GmbH Gefahrstoffberatung. The copying or changing of this document is forbidden except with consent of the Chemical Check GmbH Gefahrstoffberatung.