

Page 1 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 **Epoxy Metal Sticks**

56 g Art.: 6430 4190, Art.: 6434 4190

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

1.2 Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses of the substance or mixture:

Metalworking

Uses advised against:

No information available at present.

1.3 Details of the supplier of the safety data sheet

Theo Förch GmbH & Co. KG Theo-Förch-Str. 11 - 15 74196 Neuenstadt Tel.: 07139/95-0 Fax: 07139/95-199

Email: info@foerch.de Homepage: www.foerch.com

Details of the supplier of the safety data sheet see section 16 of this safety data sheet.

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (TFC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

Hazard class Hazard category **Hazard statement**

Skin Corr. 1B H314-Causes severe skin burns and eye damage.

Eve Dam. 1 H318-Causes serious eye damage.

Skin Sens. 1 H317-May cause an allergic skin reaction.

Aquatic Chronic 3 H412-Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)



Page 2 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 **Epoxy Metal Sticks**

56 g Art.: 6430 4190, Art.: 6434 4190



H314-Causes severe skin burns and eye damage. H317-May cause an allergic skin reaction. H412-Harmful to aquatic life with long lasting effects.

P280-Wear protective gloves / protective clothing and eye protection / face protection.

P303+P361+P353-IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P305+P351+P338-IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310-Immediately call a POISON CENTER / doctor.

EUH205-Contains epoxy constituents. May produce an allergic reaction.

Reaction product: bisphenol-A-(epichlorhydrin) 2,4,6-tris(dimethylaminomethyl)phenol

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substances

n.a. 3.2 Mixtures

Reaction product: bisphenol-A-(epichlorhydrin)	
Registration number (REACH)	
Index	603-074-00-8
EINECS, ELINCS, NLP, REACH-IT List-No.	500-033-5
CAS	25068-38-6
content %	10-20
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Skin Irrit. 2, H315
	Eye Irrit. 2, H319
	Skin Sens. 1, H317
	Aquatic Chronic 2, H411
Specific Concentration Limits and ATE	Skin Irrit. 2, H315: >=5 %
	Eye Irrit. 2, H319: >=5 %

2,4,6-tris(dimethylaminomethyl)phenol		
Registration number (REACH)		
Index	603-069-00-0	
EINECS, ELINCS, NLP, REACH-IT List-No.	202-013-9	
CAS	90-72-2	
content %	5-10	



Page 3 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 **Epoxy Metal Sticks**

56 g Art.: 6430 4190, Art.: 6434 4190

Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Acute Tox. 4, H302
	Acute Tox. 4, H312
	Skin Corr. 1B, H314
	Eye Dam. 1, H318
	Skin Sens. 1, H317
	Aquatic Chronic 3 H412

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.

The substances named in this section are given with their actual, appropriate classification!

For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!

Never pour anything into the mouth of an unconscious person!

Inhalation

Supply person with fresh air and consult doctor according to symptoms.

Skin contact

Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.

Eye contact

Remove contact lenses.

Wash thoroughly for several minutes using copious water - call doctor immediately, have Data Sheet available.

Protect uninjured eye.

Follow-up examination by an ophthalmologist.

Ingestion

Rinse the mouth thoroughly with water.

Do not induce vomiting - give copious water to drink. Consult doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1. In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water jet spray/foam/CO2/dry extinguisher

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:

Oxides of carbon

Oxides of nitrogen

Toxic gases

5.3 Advice for firefighters

For personal protective equipment see Section 8.

In case of fire and/or explosion do not breathe fumes.

Protective respirator with independent air supply.

Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.



- (B)

Page 4 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

Ensure sufficient ventilation, remove sources of ignition.

Avoid dust formation with solid or powder products.

Leave the danger zone if possible, use existing emergency plans if necessary.

Ensure sufficient supply of air. Avoid contact with eyes or skin.

6.1.2 For emergency responders

See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions

If leakage occurs, dam up.

Resolve leaks if this possible without risk.

Prevent from entering drainage system.

Prevent surface and ground-water infiltration, as well as ground penetration.

6.3 Methods and material for containment and cleaning up

Pick up mechanically and dispose of according to Section 13.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.

Avoid contact with eyes or skin.

Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.

Observe directions on label and instructions for use.

Use working methods according to operating instructions.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Keep out of access to unauthorised individuals.

Not to be stored in gangways or stair wells.

Store product closed and only in original packing.

Store at room temperature.

Store in a dry place.

7.3 Specific end use(s)

No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

	Talc			Content %:
WEL-TWA: 1 mg/m3 (res. dust)		WEL-STEL:		
Monitoring procedures:	-			
BMGV:			Other information:	
Chemical Name	Calcium carbonate			Content %:
WEL-TWA: 4 mg/m3 (respirable du	ust), 10 mg/m3	WEL-STEL:		
(total inhalable dust)				
Monitoring procedures:	-			
BMGV:			Other information:	

Area of application	Reaction product: bisphenol-A-(epichlorhydrin)								
Compartment .	Area of application	• • • • • • • • • • • • • • • • • • • •	Effect on health	Descriptor	Value	Unit	Note		



Œ

Page 5 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012 Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

	Environment - freshwater		PNEC	0,003	mg/l
	Environment - marine		PNEC	0,0003	mg/l
	Environment - water,		PNEC	0,018	mg/l
	sporadic (intermittent)				
	release				
	Environment - sewage		PNEC	10	mg/l
	treatment plant				
	Environment - sediment,		PNEC	0,5	mg/kg dw
	freshwater				
	Environment - sediment,		PNEC	0,5	mg/kg dw
	marine Environment - soil		PNEC	0.05	mg/kg dw
	Environment - oral (animal		PNEC	11	mg/kg dw
	feed)		FINEC	''	mg/kg
Consumer	Human - dermal	Short term, systemic	DNEL	3,571	mg/kg
		effects			bw/day
Consumer	Human - oral	Short term, systemic	DNEL	0,75	mg/kg
		effects			bw/day
Consumer	Human - oral	Long term, systemic	DNEL	0,75	mg/kg
		effects			bw/day
Consumer	Human - inhalation	Long term, systemic	DNEL	0,75	mg/m3
		effects			
Consumer	Human - inhalation	Short term, systemic	DNEL	0,75	mg/m3
		effects			
Consumer	Human - dermal	Long term, systemic	DNEL	3,6	mg/kg
		effects			bw/day
Workers / employees	Human - dermal	Short term, systemic	DNEL	8,33	mg/kg
		effects			bw/day
Workers / employees	Human - inhalation	Short term, systemic	DNEL	12,25	mg/m3
		effects			
Workers / employees	Human - dermal	Long term, systemic	DNEL	8,3	mg/kg
		effects			bw/day
Workers / employees	Human - inhalation	Long term, systemic	DNEL	12,3	mg/m3
		effects			

- WEL-TWA = Workplace Exposure Limit Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany).
- (8) = Inhalable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (9) = Respirable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (11) = Inhalable fraction (Directive 2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (Directive 2004/37/CE). | WEL-STEL = Workplace Exposure Limit Short-term exposure limit (15-minute reference period).
- (8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU), 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.
- ** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.
- (13) = The substance can cause sensitisation of the skin and of the respiratory tract (Directive 2004/37/CE), (14) = The substance can cause sensitisation of the skin (Directive 2004/37/CE).

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn. Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.

These are specified by e.g. EN 14042.

EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.



Page 6 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

Eye/face protection:

Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:

Protective gloves in butyl rubber (EN ISO 374).

Minimum layer thickness in mm:

Permeation time (penetration time) in minutes:

> 480 min.

The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Protective hand cream recommended.

Skin protection - Other:

Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:

Normally not necessary.

Thermal hazards:

Not applicable

Additional information on hand protection - No tests have been performed.

In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.

Selection of materials derived from glove manufacturer's indications.

Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.

Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.

The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state: Colour: Grey

Odour: Characteristic

Melting point/freezing point: n.a. Boiling point or initial boiling point and boiling range: n.a.

Flammability: Flammable

Lower explosion limit: Does not apply to solids. Upper explosion limit: Does not apply to solids. Flash point: >200 °C

Auto-ignition temperature: Does not apply to solids.

Decomposition temperature: There is no information available on this parameter.

pH: Mixture is non-soluble (in water). Does not apply to solids.

Kinematic viscosity: Solubility: Insoluble

Partition coefficient n-octanol/water (log value): Does not apply to mixtures.

Vapour pressure: n.a. Density and/or relative density: 1.85 a/ml

Relative vapour density: Does not apply to solids.

9.2 Other information

Explosives: Product is not explosive.

Oxidizing solids: No

SECTION 10: Stability and reactivity

10.1 Reactivity

The product has not been tested.



(B)

Page 7 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

10.2 Chemical stability

Explosive when dry.

10.3 Possibility of hazardous reactions

No dangerous reactions are known.

10.4 Conditions to avoid

None known

10.5 Incompatible materials

Avoid contact with strong alkalis.

Avoid contact with strong oxidizing agents.

Avoid contact with strong acids.

10.6 Hazardous decomposition products

No decomposition when used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

Epoxy Metal Sticks						
56 g Art.: 6430 4190, Art.: 6434	4190					
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	ATE	>2000	mg/kg			calculated value
Acute toxicity, by dermal route:	ATE	>2000	mg/kg			calculated value
Acute toxicity, by inhalation:						n.d.a.
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin						n.d.a.
sensitisation:						
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity -						n.d.a.
single exposure (STOT-SE):						
Specific target organ toxicity -						n.d.a.
repeated exposure (STOT-RE):						
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

Reaction product: bisphenol-A	-(epichlorhyd	rin)				
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>11400	mg/kg	Rat		
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Skin Irrit. 2
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Eye Irrit. 2
Respiratory or skin sensitisation:				Mouse	OECD 429 (Skin Sensitisation - Local Lymph Node Assay)	Sensitising (skin contact)
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	Sensitising (skin contact)
Germ cell mutagenicity:					OECD 472 (Genetic Toxicology - Escherichia coli, Reverse Assay)	Negative
Carcinogenicity:				Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Negative
Reproductive toxicity:	NOEL	540	mg/kg		OECD 416 (Two- generation Reproduction Toxicity Study)	



(B)

Page 8 of 16
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011 Valid from: 01.11.2021

PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

Reproductive toxicity:	Rat	OECD 414 (Prenatal Developmental Toxicity Study)	Negative
Aspiration hazard:			No
Symptoms:			diarrhoea, weight loss
Symptoms:			eyes, reddened, watering eyes

2,4,6-tris(dimethylaminomethyl)phenol								
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes		
Acute toxicity, by oral route:	LD50	1630	mg/kg					
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute	Corrosive		
					Dermal			
					Irritation/Corrosion)			
Serious eye damage/irritation:				Rabbit		Corrosive		
Respiratory or skin				Guinea pig	OECD 406 (Skin	Yes (skin		
sensitisation:					Sensitisation)	contact)		
Germ cell mutagenicity:						Negative		
Specific target organ toxicity -	NOAEL	15	mg/kg		OECD 422 (Combined	Target organ(s):		
repeated exposure (STOT-RE):					Repeated Dose Tox.	liver, Target		
					Study with the	organ(s): brain		
					Reproduction/Developm.	,		
					Tox. Screening Test)			

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat		
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rat		
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant
Skin corrosion/irritation:						Not irritant
Respiratory or skin sensitisation:						Not sensitizising
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Carcinogenicity:						Negative
Reproductive toxicity:				Rat		Negative
Symptoms:						mucous membrane irritation

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>2000	mg/kg	Rat	OECD 420 (Acute Oral	
					toxicity - Fixe Dose	
					Procedure)	
Acute toxicity, by oral route:	LD50	> 5000	mg/kg	Rat		
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rat	OECD 402 (Acute	
					Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	>3	mg/l/4h	Rat	OECD 403 (Acute	
					Inhalation Toxicity)	
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute	Not irritant
					Dermal	
					Irritation/Corrosion)	
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye	Not irritant,
					Irritation/Corrosion)	Mechanical
						irritation possible.
Respiratory or skin						No (skin contact)
sensitisation:						
Germ cell mutagenicity:					in vitro	Negative
Carcinogenicity:						Negative,
						administered as
						Ca-lactate



Page 9 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

Reproductive toxicity:			Negative,
			administered as
			Ca-carbonate

11.2. Information on other hazards

Epoxy Metal Sticks						
56 g Art.: 6430 4190, Art.: 6434	4190					
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Endocrine disrupting properties:						Does not apply
						to mixtures.
Other information:						No other
						relevant
						information
						available on
						adverse effects
						on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	-						n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.
12.2. Persistence and degradability:							n.d.a.
12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine							Does not apply
disrupting properties:							to mixtures.
12.7. Other adverse							No information
effects:							available on
							other adverse
							effects on the environment.
Other information:							Contains
							organically
							bound halogen
							which may
							contribute to the
							AOX value in
							wastewater.

Reaction product: bisph	Reaction product: bisphenol-A-(epichlorhydrin)									
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes			
12.5. Results of PBT							No PBT			
and vPvB assessment							substance, No			
							vPvB substance			
12.1. Toxicity to algae:	NOEC/NOEL	72h	2,4	mg/l	Selenastrum	OECD 201 (Alga,				
					capricornutum	Growth Inhibition				
						Test)				
12.1. Toxicity to fish:	LC50	96h	2	mg/l	Leuciscus idus					
12.1. Toxicity to fish:	LC50	96h	1,5	mg/l	Oncorhynchus	OECD 203 (Fish,				
					mykiss	Acute Toxicity				
						Test)				



(B)

Page 10 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

12.1. Toxicity to daphnia:	EC50	48h	1,1	mg/l	Daphnia magna	OECD 202 (Daphnia sp.	
						Acute	
						Immobilisation	
						Test)	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	0,3	mg/l	Daphnia magna	OECD 211	
						(Daphnia magna	
						Reproduction Test)	
12.1. Toxicity to algae:	EC50	72h	9,4	mg/l	Selenastrum	U.S. EPA	
					capricornutum	ECOTOX	
12.1 Tovicity to algor:	EC50	96h	220	ma/l	Scenedesmus	Database	
12.1. Toxicity to algae:	EC30	9011	220	mg/l	subspicatus		
12.2. Persistence and		28d	5	%	Subspicatus	OECD 301 F	Not readily
degradability:				10		(Ready	biodegradable
,						Biodegradability -	Ū
						Manometric	
						Respirometry Test)	
12.3. Bioaccumulative	Log Pow		3,242			Regulation (EC)	
potential:						440/2008 A.8	
						(PARTITION COEFFICIENT)	
Other information:			+			COEFFICIENT)	Contains
Other information.							organically
							bound halogens,
							which may
							contribute to the
							AOX value in
							wastewater.
Toxicity to bacteria:	IC50	3h	>100	mg/l	activated sludge		

2,4,6-tris(dimethylaminomethyl)phenol									
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes		
12.1. Toxicity to fish:	LC50	96h	175	mg/l					
12.1. Toxicity to daphnia:	LC50	96h	718	mg/l					
12.1. Toxicity to algae:	EC50	72h	84	mg/l		OECD 201 (Alga, Growth Inhibition Test)			
12.2. Persistence and degradability:		28d	4	%		OECD 301 D (Ready Biodegradability - Closed Bottle Test)			
12.3. Bioaccumulative potential:	Log Pow		0,219			,			

Talc							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
Water solubility:			<0,1	%			
12.2. Persistence and							Not relevant for
degradability:							inorganic
							substances.
12.5. Results of PBT							No PBT
and vPvB assessment							substance, No
							vPvB substance

Calcium carbonate							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to daphnia:	EC50	48h	>100	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	EC50	72h	>14	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	



Œ

Page 11 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

Toxicity to bacteria:	EC50	3h	>1000	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium	
Toxicity to annelids:					Eisenia foetida	Oxidation)) OECD 207 (Earthworm, Acute Toxicity Tests)	Negative
12.3. Bioaccumulative potential:						,	Not relevant for inorganic substances.
12.4. Mobility in soil:							Not relevant for inorganic substances.
12.5. Results of PBT and vPvB assessment							Not relevant for inorganic substances.
12.1. Toxicity to fish:	LC50	96h	>10000	mg/l	Oncorhynchus mykiss		
12.1. Toxicity to fish:	LC50	96h	>100	mg/l	Oncorhynchus mykiss	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	48h	>1000	mg/l	Daphnia magna	,	
12.1. Toxicity to algae:	EC50	72h	>200	mg/l	Desmodesmus subspicatus		
12.2. Persistence and degradability:							Inorganic products cannot be eliminated from water through biological purification methods.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

EC disposal code no.:

The waste codes are recommendations based on the scheduled use of this product.

Owing to the user's specific conditions for use and disposal, other waste codes may be

allocated under certain circumstances. (2014/955/EU)

08 04 09 waste adhesives and sealants containing organic solvents or other hazardous substances

Recommendation:

Sewage disposal shall be discouraged.

Pay attention to local and national official regulations.

E.g. suitable incineration plant.

E.g. dispose at suitable refuse site.

For contaminated packing material

Pay attention to local and national official regulations.

15 01 01 paper and cardboard packaging

15 01 02 plastic packaging

Dispose of packaging that cannot be cleaned in the same manner as the substance.

SECTION 14: Transport information

General statements

14.1. UN number or ID number:

3259

Transport by road/by rail (ADR/RID)



Page 12 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 **Epoxy Metal Sticks**

56 g Art.: 6430 4190, Art.: 6434 4190

14.2. UN proper shipping name:

UN 3259 POLYAMINES, SOLID, CORROSIVE, N.O.S. (2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL)

14.3. Transport hazard class(es): 14.4. Packing group: Ш Classification code: C8 LQ:

1 kg 14.5. Environmental hazards: Not applicable

Tunnel restriction code:

Transport by sea (IMDG-code)

14.2. UN proper shipping name:

POLYAMINES, SOLID, CORROSIVE, N.O.S. (2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL)

14.3. Transport hazard class(es): 14.4. Packing group: Ш EmS: F-A, S-B Marine Pollutant: n.a

14.5. Environmental hazards: Not applicable

Transport by air (IATA)

14.2. UN proper shipping name:

Polyamines, solid, corrosive, n.o.s. (2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL)

14.3. Transport hazard class(es): 14.4. Packing group:

14.5. Environmental hazards: Not applicable

14.6. Special precautions for user

Persons employed in transporting dangerous goods must be trained.

All persons involved in transporting must observe safety regulations.

Precautions must be taken to prevent damage.

14.7. Maritime transport in bulk according to IMO instruments

Freighted as packaged goods rather than in bulk, therefore not applicable.

Minimum amount regulations have not been taken into account.

Danger code and packing code on request.

Comply with special provisions

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:

Comply with national regulations/laws governing the protection of young people at work (national implementation of the Directive 94/33/EC)! Comply with trade association/occupational health regulations.

Directive 2010/75/EU (VOC): 0 %

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 1-16

Employee training in handling dangerous goods is required.

These details refer to the product as it is delivered.

Employee instruction/training in handling hazardous materials is required.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Evaluation method used
Classification according to calculation procedure.
Classification according to calculation procedure.
Classification according to calculation procedure.
(











Page 13 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

Aquatic Chronic 3, H412

Classification according to calculation procedure.

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Skin Corr. — Skin corrosion

Eye Dam. — Serious eye damage Skin Sens. — Skin sensitization

Aguatic Chronic — Hazardous to the aguatic environment - chronic

Skin Irrit. — Skin irritation Eye Irrit. — Eye irritation

Acute Tox. — Acute toxicity - oral

Acute Tox. — Acute toxicity - dermal

Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.

Guidelines for the preparation of safety data sheets as amended (ECHA).

Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).

Safety data sheets for the constituent substances.

ECHA Homepage - Information about chemicals.

GESTIS Substance Database (Germany).
German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).

EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.

National Lists of Occupational Exposure Limits for each country as amended.

Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

ZAE Le Marchais Renard

CS 50125 Montereau-sur-le-Jard

77019 Melun Cedex Frankreich

Tel. +33 1 64 14 48 48 Fax. +33 1 64 14 48 49

E-Mail: info@forch.fr Internet: www.forch.fr Förch SAS

17 rue de Marbourg 9764 MARNACH

Luxembura

Tel. +352 269 03267 Fax +352 269 03368 E-Mail: info@forch.fr

Internet: www.forch.fr

S.C. Foerch S.R.L. Str. Zizinului nr.110 500407 Brasov Rumänien

Tel. +40 368 408192 Fax. +40 368 408193

E-Mail: info@foerch.ro Internet: www.foerch.ro

Foerch AG

Muttenzerstrasse 143

4133 Pratteln

Schweiz

Tel. +41 61 8262031 Fax. +41 61 8262039 E-Mail: info@foerch.ch Internet: www.foerch.ch Foerch Bulgaria EOOD 475 Botevgradsko Shose Blvd. BG 1517 Sofia, Bulgaria

Tel. 00359 2 981 2841 Fax. 00359 982 10 30 86 E-Mail: info@foerch.bg

Förch d.o.o. Buzinska cesta 58 10010 Zagreb Kroatien

Tel. +385 1 2912900 Fax. +385 1 2912901 E-Mail: info@foerch.hr internet: www.foerch.hr



Page 14 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

Theo Förch GmbH Röcklbrunnstraße 39A 5020 Salzburg Österreich Tel. +43 662 875574-0 Fax +43 662 878677-21

Verkauf Tel. +43 662 875574-900 Verkauf Fax +43 662 875574-30

E-Mail: info@foerch.at Internet: www.foerch.at

Lhomme Tools & Fasteners BV Seinhuisstraat 5 B4 Poort 0331 3600 Genk Belgien

Tel. +32 89 71 66 61 E-Mail: info@lhommetools.be Internet: www.lhommetools.be

Förch Polska Sp. z.o.o Międzyrzecze Górne 379 43-392 K/Bielska-Bialej Polen

Tel. +48 338196000 Fax. +48 338158548 F-Mail: info@forch pl

E-Mail: info@forch.pl Internet: www.forch.pl

Förch S.r.I. Via Antonio Stradivari 4 39100 Bolzano (BZ) Italien

Tel: +39 0471 204330 Fax: +39 0471 204290 E-Mail: info@forch.it Internet: www.forch.it

Förch Slovensko s.r.o. Rosinská cesta 12 010 08 Žilina Slowakei Tel +421 41 5002454 E-Mail: info@forch.sk Internet: www.forch.sk

FORCH d.o.o. Ljubljanska cesta 51A 1236 Trzin Slowenien Tel. +386 1 2442490 Fax. +386 1 2442492 E-Mail: info@foerch.si

Internet: www.foerch.si

Förch Componentes para Taller S.L. Camino de San Antón, S/N 18102 Ambroz (Granada) Spanien Tel. +34 958 40 17 76

Fax. +34 958 40 17 76 Fax. +34 958 40 17 87 E-Mail: info@forch.es Internet: www.forch.es

Ziebe Limited
7 Century Court, Westcott,
Aylesbury, Bucks, HP18 0XP (UK)
Grossbritannien
Tel +44 12 96 65 52 82
E-Mail: sales@ziebe.co.uk
Internet: www.ziebe.co.uk

Vardalis SM P.C. Ethnikis Antistasis 62 57007 Chalkidona-Thessaloniki Griechenland Tel. +30 23910 21222 Fax. +30 23910 21223 E-Mail: info@forch.gr Internet: www.forch.gr

Förch Nederland BV Twentepoort Oost 51 7609 RG Almelo Niederlande Tel. +31 85 77 32 420 E-Mail: info@foerch.nl Internet: www.foerch.nl

Förch Sverige AB Brännarevägen 1 151 55 Södertälje Schweden Tel. +46 855089264 E-mail: info@foerch.se Internet: www.foerch.se

Forch Australia 2 Forward Street Gnangara WA 6077 Tel. +61 (08) 9303 9113 Fax. +61 (08) 9303 9114

Emergency telephone: +614 13 550 330

Email: sales@forch.com.au Internet: www.forch.com.au

Förch A/S Hagemannsvej 3 8600 Silkeborg Dänemark Tel. +45 86 823711 Fax. +45 86 800617 E-Mail: info@foerch.dk

Internet: www.foerch.dk

SKY NORD Sofia Kovalevskaya ul. D.1, ST.2, K.1 RUS 127247 MOSCOW Russland

E-Mail: skynord.office@gmail.com

Förch Kereskedelmi Kft Börgöndi út 14 8000 Székesfehérvár Ungarn Tel. +36 22 348348 Fax. +36 22 348355

Fax. +36 22 348355 E-Mail: info@foerch.hu Internet: www.foerch.hu

AB varahlutir ehf Funahöfði 9 110 Reykjavík Tel. +354 567 6020 E-mail: ab@ab.is Internet: www.ab.is

Förch, s.r.o.
Dopravní 1314/1
104 00 Praha 10 – Uhříněves
Tschechien
Tel. +420 271 001 984-9
E-Mail: info@foerch.cz
Internet: www.foerch.cz

Troscoe Ltd
Unit 6, 13 Highbrook Drive
East Tamaki 2013, New Zealand
Tel: +64 21 081 30780 / +64 21 024 05583
Email:sales@forchnz.co.nz
Internet: www.forchnz.co.nz



Page 15 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 Epoxy Metal Sticks

56 g Art.: 6430 4190, Art.: 6434 4190

Förch Portugal Lda

Rua República da Bolivia No. 69, 1 esq

1500-544 Lisboa

Portugal

Tel. +351 917314442 E-Mail: info@forch.pt Internet: www.forch.pt Trigers SIA Straupes iela 3 1073 Riga Lettland

Tel. +371 6 7 90 25 15 Fax. +371 67 90 24 96

E-Mail: trigers@trigers.lv Internet: www.trigers.lv Förch Otom.Ins.ve San.Ürün.Paz.Ltd.Sti. Haramidere Mevkii Beysan Sanayi

Sitesi Birlik Caddesi No:6/3 34524 Beylikdüzü / Istanbul

Türkei

Tel. +90 (0)212 422 8744-45 Fax. +90 (0)212 422 8788 E-Mail: info@forch.com.tr Internet: www.forch.com.tr

Total Consumables Ltd Coolnafearagh Monasterevin Co. Kildare

W34 TX29 Irland

Tel. +353871271473

Any abbreviations and acronyms used in this document:

acc., acc. to according, according to

ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the

International Carriage of Dangerous Goods by Road) AOX Adsorbable organic halogen compounds

approx. approximately

Art., Art. no. Article number

ASTM ASTM International (American Society for Testing and Materials)

ATE Acute Toxicity Estimate

BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)

BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)

BCF Bioconcentration factor

BSEF The International Bromine Council

bw body weight

CAS Chemical Abstracts Service

CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances

and mixtures)

CMR carcinogenic, mutagenic, reproductive toxic

DMEL Derived Minimum Effect Level
DNEL Derived No Effect Level
DOC Dissolved organic carbon

dw dry weight

e.g. for example (abbreviation of Latin 'exempli gratia'), for instance

EbCx, EyCx, EbLx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)

EC European Community
ECHA European Chemicals Agency

ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect

EEC European Economic Community

EINECS European Inventory of Existing Commercial Chemical Substances

ELINCS European List of Notified Chemical Substances

EN European Norms

EPA United States Environmental Protection Agency (United States of America)

ErCx, EμCx, ErLx (x = 10, 50) Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)

etc. et cetera EU European Union

EVAL Ethylene-vinyl alcohol copolymer

Fax. Fax number

gen. general

GHS Globally Harmonized System of Classification and Labelling of Chemicals

GWP Global warming potential

Koc Adsorption coefficient of organic carbon in the soil

Kow octanol-water partition coefficient



Page 16 of 16

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 01.11.2021 / 0012

Replacing version dated / version: 01.04.2021 / 0011

Valid from: 01.11.2021 PDF print date: 01.11.2021 **Epoxy Metal Sticks**

56 g Art.: 6430 4190, Art.: 6434 4190

International Agency for Research on Cancer IARC International Air Transport Association IATA IBC (Code) International Bulk Chemical (Code)

IMDG-code International Maritime Code for Dangerous Goods

including, inclusive incl.

IUCLID International Uniform Chemical Information Database IUPAC International Union for Pure Applied Chemistry LC50 Lethal Concentration to 50 % of a test population

LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)

Logarithm of adsorption coefficient of organic carbon in the soil Log Koc Log Kow, Log Pow Logarithm of octanol-water partition coefficient

LQ **Limited Quantities**

International Convention for the Prevention of Marine Pollution from Ships MARPOL

n.a. n.av. not available not checked n.c. n.d.a. no data available

NIOSH National Institute for Occupational Safety and Health (USA)

No-longer-Polymer

NOEC, NOEL No Observed Effect Concentration/Level

OECD Organisation for Economic Co-operation and Development

organic org.

OSHA Occupational Safety and Health Administration (USA)

PBT persistent, bioaccumulative and toxic

. Polyethylene PF

PNEC Predicted No Effect Concentration

parts per million mag **PVC** Polyvinylchloride

REACHRegistration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration,

Evaluation, Authorisation and Restriction of Chemicals)

9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List REACH-IT List-No.

Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.

Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)

SVHC Substances of Very High Concern

Tel. Telephone

TOC Total organic carbon

United Nations Recommendations on the Transport of Dangerous Goods **UN RTDG**

VOC Volatile organic compounds

very persistent and very bioaccumulative vPvB

wwt

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge. No responsibility.

These statements were made by

Chemical Check GmbH, Chemical Check Platz 1-7, D-32839 Steinheim, Tel.: +49 5233 94 17 0, Fax: +49 5233 94 17 90

© by Chemical Check GmbH Gefahrstoffberatung. The copying or changing of this document is forbidden except with consent of the Chemical Check GmbH Gefahrstoffberatung.